

Triple Pro

Industrial Shirt Press
With Vacuum

Parts Manual

Parts

PC 357



Part No. AJ0035
Supersedes 357P-1098
December 2000

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

Repair parts orders should include:

- 1) Name of machine
- 2) Model or size of machine
- 3) Serial Number of machine (from data plate)
- 4) Quantity of each part
- 5) Item number of Each Part
- 6) Name of the part

For technical assistance, call (513) 731-5500 or (920) 748-3121.

NOTICE: It is the responsibility of the purchaser of this equipment to training their operating personnel in the proper manner of operation. It is furthermore understood that Alliance Laundry Systems L.L.C. assumes no responsibility for injury, disability, or death resulting from improper operation or the removal or bypassing of electrical or mechanical safety devices incorporated in the design and manufacturing of this machine.

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This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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ILLUSTRATED PARTS MANUAL
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**SECTION VI
REPAIR PARTS**

6.1 GENERAL

This section contains an illustrated parts breakdown of the machine and related parts lists. Use this section when ordering repair parts.

6.2 CONTENTS

Illustrations and related parts listings are provided with descriptions of assemblies and parts used on the machine. For cross reference purposes the index numbers on the figures and item numbers listed on the ITEM NO. column are the same.

6.3 FIGURE AND PARTS LIST TITLES

The figure and parts illustrated on the accompanying parts list are both assigned the same title.

6.4 ITEM NUMBER (NO.) COLUMN

The item number listed in the parts list ITEM NO. column is formed by the figure number and the index number assigned to the part on the referenced figure.

6.5 PART NUMBER (NO.) COLUMN

The part number listed in the PART NO. column is an American Laundry Machinery, Inc. (ALMI) assigned part number and must be used for ordering repair parts from ALMI.

6.6 DESCRIPTION COLUMN

The name of an assembly or part is listed in the DESCRIPTION column opposite the part number assigned it. The relationship of assemblies and parts is shown by the indent level under the numbers 1 through 7 in the DESCRIPTION column heading. The complete machine have an indent level of 2. Parts of an assembly or a subassembly have an indent level of 3. Additional subassemblies or parts or such subassemblies have an indent level of 4 through 7 as applicable.

6.7 UNITS PER ASSEMBLY (ASSY.) COLUMN

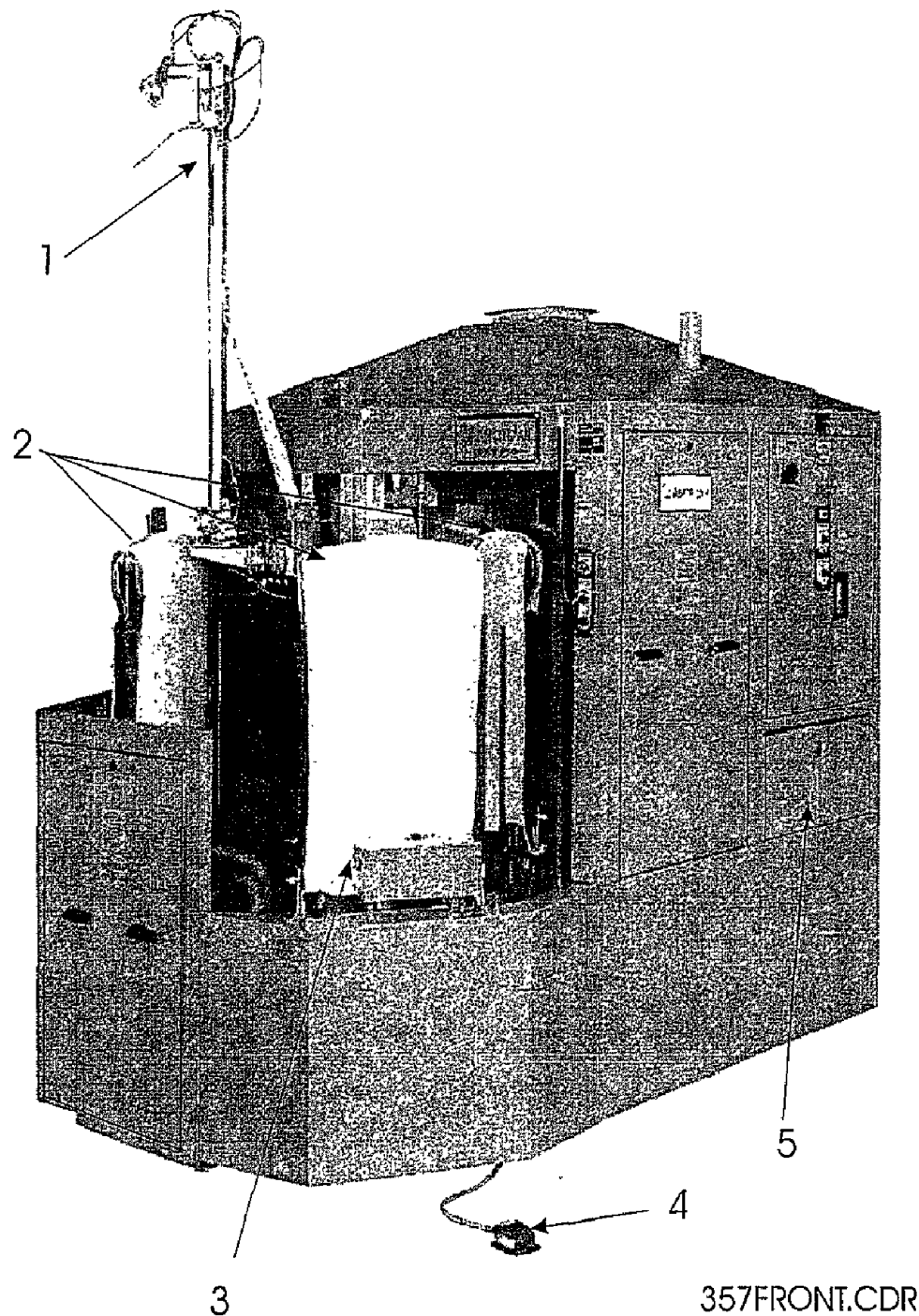
The number listed in the UNITS PER ASSY. column is the quantity required of the listed part in its immediate assembly. The abbreviation "ref"

6.8 ORDERING REPLACEMENT PARTS

Whenever ordering replacement parts from American Laundry Machinery, Inc. (ALMI) it is ESSENTIAL to give complete nameplate data, including MACHINE SERIAL NUMBER. (See inside back cover.)

6.9 ABBREVIATIONS

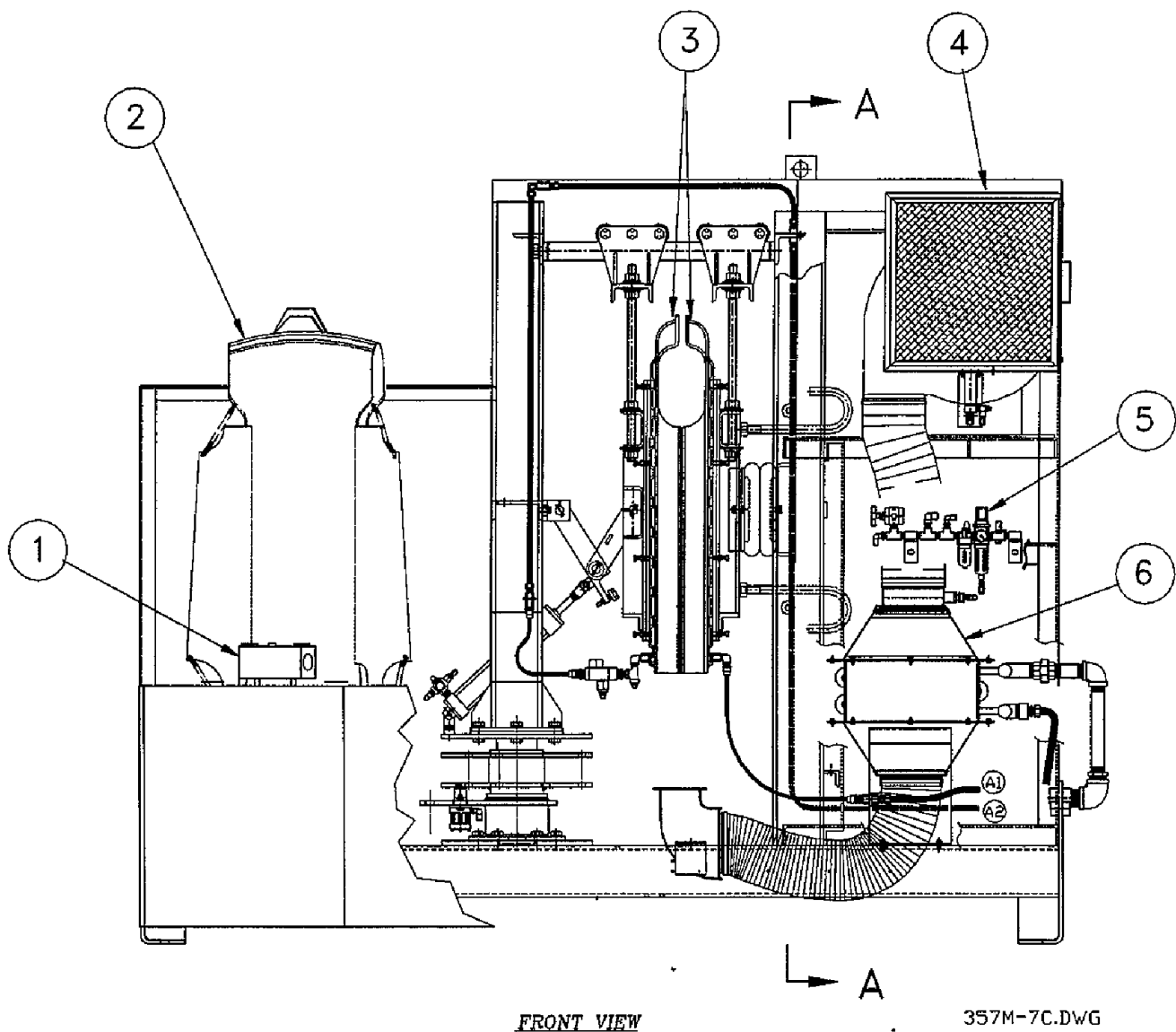
Abbreviations used throughout the manual are listed in Table 6-2.



- 1. Shirt Take-Away System
- 2. Covers
- 3. Operator Controls

- 4. Foot Padel
- 5. Air Inlet Assembly
- 6. Control Box

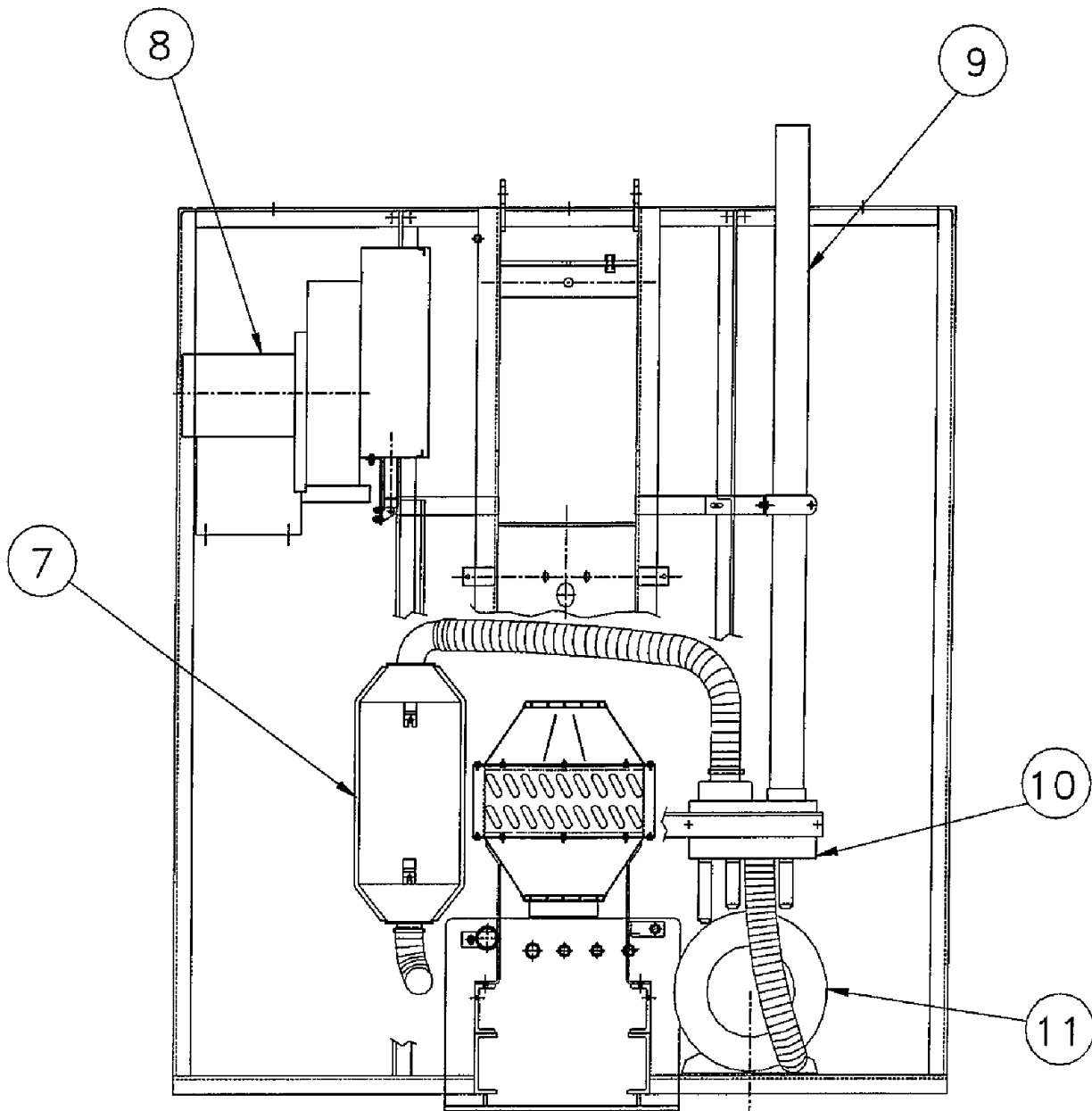
Figure 1. Location of Components - Operator's Station



- 1. Operator Controls
- 2. Buck (Operator Station)
- 3. Heads

- 4. Air Filter (Sleeve Blower)
- 5. Filter Regulator Lubricator
- 6. Steam Coil

Figure 6-2. Location of Components - Front View



LEFT SIDE VIEW

357M-7C.DWG

SECTION A-A

7. Heat Exchanger
8. Sleeve Blower
9. Muffler

10. Damper Box)
11. Buck Blower

Figure 6-3. Location of Components - Rear View

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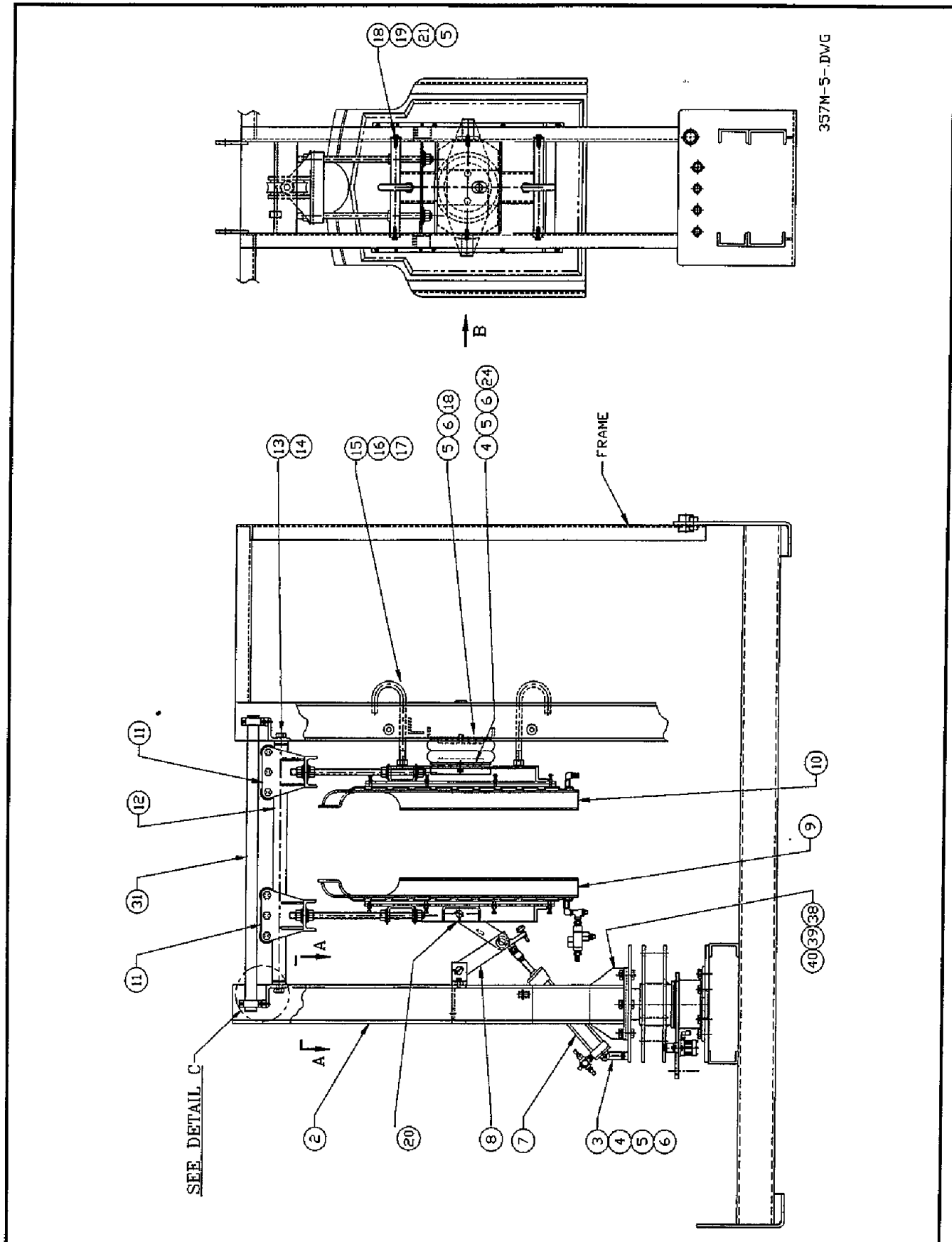


Figure 6-4. Head Closing Assembly (Sheet 1 of 1)

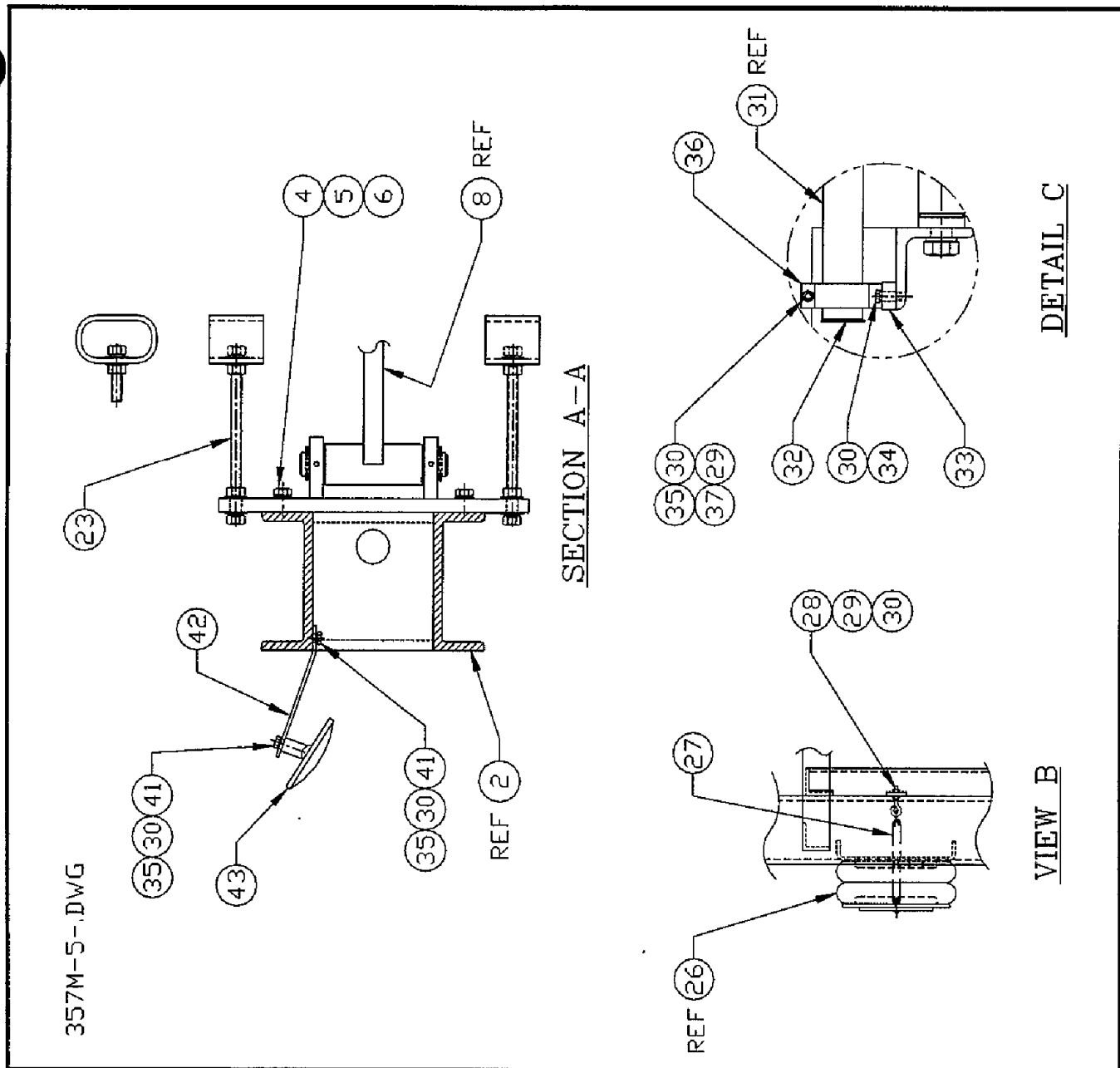


Figure 6-4. Head Closing Assembly (Sheet 2 of 2)

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-4-1	ref	HEAD CLOSING ASSEMBLY							ref
6-4-2	1586072	not used							1
6-4-3	1611649	CENTER COLUMN WELDMENT							1
6-4-4	C-62123	BRACKET, Cylinder Mounting, Bottom, weldment							6
6-4-5	1001064	SCREW, hex hd, gr 5, Z/P stl, 3/8-16 x 7/8"lg							14
		LOCKWASHER, Spring, 3/8"							

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-4-6	1001304	WASHER. PLAIN. Z/P stl. 3/8"							8
6-4-7	ref	CYLINDER ASSEMBLY. Head Closing (see Figure 6-7 for breakdown)							1
6-3-8	ref	LINKAGE ASSEMBLY (see Figure 6-8 for breakdown)							1
6-4-9	ref	REAR HEAD ASSEMBLY (see Figure 6-6 for breakdown)							1
6-4-10	ref	FRONT HEAD ASSEMBLY (see Figure 6-5 for breakdown)							1
6-4-11	ref	ROLLER BRACKET ASSEMBLY (see Figure 6-9 for breakdown)							2
6-4-12	1552272	RAIL WELDMENT							1
6-4-13	C-63204	SCREW. hex hd. gr 5. Z/P stl. 3/4-10 x 2"lg							2
6-4-14	C-43257	LOCKWASHER. Spring. Medium. Z/P stl. 3/4"lg							2
6-4-15	1552512	ROD. Hook							2
6-4-16	1000918	NUT. hex. full. Z/P stl. 3/4-10							2
6-4-17	A-53116	LOCKWASHER. Ext. Tooth. Z/P stl. 3/4"							2
6-4-18	1123389	SCREW. hex hd. gr 5. Z/P stl. 3/8-16 x 3/4"lg							6
6-4-19	1556000	ROD. Head Stop							2
6-4-20	C-62303	SCREW. Set. hex skt hd. 1/4-20 x 1/2"lg							2
6-4-21	1545185	WASHER. Head StopRod							4
6-4-22	—	not used							
6-4-23	ref	BUMPER ASSEMBLY. Rear Head Stop (see Figure 6-10 for breakdown)							2
6-4-24	1000827	NUT. hex. full. Z/P stl. 3/8-16							6
6-4-25	C-80761	WASHER. Plain. Z/P stl. 13/8"							4
6-4-26	ref	AIR BAG ASSEMBLY (see Figure 6-30 for breakdown)							ref
6-4-27	1055029	SPRING. Extension. .105 Music wire. 7" free length							2
6-4-28	1382878	BOLT. Eye. 1/4-20 thd. 1-1/6od x 2-1/2"lg.							2
6-4-29	1000769	NUT. hex. full. Z/P stl. 1/4-20							6
6-4-30	1185073	LOCKWASHER. Spring. Med. Z/P stl. 1/4"							11
6-4-31	1561380	TUBE. Conduit							1
6-4-32	1235282	INSULINER							2
6-4-33	1561398	BLOCK. Conduit Tube							2
6-4-34	1238518	SCREW. hex hd. gr 5. Z/P stl. 1/4-20 x 1"lg							2
6-4-35	C-80513	WASHER. Plain. Z/P stl. 1/4"							5
6-4-36	C-35100	HANGER. Conduit							2
6-4-37	A-50125	SCREW. hex hd. gr 5. Z/P stl. 1/4-20 x 1-1/2"lg							2
6-4-38	C-62766	SCREW. hex hd. gr 5. Z/P stl. 5/8-11 x 1-3/4"lg							6
6-4-39	1001122	LOCKWASHER. Spring. Z/P stl. 5/8"							6
6-4-40	1001361	WASHER. Plain. Type A. 5/8"							6
6-4-41	A-53020	SCREW. hex hd. gr 5. Z/P stl. 1/4-20 x 3/4"lg							3
6-4-42	1560754	BRACKET. Mirror							1
6-4-43	1530955	MIRROR. Rectangel. convex ball							1

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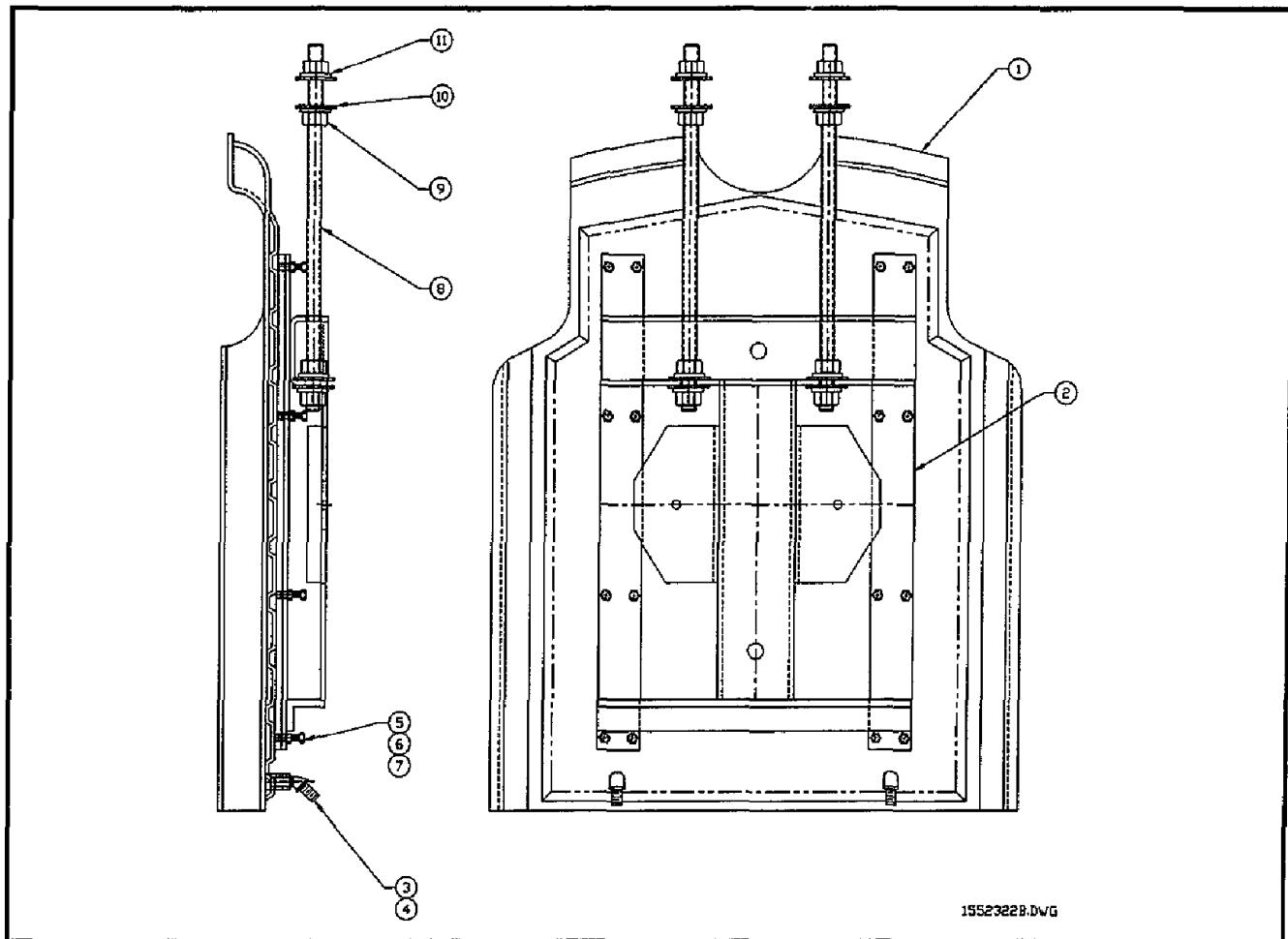


Figure 6-5. Front Head Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-5—	1552322	FRONT HEAD ASSEMBLY							ref
6-5-1	1552165	FRONT HEAD WELDMENT							1
6-5-2	1552231	FRAME WELDMENT, Front head							1
6-5-3	C-28236	ELBOW, Pipe, street, 45°, bi. 1/4npt							2
6-5-4	1319276	CONNECTOR, flared, 45°, 3/8t x 1/4npt							2
6-5-5	A-52158	SCREW, Cap. hex hd, grade 5, Z/P stl, 5/16-18 x 1"lg							16
6-5-6	1000793	NUT, hex, full, Z/P stl, 5/16-18							16
6-5-7	C-43264	LOCKWASHER, Ext tooth, Z/P stl, 5/16"							16
6-5-8	1550755	ROD, Head Mounting							2
6-5-9	1000918	NUT, hex, full, Z/P stl, 3/4-10							8
6-5-10	C-80565	WASHER, Plain, Z/P stl, type A, 3/4"							8
6-5-11	A-53116	LOCKWASHER, Ext. tooth, Z/P stl, 3/4"							8

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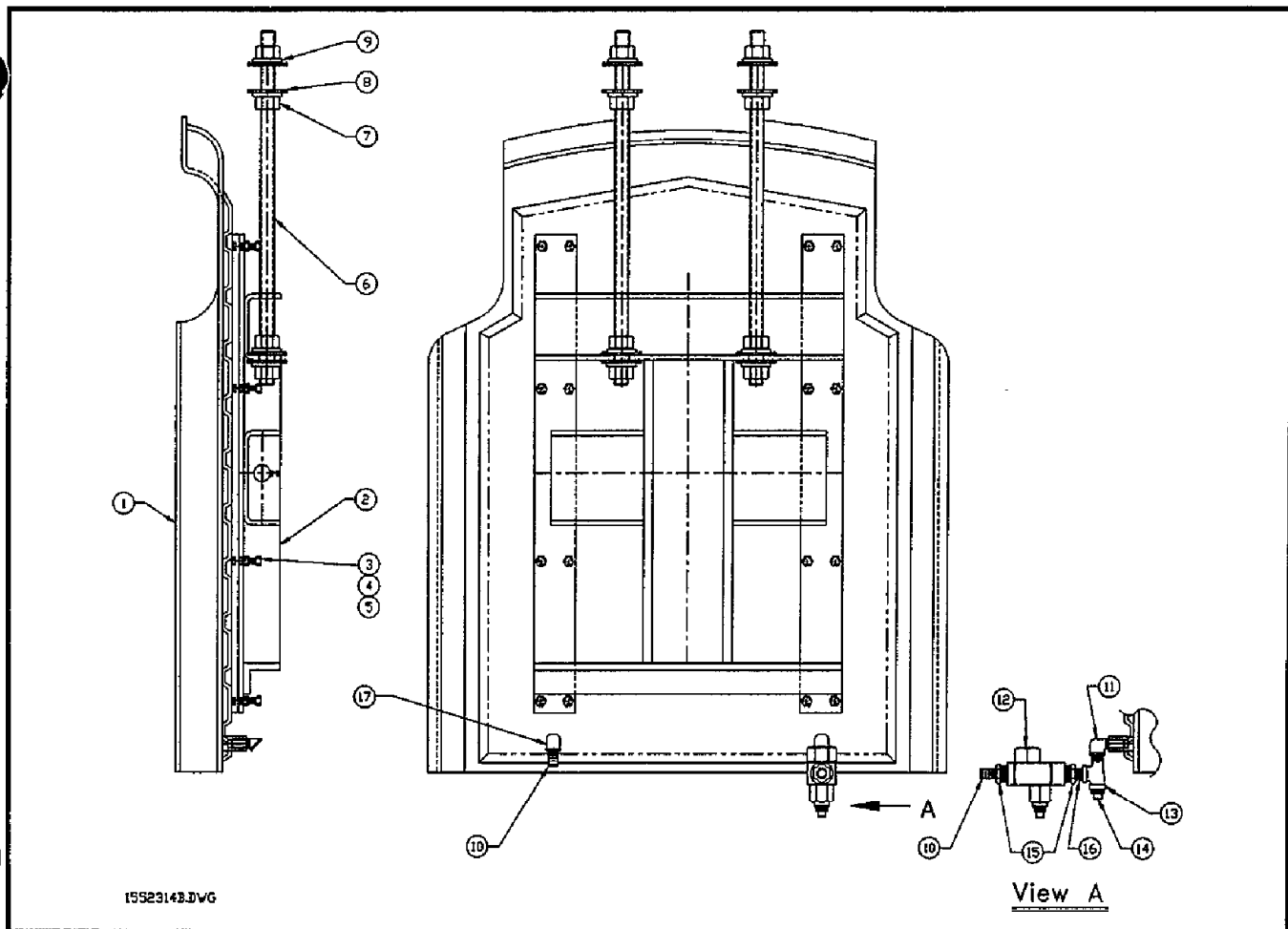


Figure 6-6. Rear Head Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-6—	1552314	REAR HEAD ASSEMBLY							ref
6-6-1	1552173	REAR HEAD WELDMENT							1
6-6-2	1552249	FRAME, Rear Head Weldment							1
6-6-3	A-52158	SCREW, Cap. hex hd. grade 5, Z/P stl. 5/16-18 x 1"lg							16
6-6-4	1000793	NUT, hex, full, Z/P stl. 5/16-18							16
6-6-5	C-43264	LOCKWASHER, Ext tooth. Z/P stl. 5/16"							16
6-6-6	1550755	ROD, Head Mounting							2
6-6-7	1000918	NUT, Hex full, Z/P stl. 3/4-10							8
6-6-8	C-80565	WASHER, Plain. Z/P stl. type A. 3/4"							8
6-6-9	A-53116	LOCKWASHER, Ext tooth. Z/P stl. 3/4"							8
6-6-10	1319276	CONNECTOR, flared. 45°. 3/8t x 1/4npt							2
6-6-11	1231521	ELBOW, Street. 90°. bi. 1/4npt							1
6-6-12	1408905	TRAP, Compressed air. 1/2npt							1
6-6-13	1266808	TEE, Pipe. service. 1/4npt							1
6-6-14	A-50699	PLUG, Pipe. sq hd. stl. 1/4npt							1
6-6-15	C-19682	BUSHING, Pipe. hex. reduce. mi. 1/2 x 1/4npt							1
6-6-16	1151752	NIPPLE, Pipe. sch 40. bi. 1/4npt x close							1
6-6-17	C-28236	ELBOW, Pipe. street. 45°. bi. 1/4npt							1

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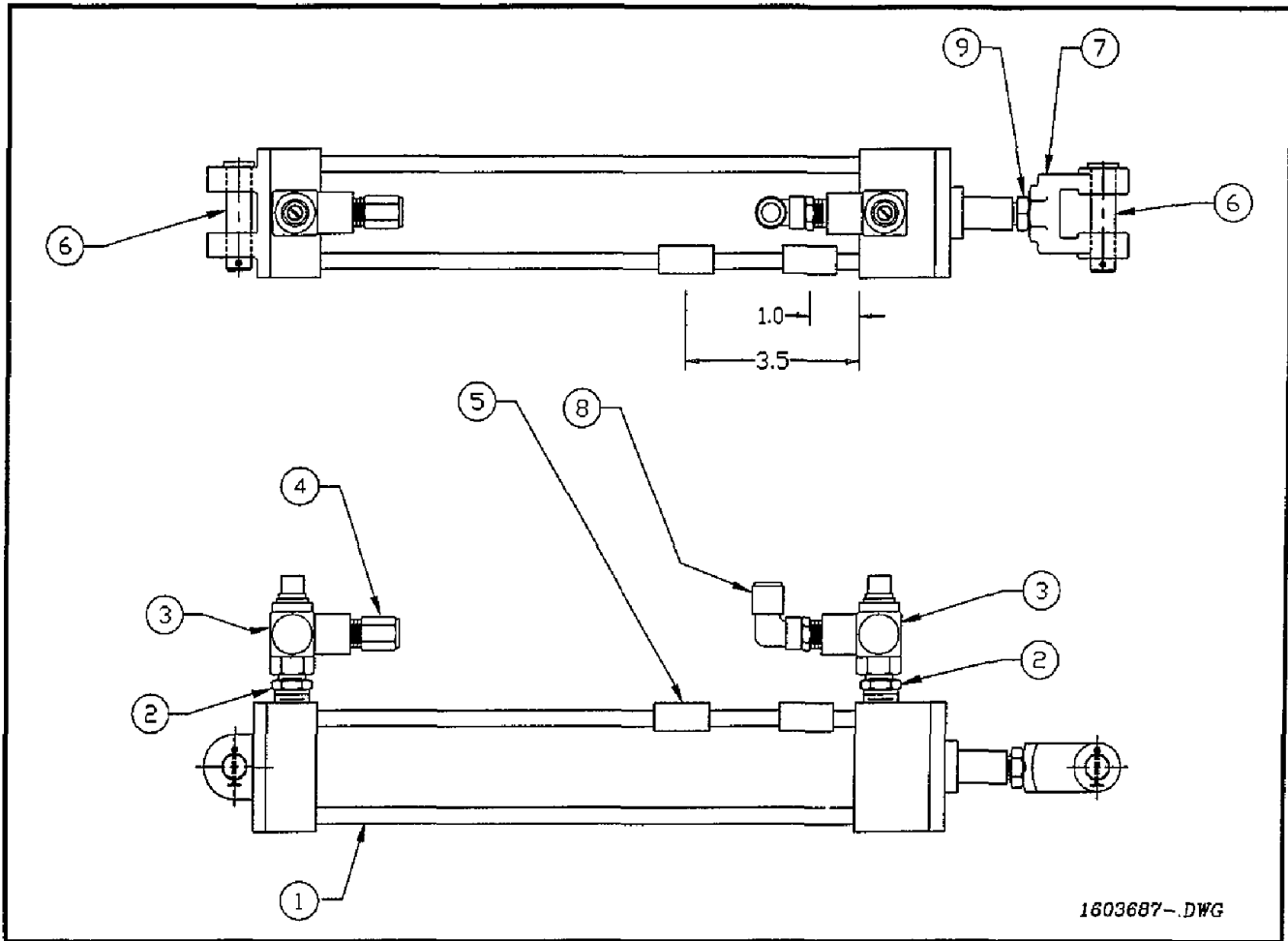


Figure 6-7. Cylinder Assembly, Head Closing

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-7—	1603687	CYLINDER ASSEMBLY. Head Closing							ref
6-7-1	1566181	CYLINDER. Air							1
6-7-2	C-19662	BUSHING. Pipe. hex. reduce. mi. 3/8 x 1/4npt							2
6-7-3	1404391	VALVE. Flow Control. swivel. 1/4npt							2
6-7-4	1408020	CONNECTOR. tube. 3/8t x 1/4npt. qc							1
6-7-5	ref	SWITCH. Magnetic							ref
6-7-6	1566199	ROD. Head Mounting							2
6-7-7	1566207	PIN. Clevis							1
6-7-8	1410323	CLEVIS							1
6-7-9	A-51474	NUT. Hex. jam. 7/16-20							1

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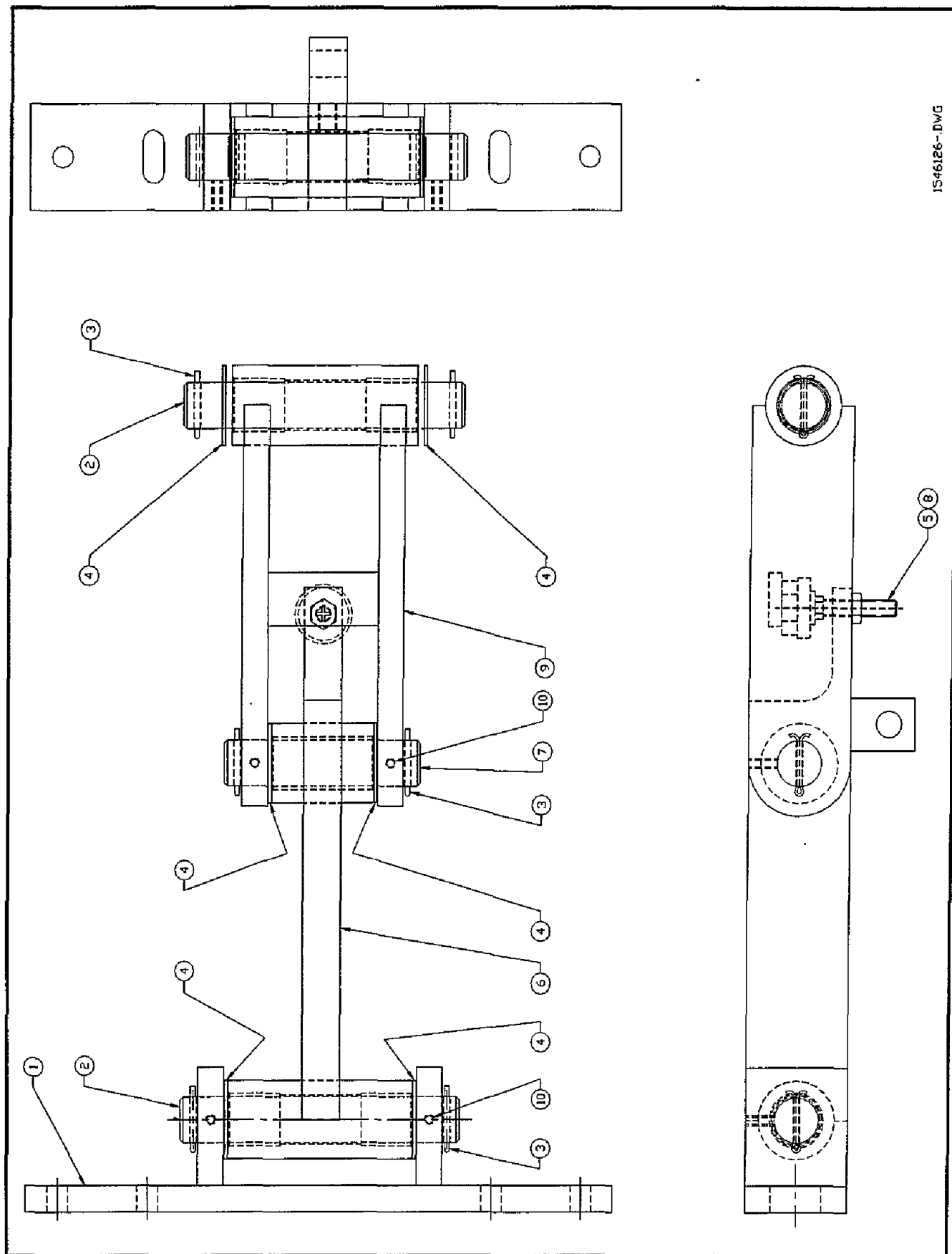


Figure 6-8. Linkage Assembly

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-8—	1546126	LINKAGE ASSEMBLY							ref
6-8-1	1538321	BRACKET, Lever Arm, Column Mounted Weldment							1
6-8-2	1547488	PIN, Pivot, long							2
6-8-3	C-54858	PIN, Cotter							4
6-8-4	1555051	BEARING, Oilless, Thrust, 7/8 x 1-1/2 x .0585 thk							6
6-8-5	1000793	NUT, hex, full, 5/16-18							1
6-8-6	1561232	LEVER ARM ASSEMBLY, Column Mounted							1
	1547405	LEVER WELDMENT							1
	1555044	BEARING, Oilless, 7/8 x 1" x 1"lg							4
6-8-7	1547496	PIN, Pivot, short							1
6-8-8	1042480	BUMPER, 5/16-18 thd							1
6-8-9	1561224	LEVER ARM ASSEMBLY, Head Mounted							1
	1547397	LEVER WELDMENT							1
	1555044	BEARING, Oilless, 7/8 x 1" x 1"lg							2
6-8-10	C-62303	SCREW, Set, 1/4-20 x 1/2"lg							4

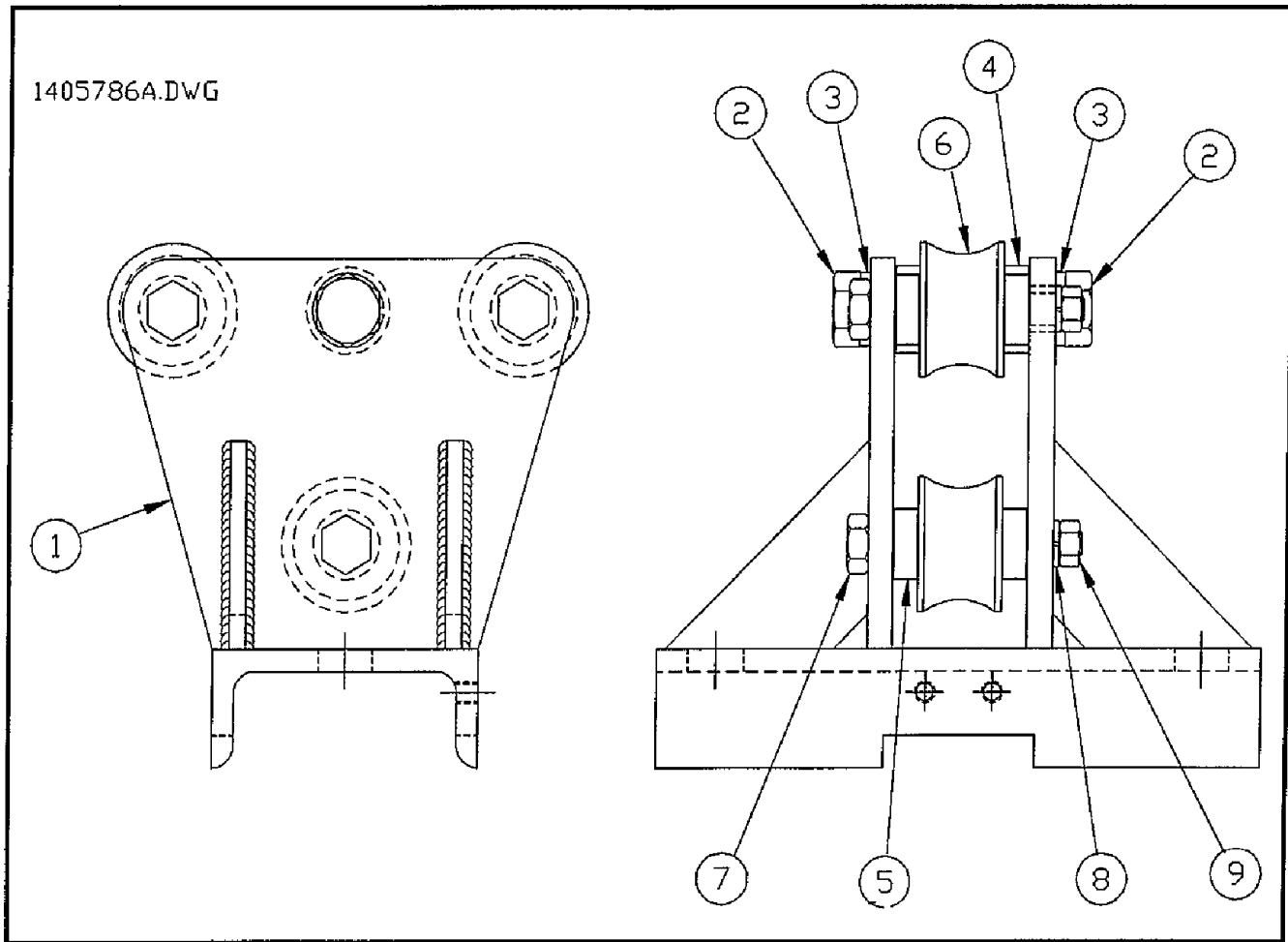


Figure 6-9. Roller Bracket Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-9—	1405786	ROLLER BRACKET ASSEMBLY							ref
6-9-1	1377647	ROLLER BRACKET WELDMENT							1
6-9-2	C-61854	SCREW, hex hd, grade 5, Z/P stl, 5/8-11 x 1-1/4"lg							2
6-9-3	1001122	LOCKWASHER, Spring, Z/P stl, 5/8							2
6-9-4	1377654	SPACER, large							1
6-9-5	1377688	SPACER, small							6
6-9-6	A-06318	ROLLER ASSEMBLY							3
6-9-7	1377696	PIN							3
6-9-8	1001064	LOCKWASHER, Spring, Z/P stl, 3/8							3
6-9-9	1000827	NUT, hex, full, Z/P stl, 3/8-16							3

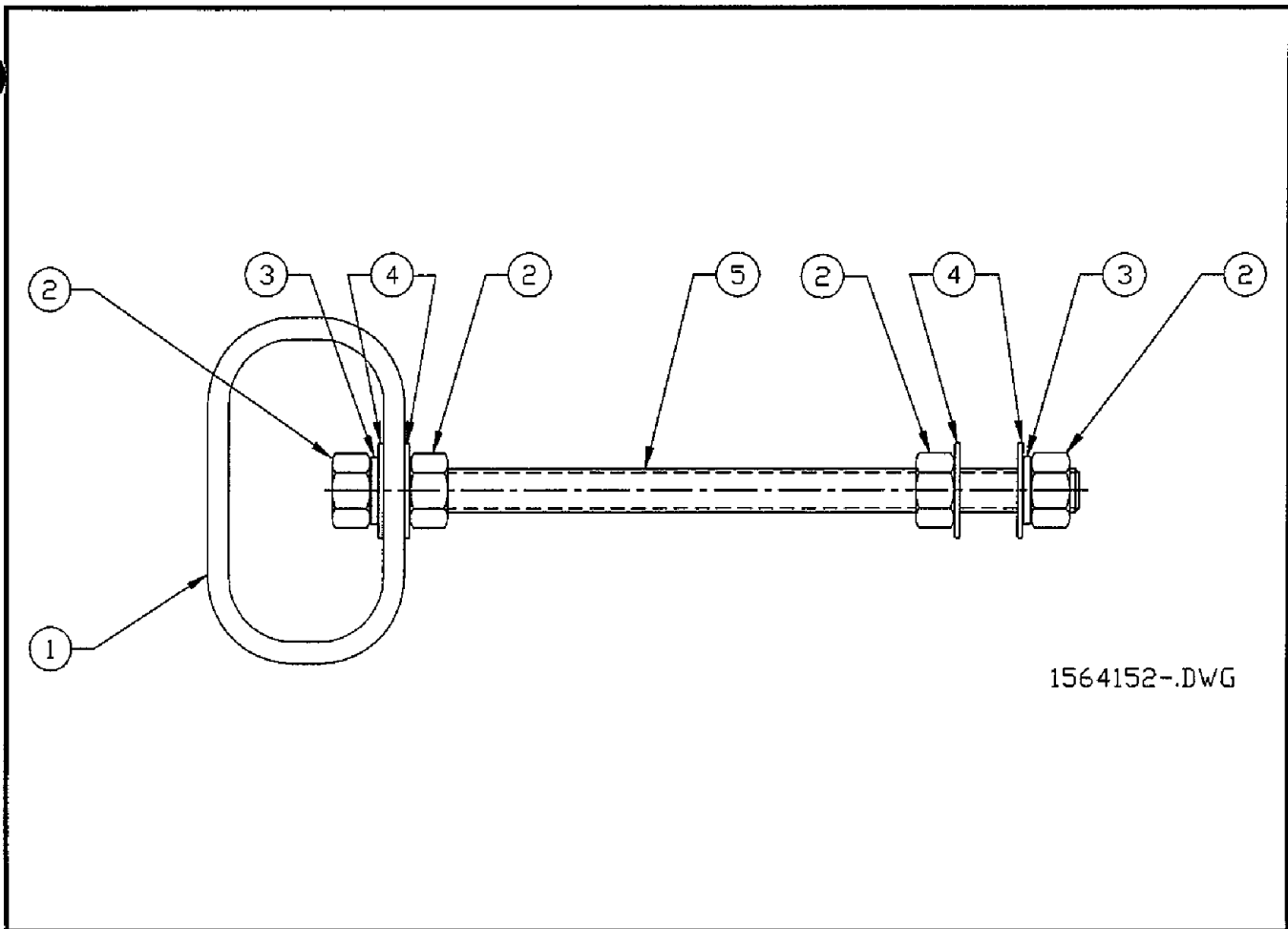


Figure 6-10. Bumper Assembly, Rear Head Stop

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-10—	1564152	BUMPER ASSEMBLY. Rear Head Stop							ref
6-10-1	1438472	BUMPER							1
6-10-2	1000827	NUT. hex. full. Z/P stl. 3/8-16							4
6-10-3	1001064	LOCKWASHER. Spring. 3/8"							2
6-10-4	C-80761	WASHER. Plain. 3/8"							4
6-10-5	1561372	LOCKWASHER. Ext tooth. Z/P stl. 5/16"							1

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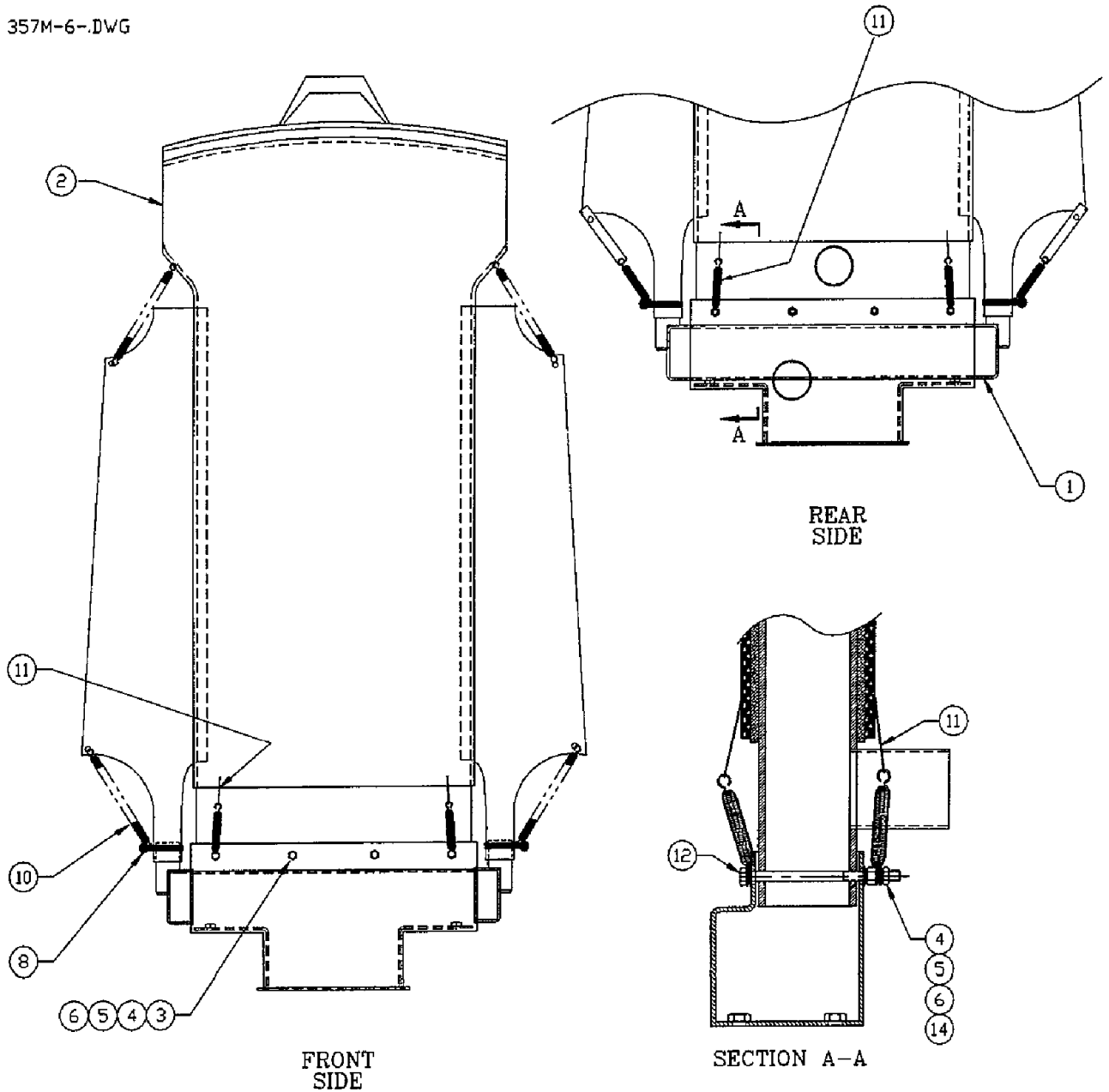


Figure 6-11. Receiving Tube and Buck Assembly

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-11—	ref	RECEIVING TUBE AND BUCK ASSEMBLY							ref
6-11-1	ref	RECEIVING TUBE ASSEMBLY (see Figure 6-14 for breakdown)							ref
6-11-2	ref	BUCK ASSEMBLY (see Figure 6-12 for breakdown)							1
6-11-3	1555986	SCREW, hex hd. sst. 1/4-20 x 3-1/2"lg							2
6-11-4	1001007	LOCKWASHER, Spring, medium, Z/P stl. 1/4"							6
6-11-5	C-80513	WASHER, Plain, Z/P stl. 1/4"							12
6-11-6	1000769	NUT, hex, full, Z/P stl. 1/4"							4
6-11-7	--	not used							
6-11-8	1153865	CLAMP, Hose							2
6-11-9	--	not used							
6-11-10	A-52758	SPRING, Extension, .038 Music wire, 3-3/4"free length							4
6-11-11	A-51399	SPRING, Extension, .049 Music wire, 1-1/2"free length							4
6-11-12	1504554	SCREW, hex hd. sst. 1/4-20 x 4"lg							2
6-11-13	--	not used							
6-11-14	1150051	NUT, hex, jam. sst. 1/4							2
 NOTE: Units per assembly reflect a single buck.									

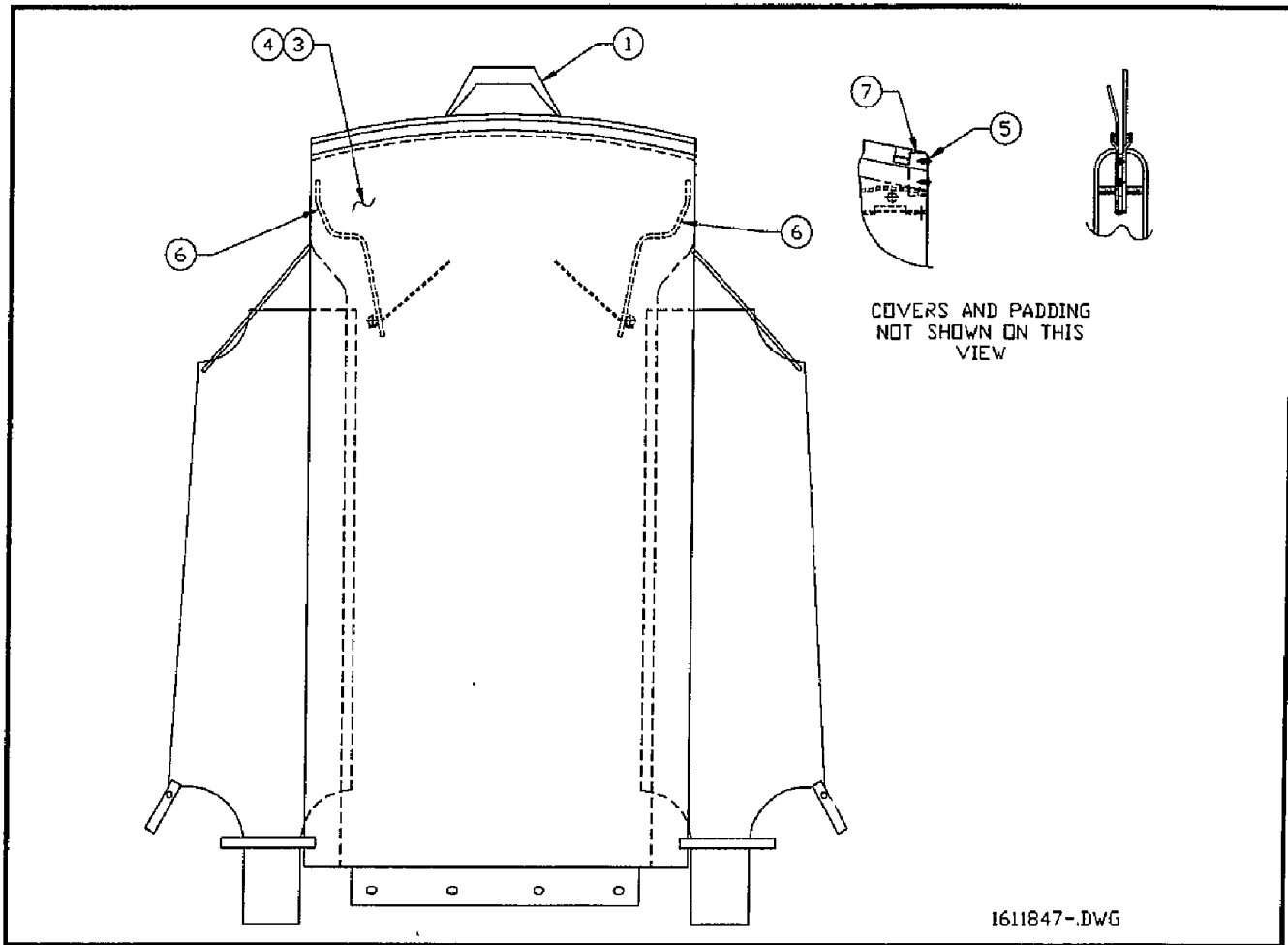


Figure 6-12. Buck Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-12—	1611847	BUCK ASSEMBLY							ref
6-12-1	1583061	BUCK WELDMENT							1
6-12-2	--	not used							
6-12-3	1553940	PADDING. Steel Wool. rear							2
6-12-4	1553999	COVER. w/air bags							1
6-12-5	1112887	SCREW. Flat hd. #6-32 x 3/8"lg.							4
6-12-6	1607605	SLEEVE. Arm Assembly							2
6-12-7		HANGER RETAINER. Stop plate (specify wether:)							2
	1569847	16"							
	1569433	17"							

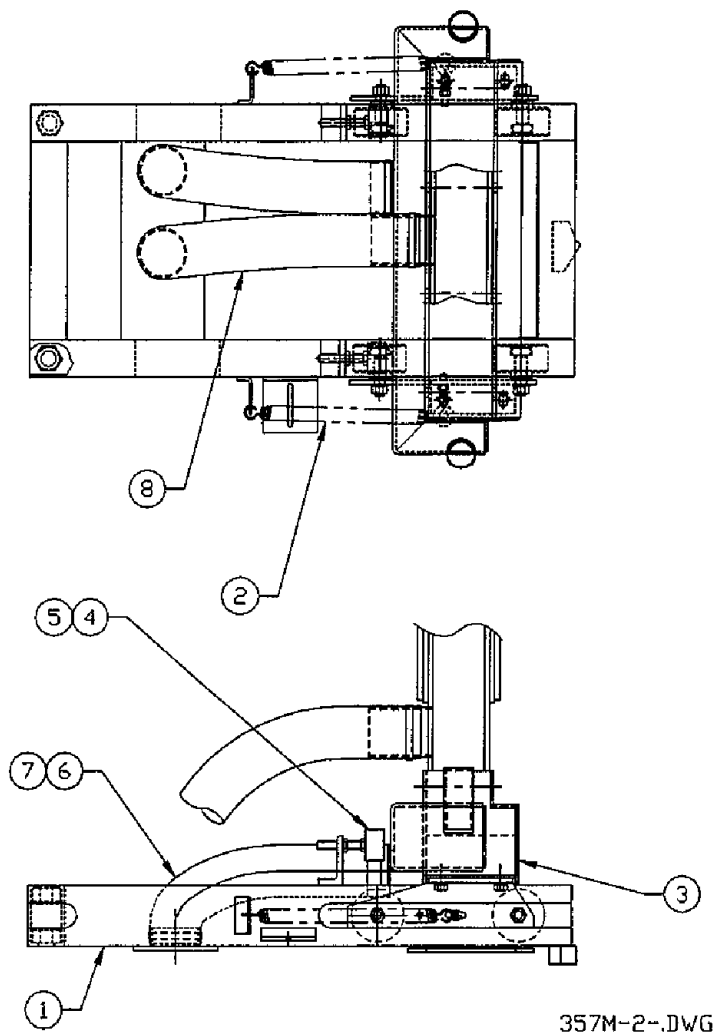


Figure 6-13. Buck Frame Subassembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-13—	ref	BUCK FRAME SUBASSEMBLY							ref
6-13-1	1596618	BUCK SUPPORT FRAME WELDMENT							1
6-13-2	1506385	SPRING							2
6-13-3	ref	RECEIVING TUBE ASSEMBLY (see Figure 6-14 for breakdown)							1
6-13-4	1043504	NUT, Jam. hex. 5/16-18							2
6-13-5	1259852	BUMPER ASSEMBLY							2
	1043504	NUT, Hex jam. Z/P stl. 5/16-18							1
	1149517	STUD, Damper							1
	1149558	DAMPER							1
6-13-6	C-21660	CLAMP, hose							4
6-13-7	1611631	HOSE, Super vac-u-flex, 2" id							1
6-13-8	1611631	HOSE, Super vac-u-flex, 2" id							1
NOTE: Units per assembly reflect a single buck.									

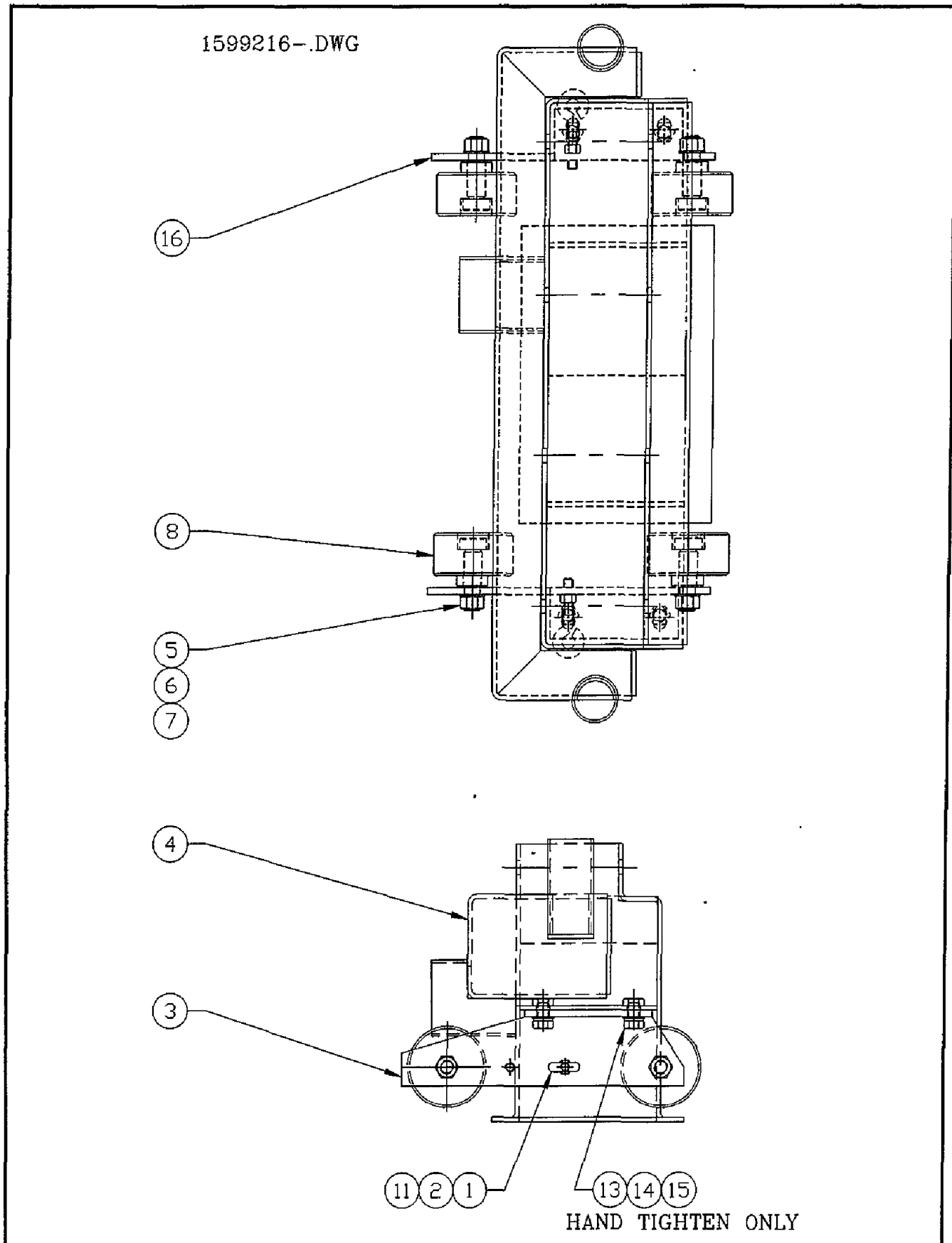


Figure 6-14. Receiving Tube Assembly

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-14—	1599216	RECEIVING TUBE ASSEMBLY							ref
6-14-1	1382878	BOLT, eye, 1/4-20, 2-1/2" AOL							2
6-14-2	1000769	NUT, hex, 1/4-20							2
6-14-3	1541986	BRACKET, MOUNTING, right hand							1
6-14-4	1598481	RECEIVING TUBE WELDMENT							1
6-14-5	A-55249	SCREW, shoulder, 1/2dia x 1"lg, w/ 3/8-16 x 5/8"lg thd							4
6-14-6	1001064	LOCKWASHER, Spring, 3/8							4
6-14-7	1000827	NUT, hex, 3/8-16							4
6-14-8	1552504	ROLLER, Buck support							4
6-14-9	--	not used							
6-14-10	--	not used							
6-14-11	1185073	LOCKWASHER, Spring, 1/4"							2
6-14-12	--	not used							
6-14-13	C-62030	SCREW, Hex hd, sst, 5/16-18 x 3/4"lg							4
6-14-14	C-80591	WASHER, plain, 5/16"							4
6-14-15	C-43212	LOCKWASHER, Spring, 5/16"							4
6-14-16	1541978	BRACKET MOUNTING, left hand							1

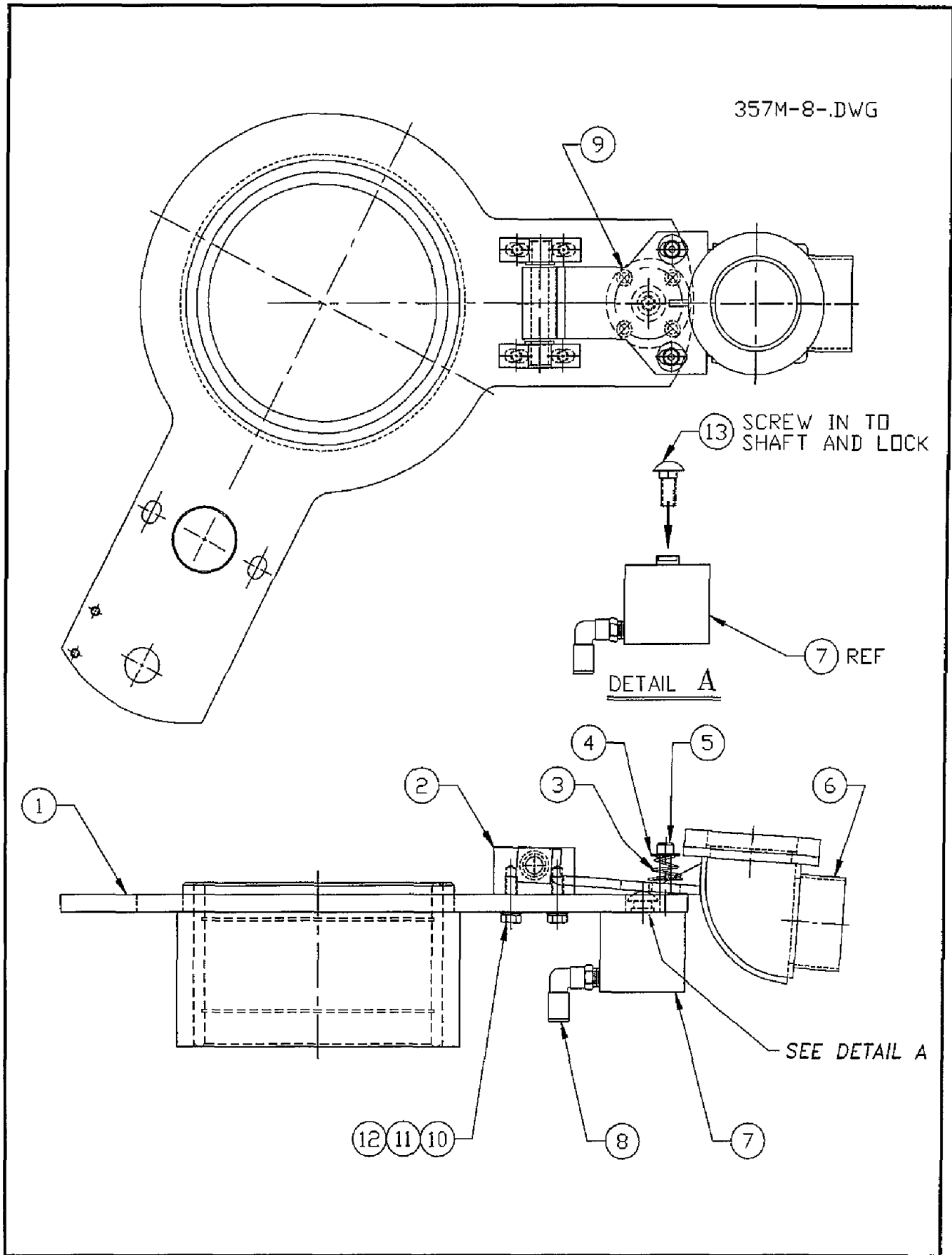


Figure 6-15. Vacuum Assembly

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-15—	ref	VACUUM ASSEMBLY							ref
6-15-1	ref	INDEXING ARM ASSEMBLY (see Figure 6-18 for breakdown)							ref
6-15-2	1596097	BLOCK AND BEARING ASSEMBLY							2
	1581362	BLOCK							1
	1596113	BEARING. Oilless. flange. 3/8id x 1/2od x 1/2"lg							1
6-15-3	1039676	SPRING. Tapered. comp. 11/16od x 17/32 free lg.							2
6-15-4	1370113	WASHER. plain. sst. 1/4"							2
6-15-5	1385806	SCREW. Shoulder. hex sct hd. 1/4od x 7/8"lg /w #10-24 thd							2
6-15-6	ref	DISCHARGE TUBE ASSEMBLY. Vacuum (see Figure 6-16 for breakdown)							1
6-15-7	1618768	CYLINDER. Air							1
6-15-8	1407741	ELBOW. Tube. male. swivel. 1/4t x 1/8npt. qc							1
6-15-9	1616333	SCREW. Hex skt hd. #10-24 x 5/8"lg							4
6-15-10	C-62708	SCREW. Hex hd. gr 5. Z/P stl. 1/4-20 x 3/4"lg							4
6-15-11	C-80513	WASHER. Plain. Z/P stl. 1/4"							4
6-15-12	1001007	LOCKWASHER. Spring. Z/P stl. 1/4"							4
6-15-13	C-18069	BOLT. Carriage. Z/P stl. 5/16-18 x 3/4"lg							1

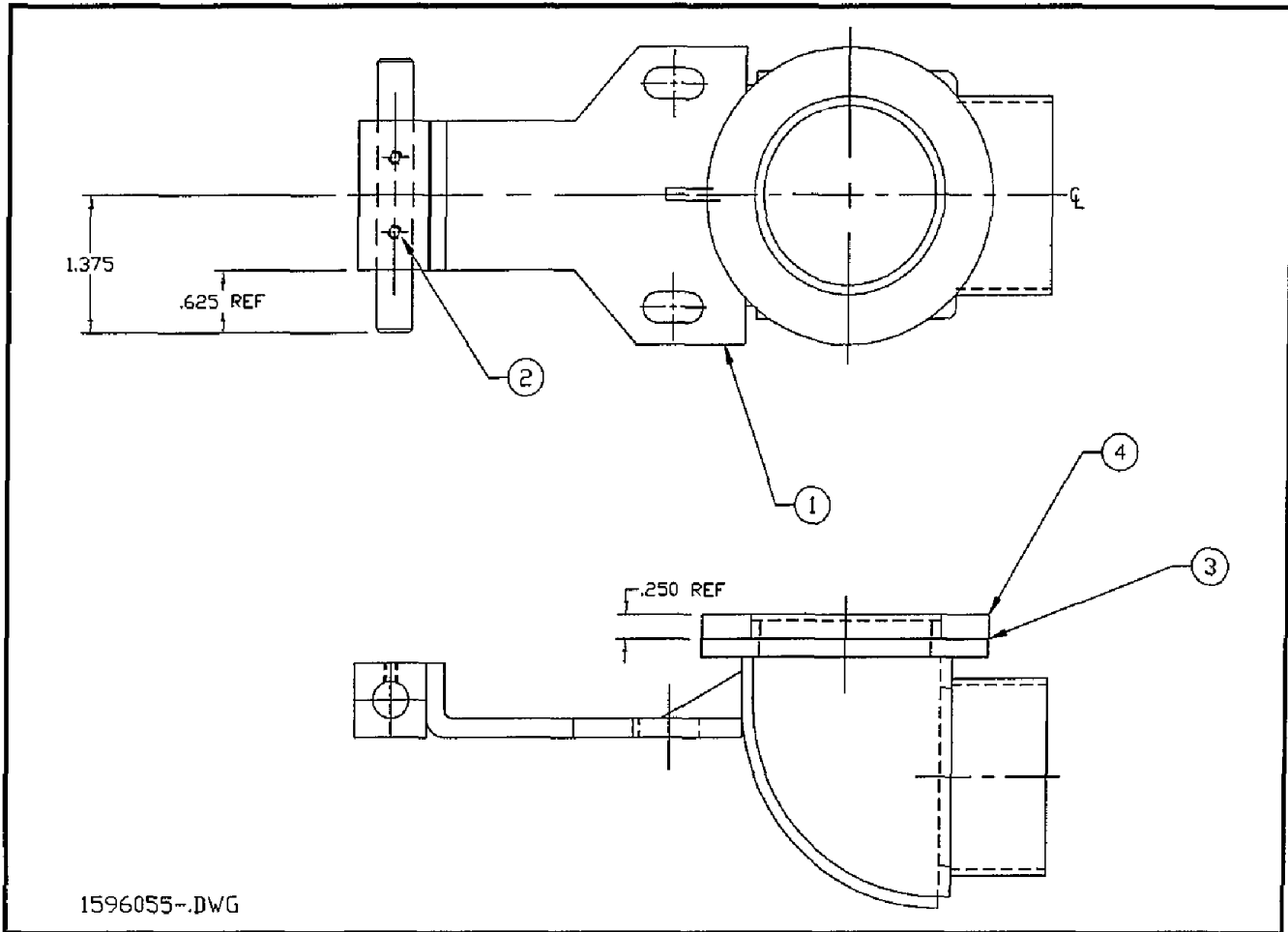


Figure 6-16. Discharge Tube Assembly, Vacuum

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-16—	1596055	DISCHARGE TUBE ASSEMBLY, Vacuum							ref
6-16-1	1582139	DISCHARGE TUBE WELDMENT							1
6-16-2	C-61343	SCREW, Set. hex skt hd. #6-32 x 3/16"lg							2
6-16-4	M-92275	SEALANT, Silicone RTV							a/r
6-16-5	1596048	GASKET							1
6-16-6	1596105	ROD							1

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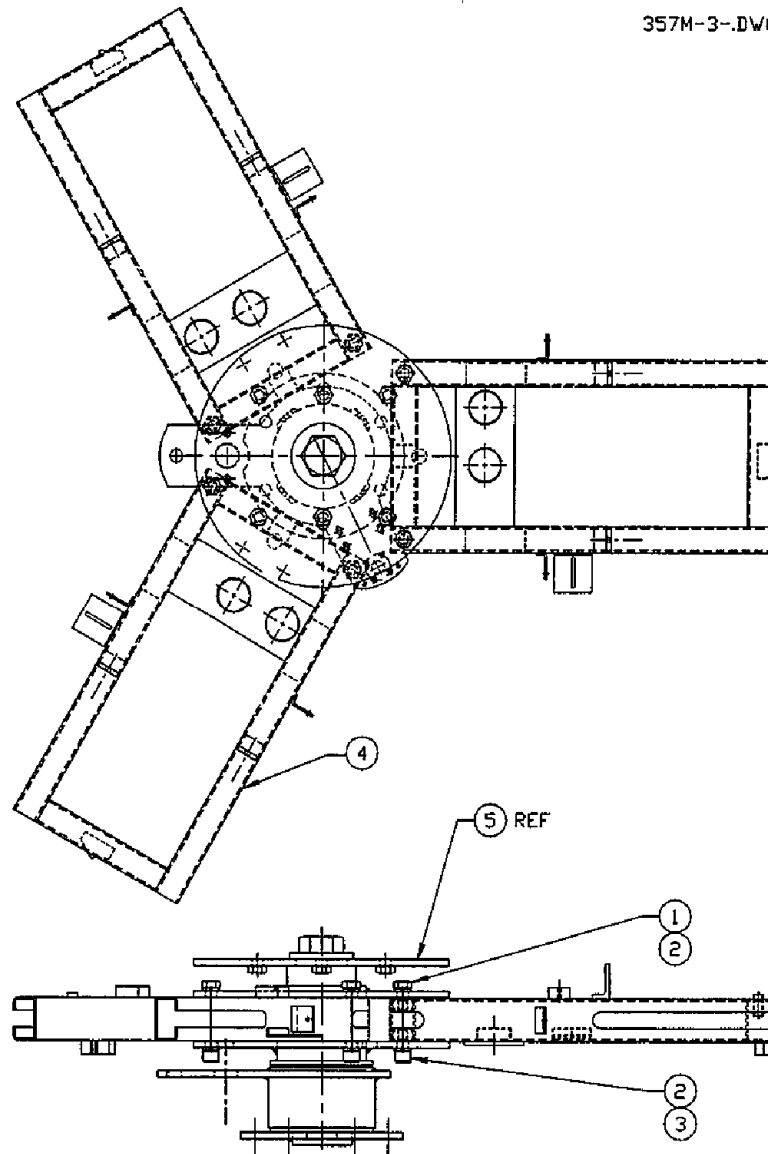


Figure 6-17. Buck Support Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-17—	ref	BUCK SUPPORT ASSEMBLY							ref
6-17-1	C-61854	SCREW, Cap. hex hd. grade 5. Z/P stl. 5/8-11 x 1-1/4"lg							6
6-17-2	1001122	LOCKWASHER, Spring. Z/P stl. 5/8"							12
6-17-3	1559327	SCREW, Cap. hex skt hd. 5/8-11 x 1-1/2"lg							6
6-17-4	ref	SUPPORT FRAME WELDMENT, Buck							ref
6-17-5	ref	MOUNTING PLATE WELDMENT (see Figure 6-18 for breakdown)							ref

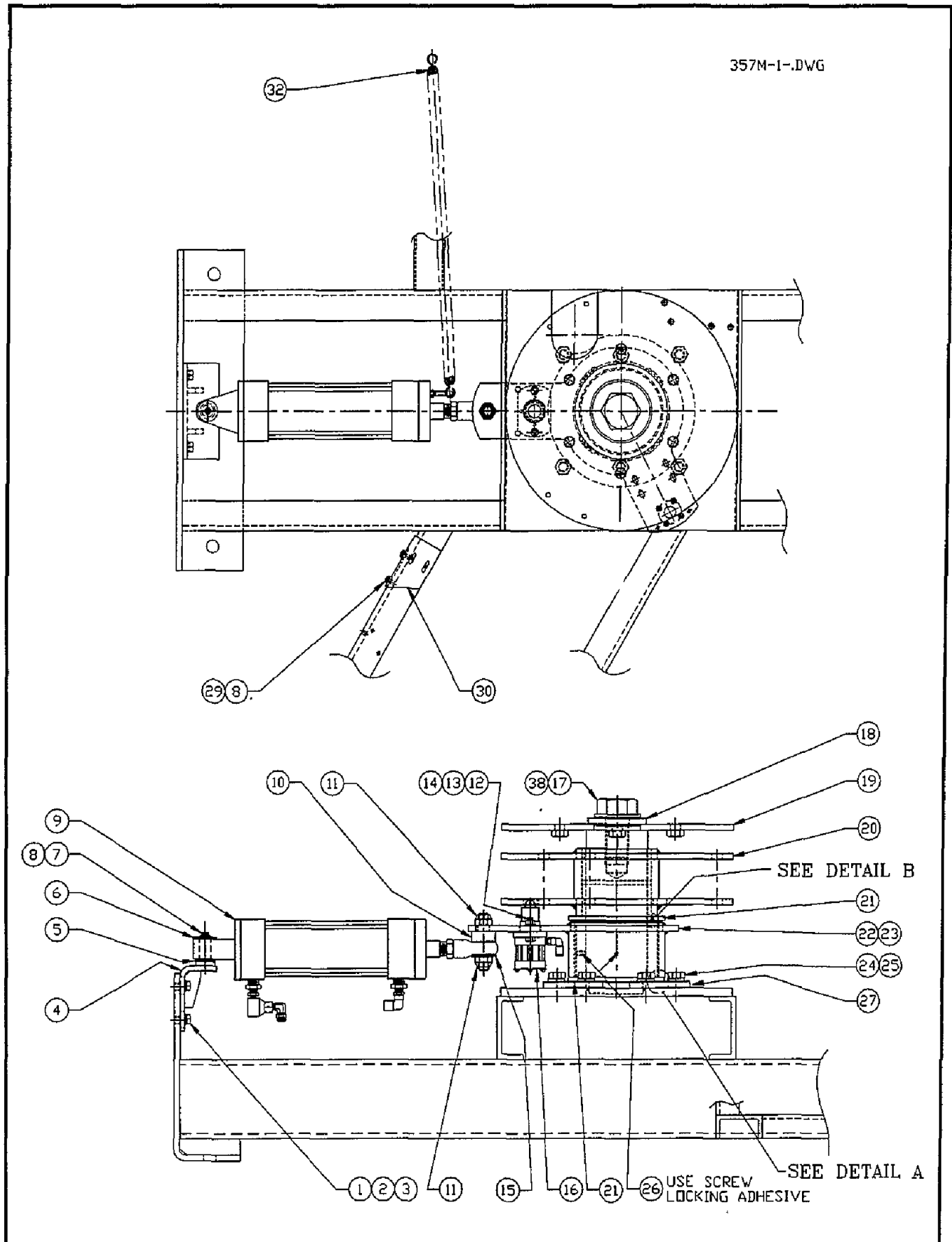


Figure 6-18 Indexing Assembly (sheet 1 of 2)

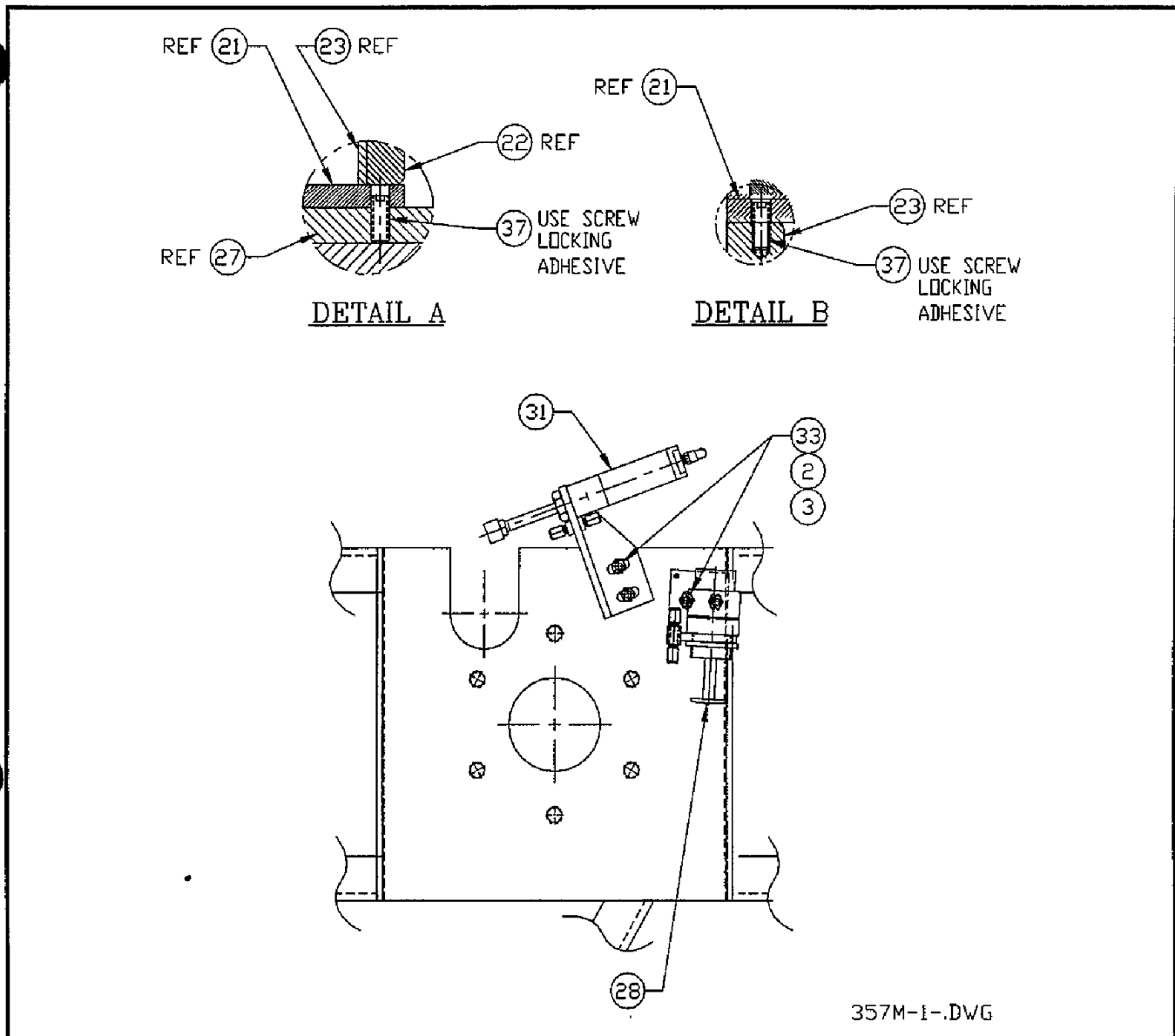


Figure 6-18 Indexing Assembly (sheet 2 of 2)

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-18—	ref	INDEXING ASSEMBLY							ref
6-18-1	1002708	SCREW, Hex hd, gr 5, Z/P stl. 3/8-16 x 1/2"lg							4
6-18-2	1001064	LOCKWASHER, Spring, Z/P stl. 3/8"							8
6-18-3	1001304	WASHER, Plain, Z/P stl. 3/8"							8
6-18-4	1552306	CYLINDER MOUNTING WELDMENT							4
6-18-5	1436716	BEARING, Needle thrust							1

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-18-7	A-52631	SCREW. Hex hd. gr 5. Z/P stl. 1/4-20 x 1/2"lg							1
6-18-8	1185073	LOCKWASHER. Spring. Z/P stl. 1/4"							3
6-18-9	ref	AIR CYLINDER ASSEMBLY. Indexing (see Figure 6-20 for breakdown)							1
6-18-10	1547652	PIVOT							1
6-18-11	1328210	LOCKNUT. Hex. full hd. 5/8-11							2
6-18-12	A-50139	SCREW. Hex hd. gr 5. Z/P stl. 5/16-18 x 1-1/4"lg							2
6-18-13	C-43212	LOCKWASHER. Spring. Z/P stl. 5/16"							2
6-18-14	1000793	NUT. Hex. full. Z/P stl. 5/16-18							2
6-18-15	C-80564	WASHER. plain. Z/P stl. 5/8"							1
6-18-16	1559236	DETENT PIN ASSEMBLY (see Figure 6-21 for breakdown)							1
6-18-17	1387729	SCREW. Hex hd. gr 5. Z/P stl. 1-1/2-6 x 2-1/2"lg.							1
6-18-18	1558030	WASHER. Shaft							1
6-18-19	1548759	MOUNTING PLATE WELDMENT							1
6-18-20	1548668	BUCK SUPPORT ASSEMBLY							1
	1548650	BUCK SUPPORT WELDMENT							1
	1548320	BEARING. 4-1/2"od x 4"id x 2"lg.							2
6-18-21	1548676	PLATE. Bearing ring							2
6-18-22	1586130	INDEXING ARM ASSEMBLY							1
	1559210	BUSHING							1
	1586122	INDEXING ARM WELDMENT							1
6-18-23	1547660	BUSHING. Steel. index arm							1
6-18-24	1003334	SCREW. Hex hd. gr 5. Z/P stl. 5/8-11 x 1-1/2"lg.							6
6-18-25	1001122	LOCKWASHER. Spring. Z/P stl. 5/8							6
6-18-26	1179308	SCREW. Set. hex skt hd. 1/4-20 x 1/4"lg.							2
6-18-27	1547629	SHAFT WELDMENT. Buck Support							1
6-18-28	1623297	SHOCK ABSORBER ASSEMBLY							1
	1623305	PLATE. Weldment							1
	1623321	SHOCK ABSORBER							1
	1408004	CONNECTORS. Tube 1/4t x 1/8npt. qc							2
6-18-29	C-61640	SCREW. Hex hd. gr 5. Z/P stl. 1/4-20 x 3/8"lg							4
6-18-30	1596600	BRACKET. Magnetic sensor							1
6-18-31	ref	CYLINDER & BRACKET ASSEMBLY (see Figure 6-19 for breakdown)							1
6-18-32	1551126	SPRING							1
6-18-33	1123389	SCREW. Hex hd. gr 5. Z/P stl. 3/8-16 x 3/4"lg.							4
6-18-34	--	not used							
6-18-35	--	not used							
6-18-36	ref	FRAME WELDMENT							ref
6-18-37	C-61398	SCREW. Set. Hex sht hd. sst. #10-24 x 1/2"lg.							2
6-18-38	C-43267	LOCKWASHER. Int. Tooth, Z/P stl, #6							1
6-18-39	A-52158	SCREW. Hex hd. gr 5. Z/P stl. 5/16-18 x 1"lg.							2
6-18-40	--	not used							
6-18-41	--	not used							
6-18-42	--	not used							

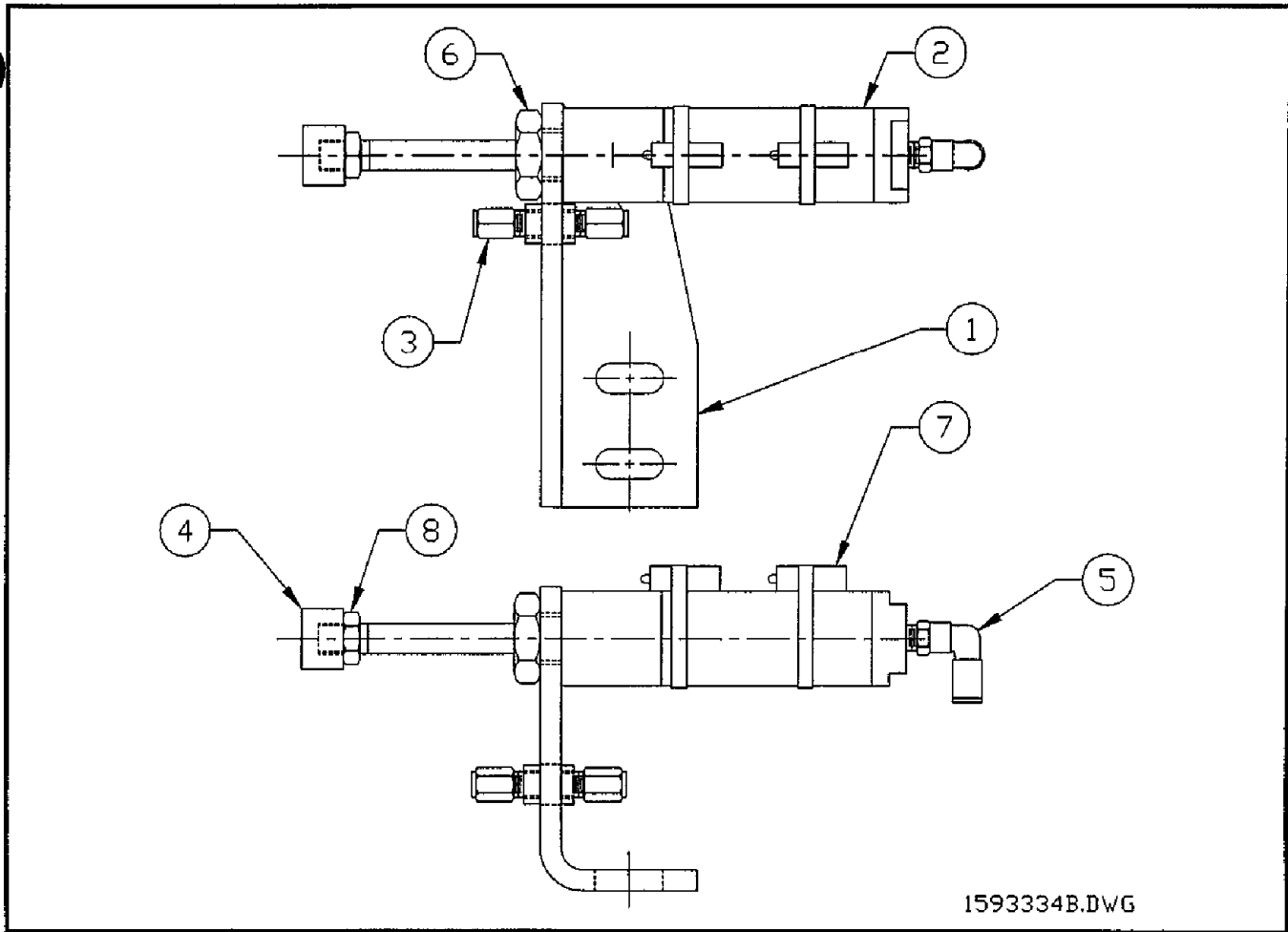


Figure 6-19. Cylinder and Bracket Assembly, Indexing

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-19—	1593334	CYLINDER AND BRACKET ASSEMBLY. Indexing							ref
6-19-1	1593300	BRACKET WELDMENT							1
6-19-2	1621325	CYLINDER ASSEMBLY							1
6-19-3	1408004	CONNECTOR. Tube. 1/4t x 1/8npt. qc							2
6-19-4	1593326	ROD END							1
6-19-5	1407741	ELBOW. Tubing. male. swivel. conn. 1/4t x 1/8npt. qc							1
6-19-6	C-48161	NUT. Jam hex. 7/16-14							1
6-19-7	ref	SWITCH. Magnetic reed							ref
6-19-8	C-48220	NUT. Jam hex. 3/8-24							1

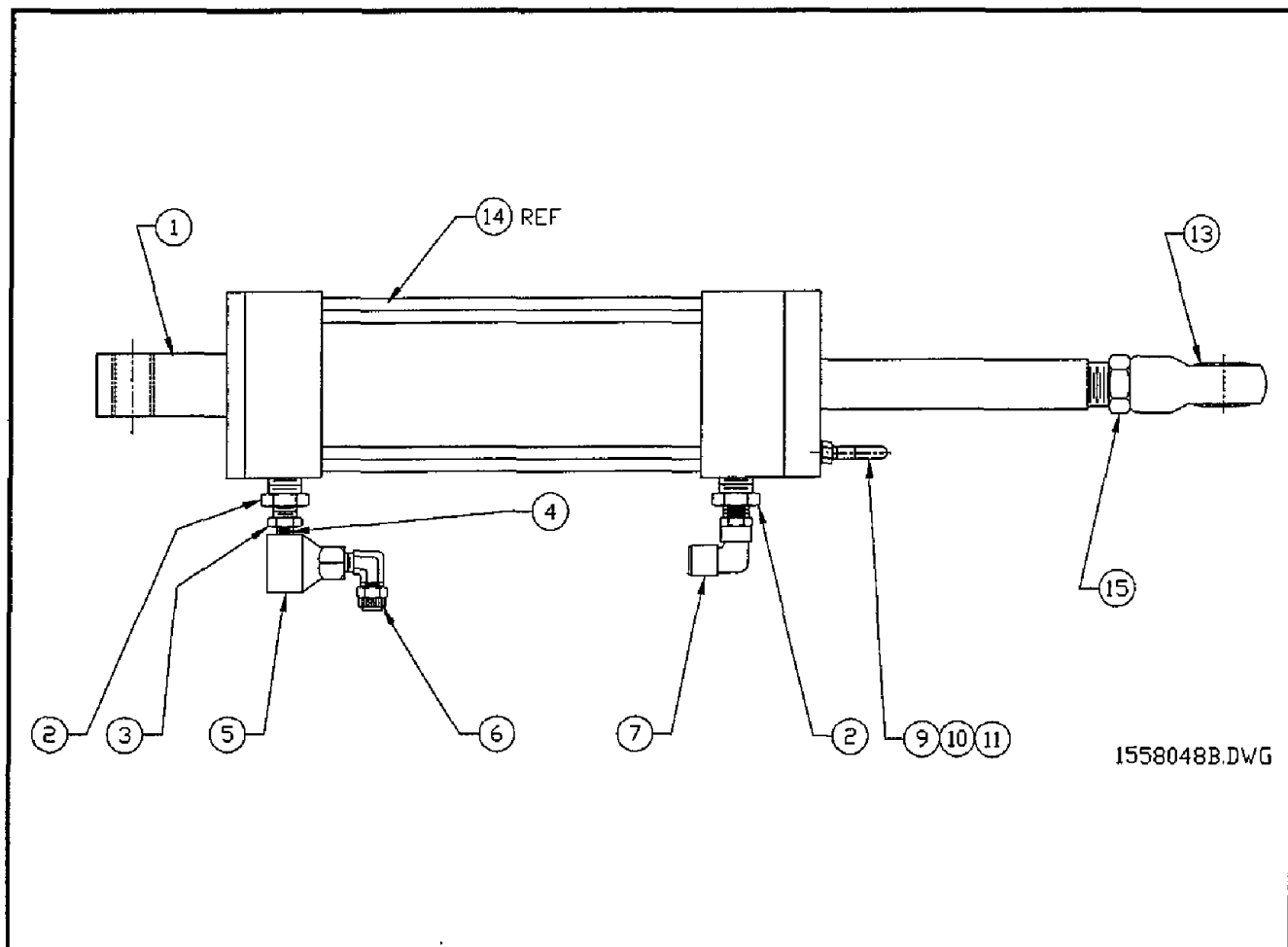


Figure 6-20. Air Cylinder Assembly, Indexing

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-20—	1558048	AIR CYLINDER ASSEMBLY, Indexing							ref
6-20-1	1566215	CYLINDER, Air							1
6-20-2	C-19682	BUSHING, Pipe, hex. red. 1/2 x 1/4npt							2
6-20-3	C-19609	BUSHING, Pipe, hex. red. 1/4 x 1/8npt							1
6-20-4	1232313	NIPPLE, Pipe, 1/8npt x close							1
6-20-5	A-56925	VALVE, Q.E., 1/8npt inlet/outlet, 1/4exh							1
6-20-6	1012392	ELBOW, Tubing, swivel, 3/8t x 1/8npt							1
6-20-7	1410323	ELBOW, Tubing, swivel, 3/8t x 1/4npt, qc							1
6-20-8	--	not used							
6-20-9	1185073	LOCKWASHER, Spring, 1/4"							1
6-20-10	1382878	BOLT, Eye, 1/4-20 thd. 2-1/2"lg.							1
6-20-11	1000751	NUT, Hex, 1/4-20							1
6-20-12	--	not used							
6-20-13	C-29239	ROD END, 3/4-16							1
6-20-14	ref	SWITCH, Magnetic							ref
6-20-15	C-48020	NUT, Hex, jam, 3/4-16							1

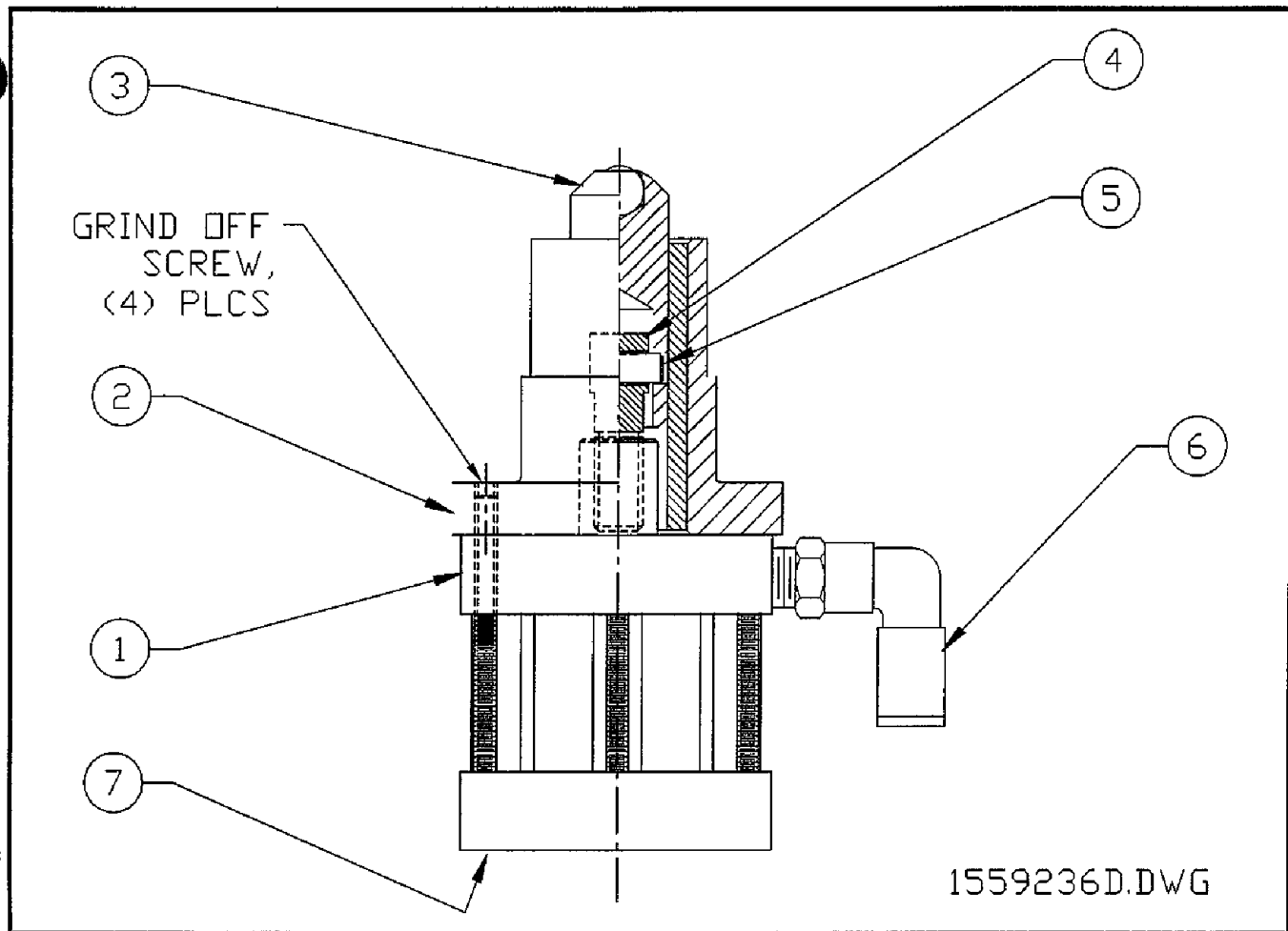


Figure 6-21. Detent Pin Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-21—	1559236	DETENT PIN ASSEMBLY							ref
6-21-1	1475581	CYLINDER, Air, single acting							1
6-21-2	1548338	HUB, Plunger Assembly							1
	1541994	HUB							1
	1548411	BEARING							1
6-21-3	1436435	PIN, Detent							1
6-21-4	1475573	CLEVIS, Cylinder Rod End							1
6-21-5	1436799	PIN, Roll. stl. 3/16"dia x 9/16"lg							1
6-21-6	1407741	ELBOW, Tubing, male. 1/4t x 1/8npt							1
6-21-7	1436807	SCREW, Mach. Phil pan hd. Z/P stl. 6-32 x 2-1/4"lg							4

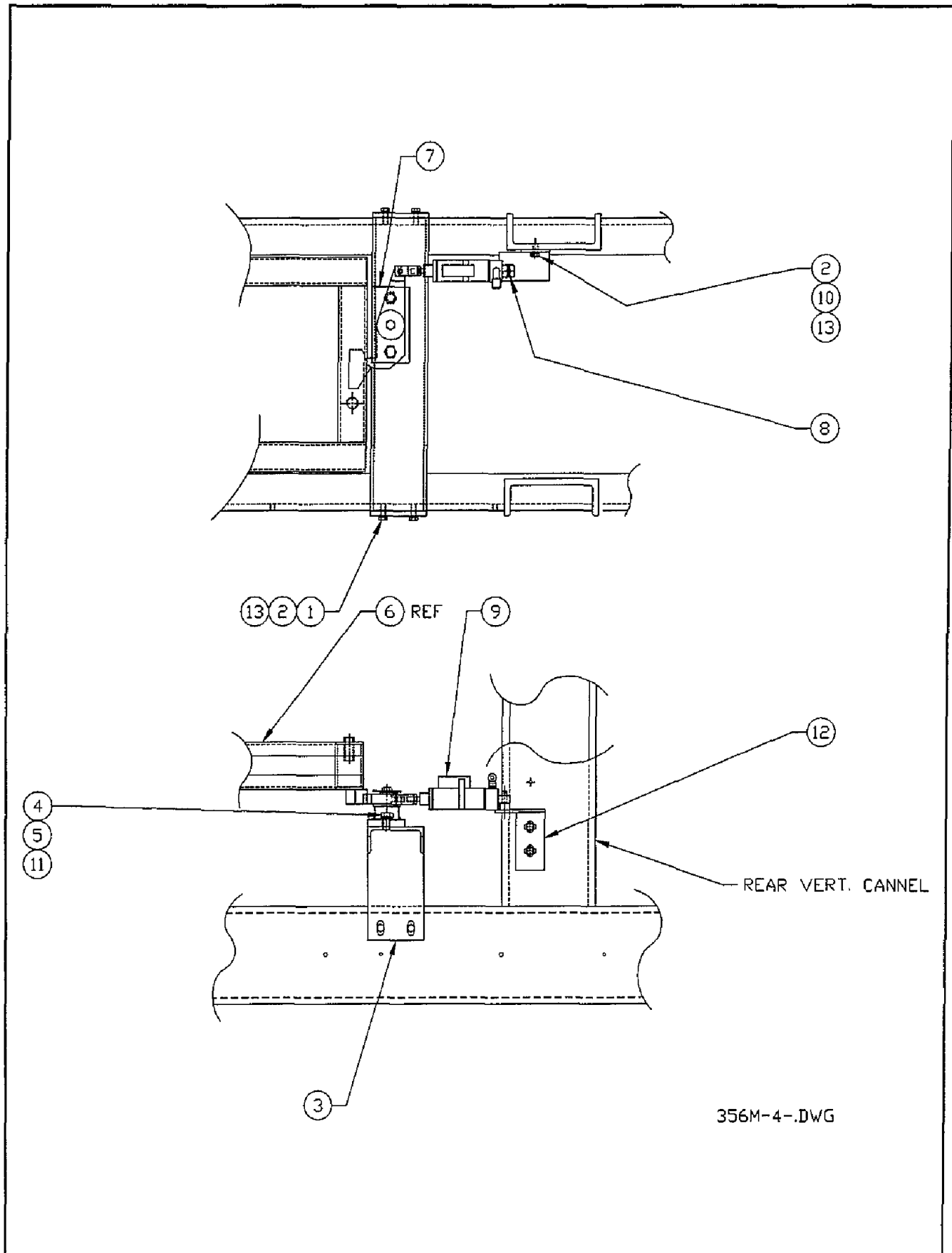


Figure 6-22. Buck Locking Assembly

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-22—	ref	BUCK LOCKING ASSEMBLY							ref
6-22-1	C-62708	SCREW, hex hd, gr 5, Z/P stl, 1/4-20 x 3/4"lg							4
6-22-2	C-80513	WASHER, Plain, Z/P stl, 1/4							6
6-22-3	1545854	LATCH BASE MOUNTING WELDMENT							1
6-22-4	1123389	SCREW, hex hd, gr 5, Z/P stl, 3/8-16 x 3/4"lg							2
6-22-5	1001304	WASHER, Plain, Z/P stl, 3/8							2
6-22-6	ref	BUCK SUPPORT FRAME WELDMENT							ref
6-22-7	ref	LOCKING PLATE ASSEMBLY (see Figure 6-23 for breakdown)							1
6-22-8	C-54526	PIN, Cotter, Z/P stl, yr3/32"dia x 1/2"lg							1
6-22-9	1581321	LOCKING PLATE, Cylinder Assembly (see Figure 6-24 for breakdown)							1
6-22-10	1023894	SCREW, hex hd, gr 5, Z/P stl, 1/4-20 x 7/8"lg							2
6-22-11	1001064	LOCKWASHER, Spring, Z/P stl, 3/8							2
6-22-12	1538610	LOCKING MECHANISM WELDMENT							1
6-22-13	1001007	LOCKWASHER, Spring, Z/P stl, 1/4							6

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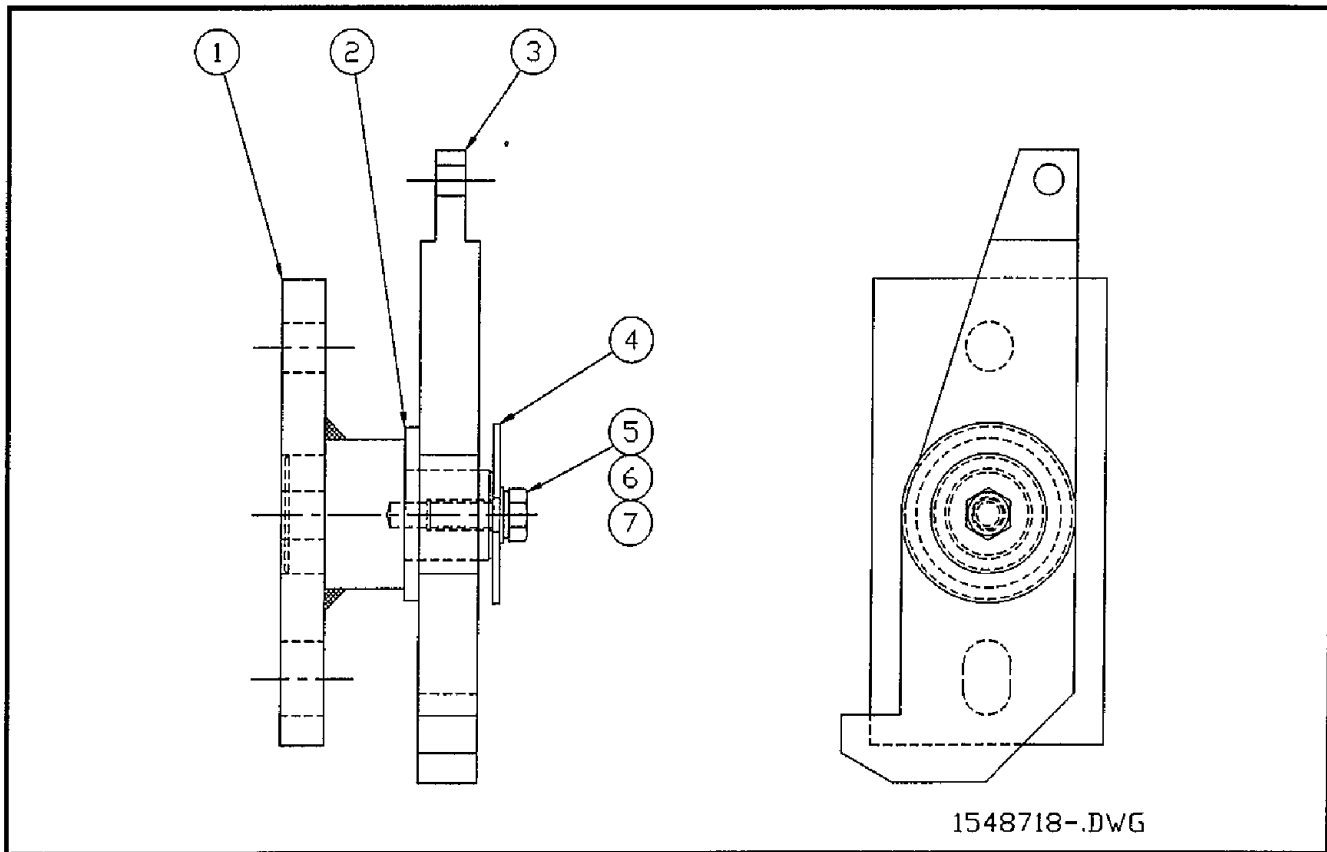


Figure 6-23. Locking Plate Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-23—	1548718	LOCKING PLATE ASSEMBLY							ref
6-23-1	1548700	LATCH BASE & PIVOT PIN							1
6-23-2	1286624	BEARING. Oilless flanged, 3/4" x 1" x 5/8"lg							1
6-23-3	1388776	PLATE. Buck Locking							1
6-23-4	1393503	WASHER. latch							1
6-23-5	A-52631	SCREW. Cap, hex hd. grade 5. Z/P stl. 1/4-20 x 1/2"lg							1
6-23-6	C-80513	WASHER. Plain. Z/P stl. type A. 1/4"							1
6-23-7	1001007	LOCKWASHER. Spring. Z/P stl. 1/4"							1

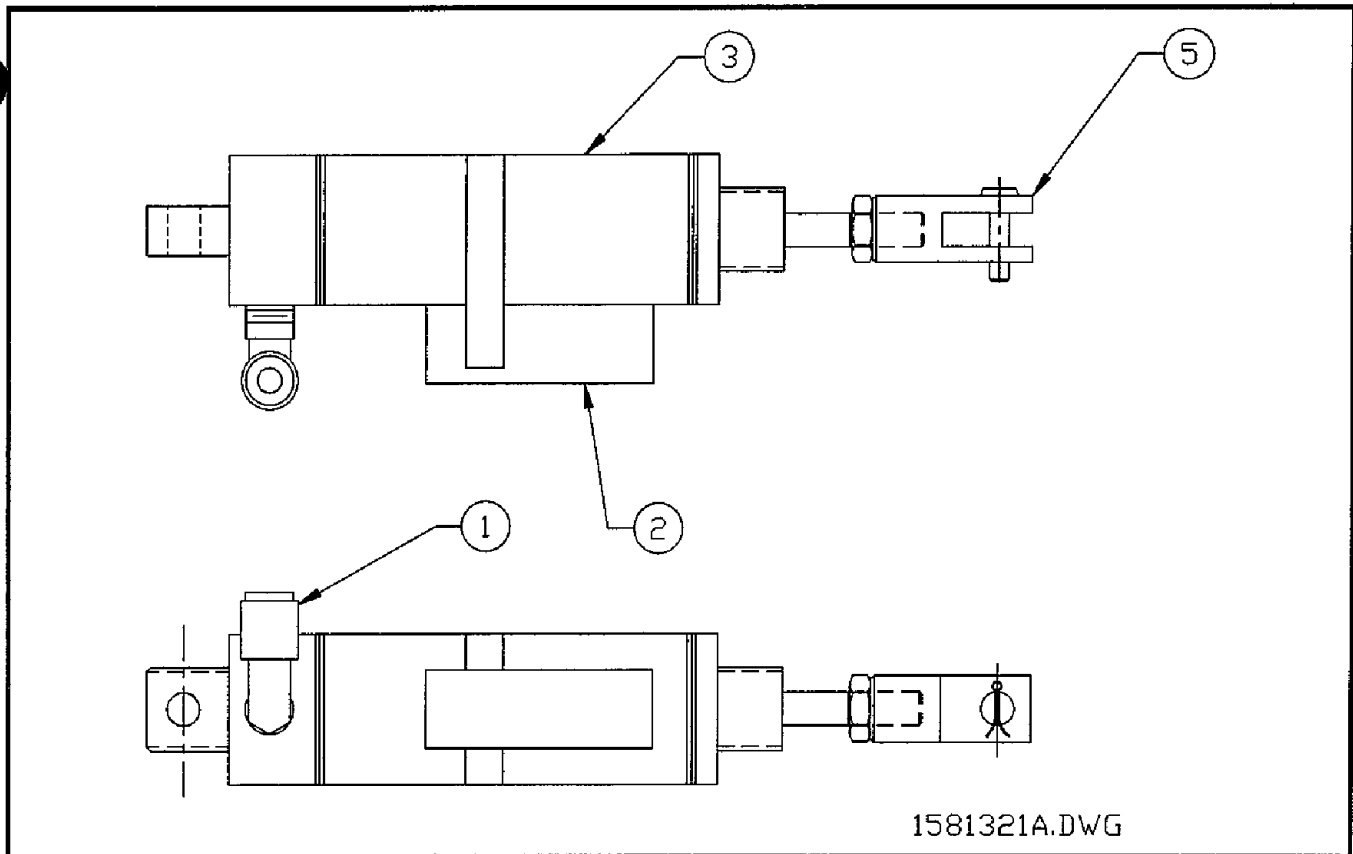


Figure 6-24. Locking Plate Cylinder Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-24—	1581321	LOCKING PLATE CYLINDER ASSEMBLY							ref
6-24-1	1407741	ELBOW, Tubing, 1/4t x 1/8"npt, qc							1
6-24-2	1404318	SWITCH, Magnetic Reed							1
6-24-3	1404342	CYLINDER, Air, single acting 1-1/16 bore x 1"stroke							1
6-24-4	—	not used							
6-24-5	1258854	CLEVIS, Female rod w/nut & pin, 5/16-24 thd							1

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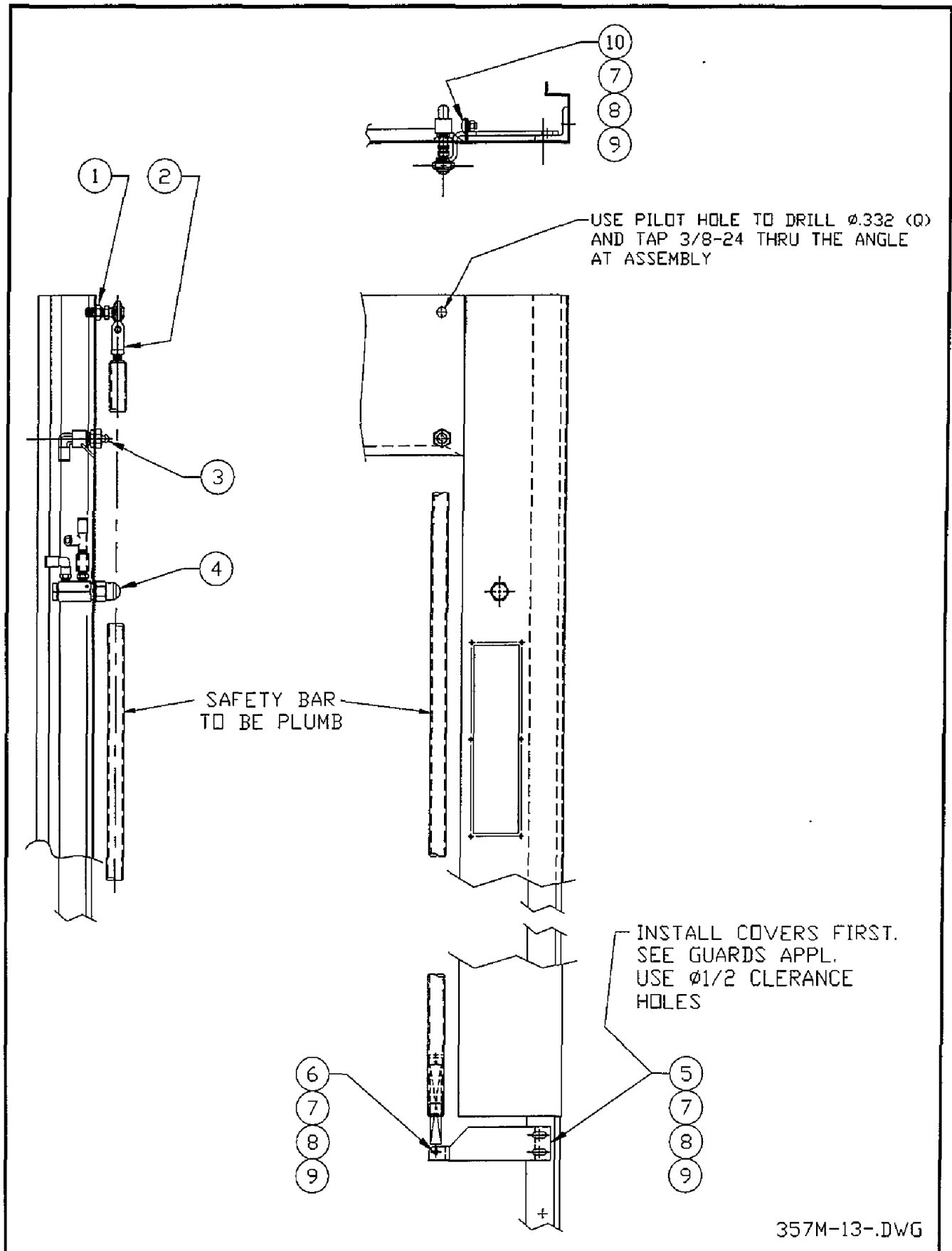


Figure 6-25. Safety Bar Application

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-25—	ref	SAFETY BAR APPLICATION							1
6-25-1	C-48220	NUT, Hex. jam. Z/P stl. 3/8-24							1
6-25-2	ref	SAFETY BAR ASSEMBLY (see Figure 6-26 for breakdown)							1
6-25-3	ref	VALVE ASSEMBLY, Safety (see Figure 6-27 for breakdown)							1
6-25-4	ref	VALVE ASSEMBLY, Reset (see Figure 6-28 for breakdown)							1
6-25-5	1624782	PLATE, Safety Bar Mounting, lower							1
6-25-6	A-52134	SCREW, Mach phil truss hd. 1/4-20 x 1"lg							1
6-25-7	1185073	LOCKWASHER, Spring, Z/P stl. 1/4							5
6-25-8	C-80513	WASHER, Plain, Z/P stl. type A, 1/4							5
6-25-9	1000769	NUT, Hex, full. Z/P stl. 1/4-20							5
6-25-10	1111095	SCREW, Mach phil truss hd. 1/4-20 x 1/2"lg.							2

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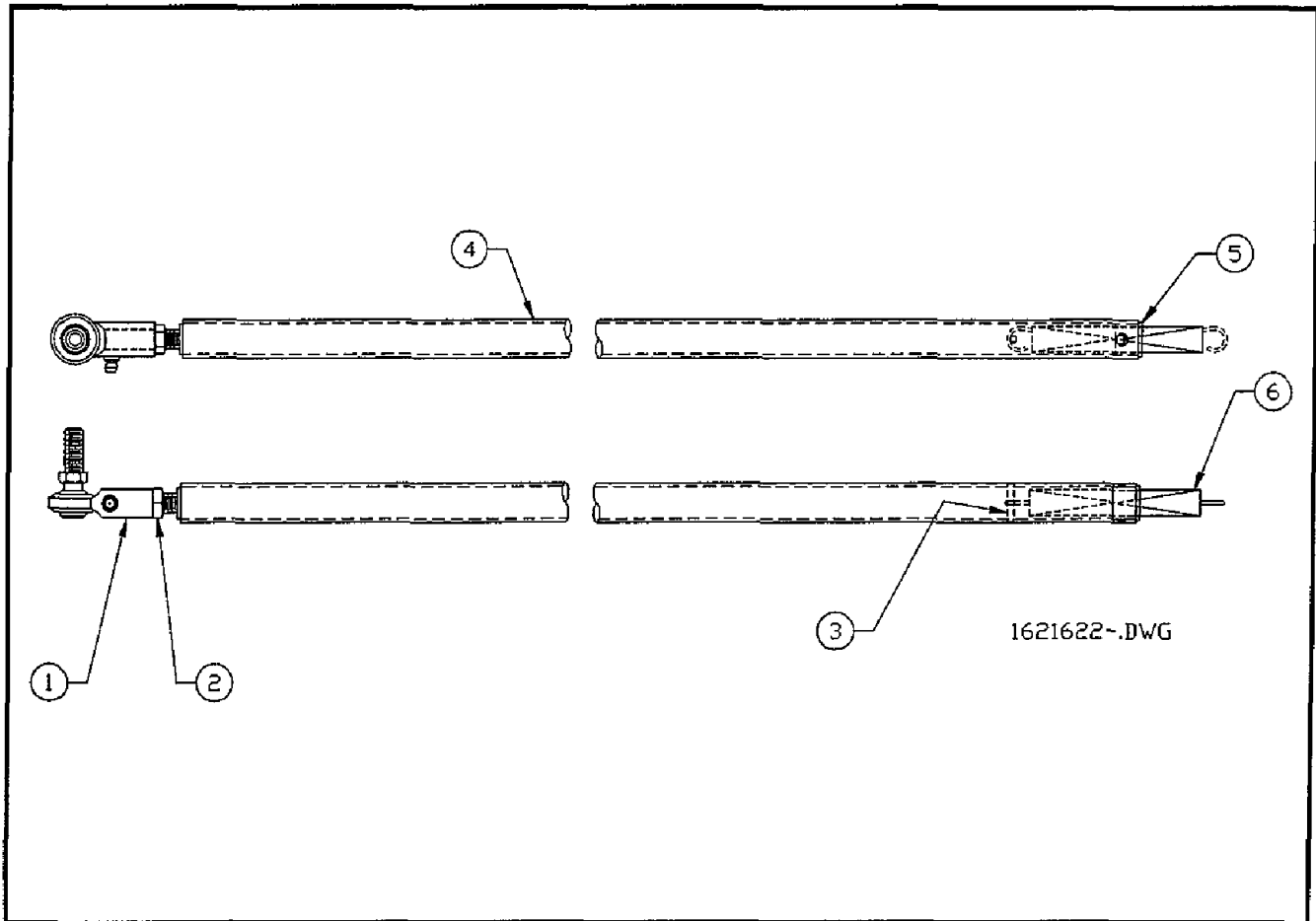


Figure 6-26. Safety Bar Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-26-	1621622	SAFETY BAR ASSEMBLY							1
6-26-1	A-53860	BEARING, Rod End, female							1
6-26-2	C-48220	NUT, Hex, jam 3/8-24							1
6-26-3	1407725	PIN, Roll, 1/8 dia X 3/4 lg.							1
6-26-4	1621614	SAFETY BAR WELDMENT							1
6-26-5	1570985	BUSHING, Plastic							1
6-26-6	1570993	SPRING, 1/2" od. X 4" lg x .055 wire							1

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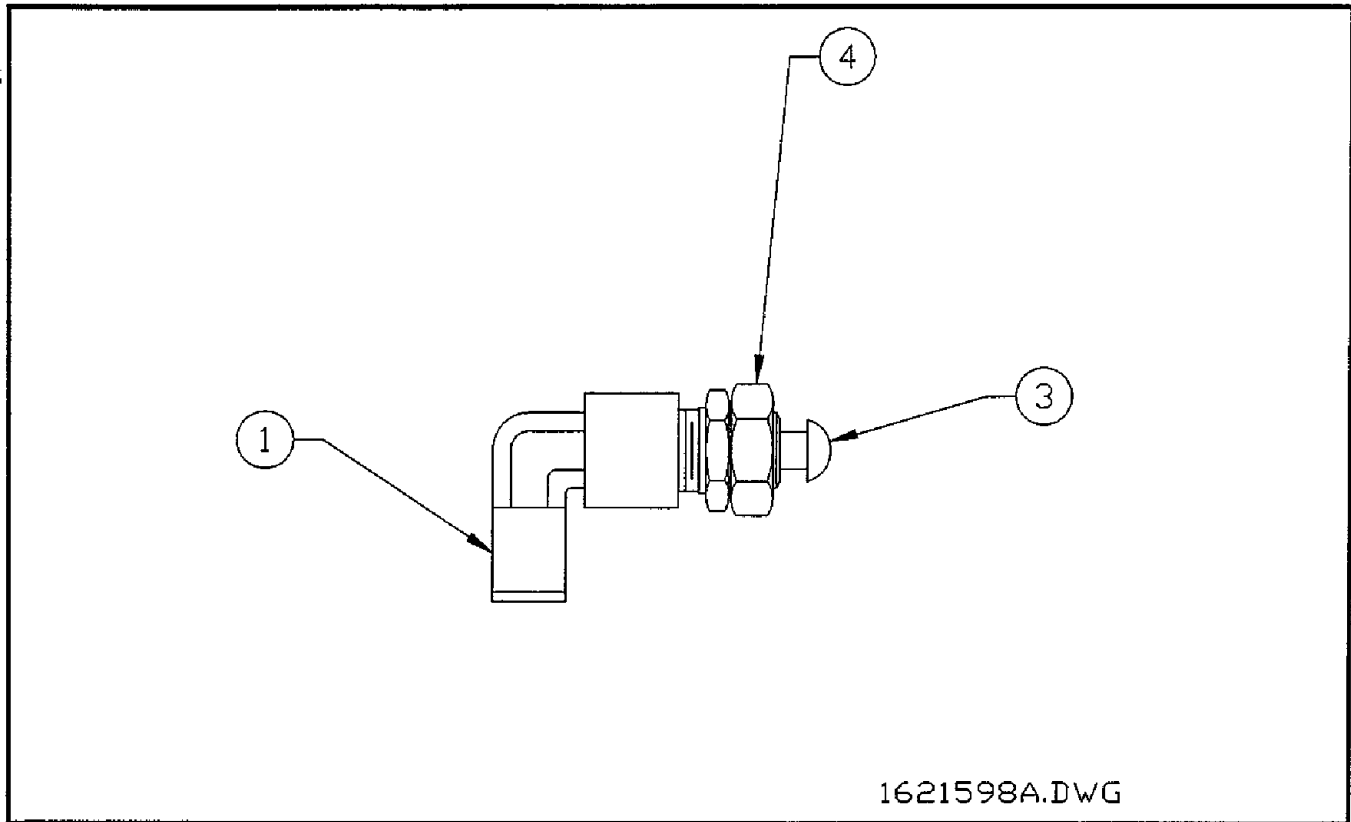


Figure 6-27. Valve Assembly, Safety

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-27-	1621598	VALVE ASSEMBLY, Safety							1
6-27-1	1571025	ELBOW, 1/4t x 1/4npt. female, qc							1
6-27-2	--	not used							
6-27-3	A-53893	VALVE, Bleeder							1
6-27-4	C-48254	NUT, Jam, 1/2-13							1

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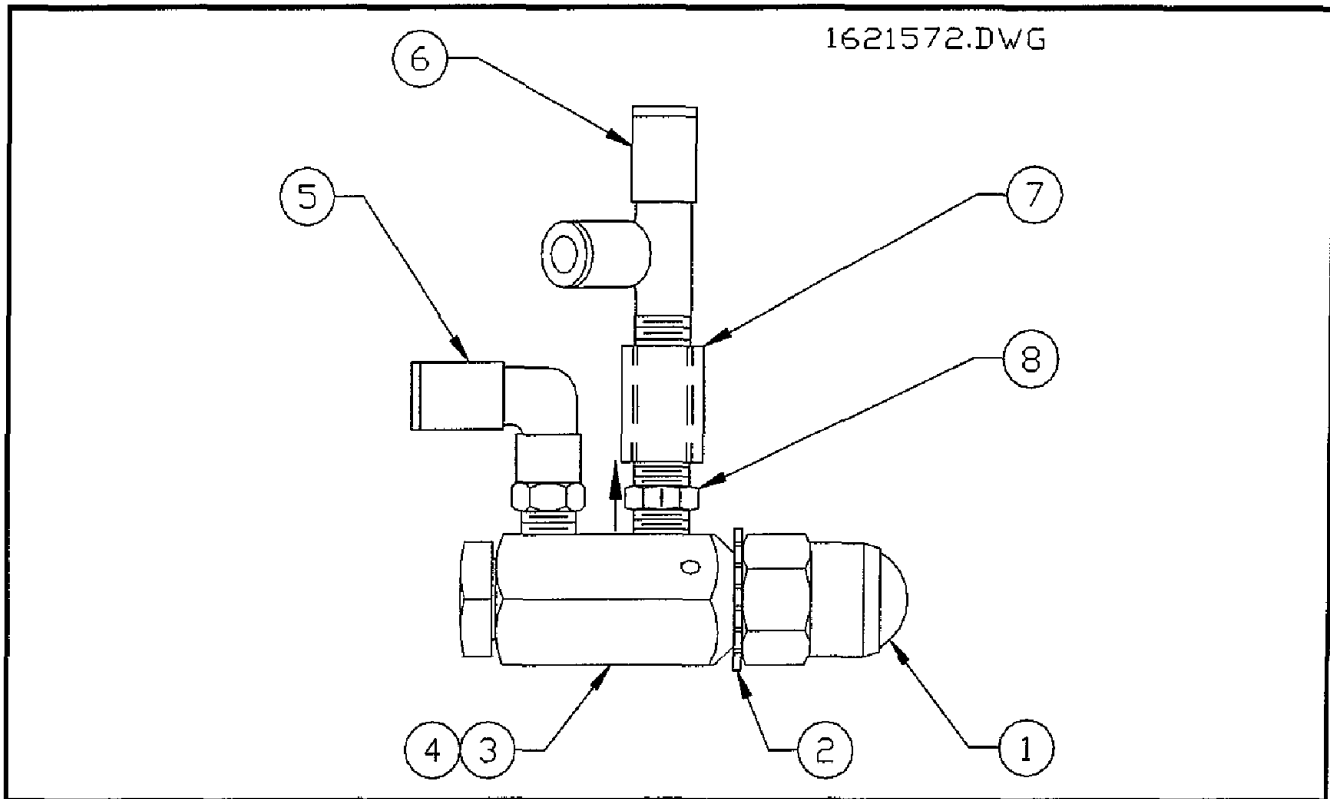


Figure 6-28. Valve Assembly Reset

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-28-	1621572	VALVE ASSEMBLY, Reset							1
6-28-1	A-00397	PUSH BUTTON ASSEMBLY							1
6-28-2	A-52196	LOCKWASHER, Ext. Tooth, 7/16"							1
6-28-3	A-06430	VALVE BODY ASSEMBLY							1
6-28-4	A-10518	STEM, Valve							1
6-28-5	1407741	ELBOW, Tube, 1.4t x 1/8npt, qc							1
6-28-6	1438357	TEE, Run, Tube, 1/4t x 1/8npt, qc							1
6-28-7	1018571	COUPLING, Pipe, full, 1/8npt							1
6-28-8	A-54042	VALVE, Check, 1/8npt							1

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-29-	ref	AIR SYSTEM							ref
6-29-1	1492693	HOSE, Air, single coil, 1/4" od							7"
6-29-2	1564384	INSERT, bRASS							2
6-29-3	1408004	CONNECTOR, Tube, MALE, 1/4t x 1/8npt, qc							2
6-29-4	1523612	MARKER, 1/4" tubing, PVC, #0							4
6-29-5	1523620	MARKER, 1/4" tubing, PVC, #1							24
6-29-6	1523638	MARKER, 1/4" tubing, PVC, #2							20
6-29-7	1523646	MARKER, 1/4" tubing, PVC, #3							6
6-29-8	1523653	MARKER, 1/4" tubing, PVC, #4							6
6-29-9	1523661	MARKER, 1/4" tubing, PVC, #5							6
6-29-10	1523679	MARKER, 1/4" tubing, PVC, #6							6
6-29-11	1523687	MARKER, 1/4" tubing, PVC, #7							8
6-29-12	1523695	MARKER, 1/4" tubing, PVC, #8							4
6-29-13	1523703	MARKER, 1/4" tubing, PVC, #9							2
6-29-14	ref	AIR INLET ASSEMBLY							1
		(see Figure 6-31 for breakdown)							
6-29-15	C-61342	SCREW, Hex skt hd, stl, #10-24 x 1"lg							2
6-29-16	1410323	ELBOW, Tube, male, 3/8t x 1/4npt, qc							1
6-29-17	C-19618	BUSHING, Pipe, reducer, hex, 1/2npt x 1/8npt							1
6-29-18	1327451	VALVE, Quick Exhaust, 1/2" in/out, 3/4npt exhaust							1
6-29-19	1327469	MUFFLER, Air							1
6-29-20	1026665	NIPPLE, Pipe, sch 40 bi, 1/2npt x 2"npt							1
6-29-21	1002989	SCREW, Reducer, hex hd, Z/P stl, 3/8-16 x 3/4"lg.							1
6-29-22	ref	AIR BAG ASSEMBLY							1
		(see Figure 6-30 for breakdown)							
6-29-23	1491620	CONNECTOR, Tube, male, 3/8t x 1/8npt, qc							1
6-29-24	1111095	SCREW, Mach phil truss hd, 1/4-20 x 1/2"lg.							1
6-29-25	1231313	NIPPLE, Pipe, sch 40 bi, 1/8npt x close							1
6-29-26	A-53584	MUFFLER, 1/4npt							1
6-29-27	A-56925	VALVE, Air, Quick Exhaust, 1/8npt							1

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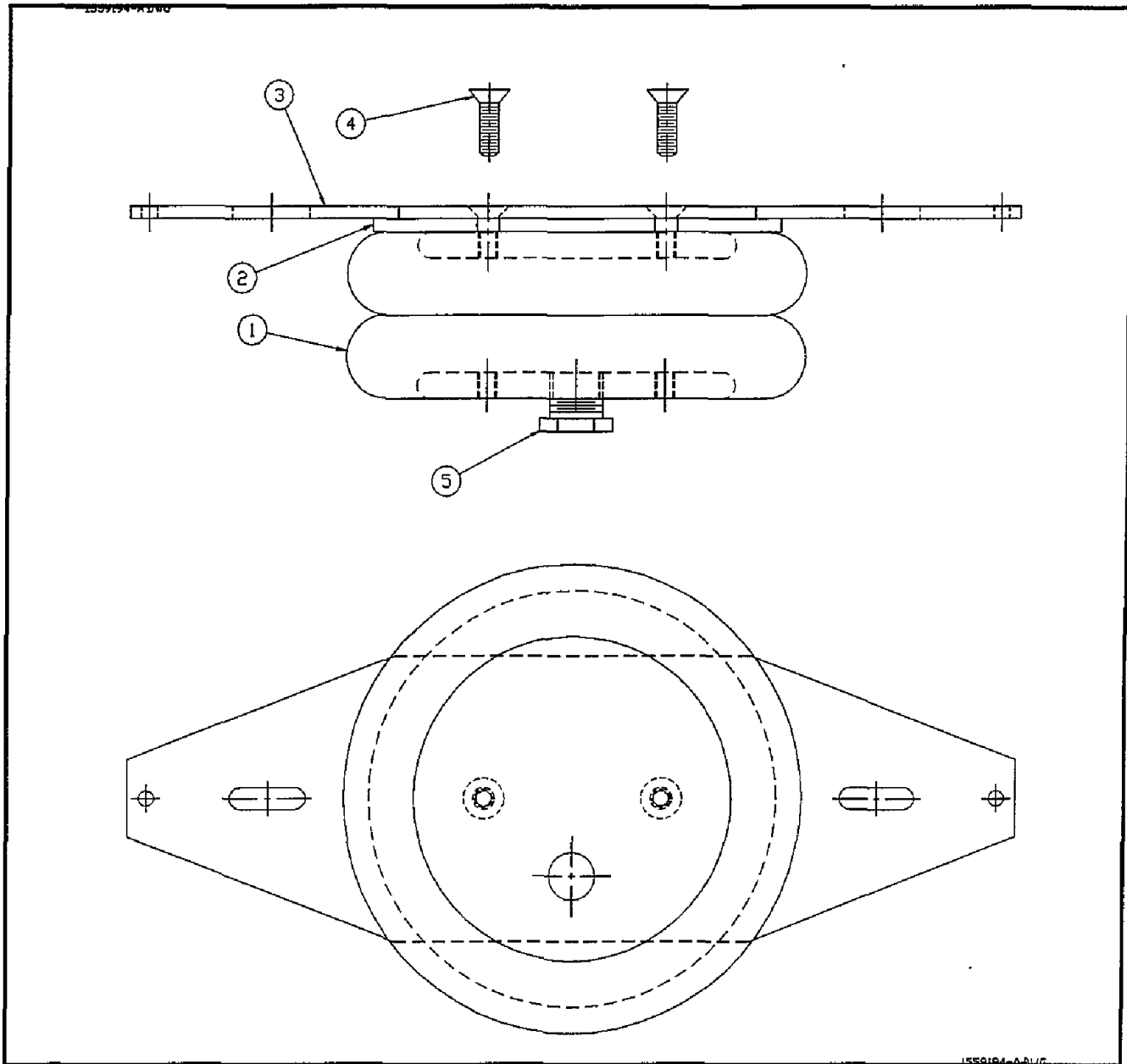


Figure 6-30. Air Bag Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-30-	1559194	AIR BAG ASSEMBLY							ref
6-30-1	1562867	AIR BAG ACTUATOR							1
6-30-2	1555127	PLATE, Heat Protection, Air Bag							1
6-30-3	1545177	PLATE, Mounting, Air Bag							1
6-30-4	C-62286	SCREW, Flat hd, slotted, 3/8-16 x 1"lg.							2
6-30-5	1161140	BUSHING, Reducer, 3/4npt x 1/2npt							1

PRODUCT CODE 357

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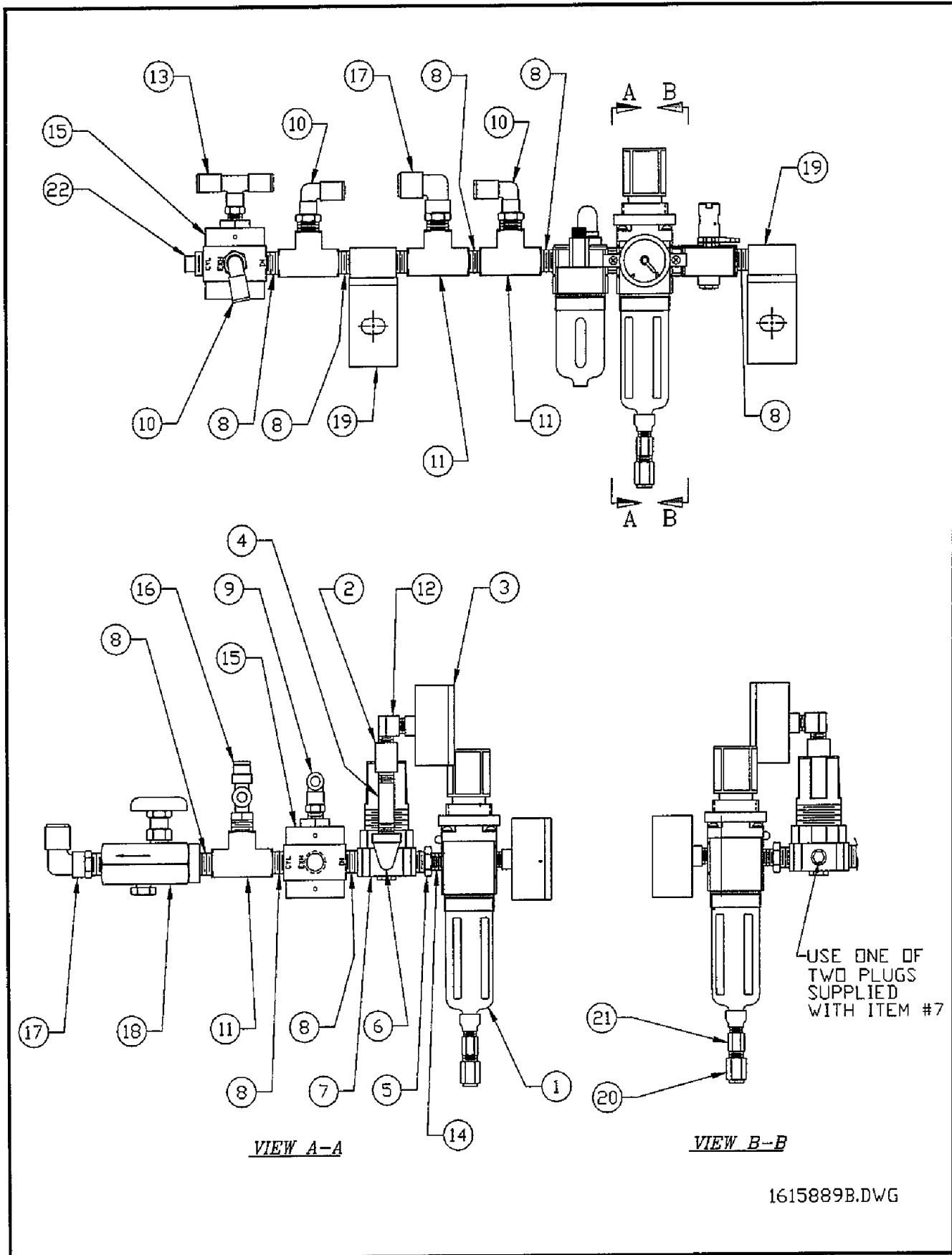


Figure 6-31. Air Inlet Assembly

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-31—	1615889	AIR INLET ASSEMBLY							ref
6-31-1	1557479	FILTER/LUBRICATOR/REGULATOR ASSEMBLY							1
	1557487	FILTER/REGULATOR ASSEMBLY							1
	1557495	LUBRICATOR							1
	1557503	VALVE, Shut off							1
	1571397	GAUGE, Pressure							1
	1571413	SPACER							2
6-31-2	1018571	COUPLING, Pipe, full, 1/8npt							1
6-31-3	1477959	GAGE, Pressure, Air, 0-160 psi							1
6-31-4	1026103	NIPPLE, Pipe, sch 40, bi, 1/8npt x 1-1/2"lg							1
6-31-5	C-19609	BUSHING, Pipe, hex, reduce, mi, 1/4npt x 1/8npt							1
6-31-6	C-28235	ELBOW, Pipe, street, 90°, bi, 1/8npt							1
6-31-7	A-54181	REGULATOR, Air, relieving, 1/4npt, 5-125 psi							1
6-31-8	1151752	NIPPLE, Pipe, sch 40, bi, 1/4npt x close							9
6-31-9	1407741	ELBOW, Tubing, male, swivel, 1/4t x 1/8npt, qc							1
6-31-10	1419811	ELBOW, Tubing, male, swivel, 1/4t x 1/4npt, qc							3
6-31-11	1188242	TEE, Pipe, brass, 1/4npt							4
6-31-12	C-28317	ELBOW, Pipe, street, 90°, 1/8npt, brass							1
6-31-13	1503614	TEE, Branch, 1/4t x 1/8npt, qc							1
6-31-14	1231313	NIPPLE, Pipe, . sch 40 bi, 1/8npt x close							1
6-31-15	A-53550	VALVE, Dump, 3-way, N.C., 1/8npt pilot, 1/4npt ports							2
6-31-16	1571033	TEE, Tube, run, male, 1/4t x 1/4npt, qc							1
6-31-17	1410323	ELBOW, Tubing, 3/8t x 1/4npt, qc							2
6-31-18	1039015	VALVE, Flow Control, brass, 1/4npt							1
6-31-19	1615905	SPACER WELDMENT							2
6-31-20	1408004	CONNECTOR, Tube, 1/4t x 1/8npt, qc							1
6-31-21	1430750	ADAPTER, #10-32 x 1/8, w/o-ring seal							1
6-31-22	1161413	PLUG, Pipe, sq hd, 1/4npt							1

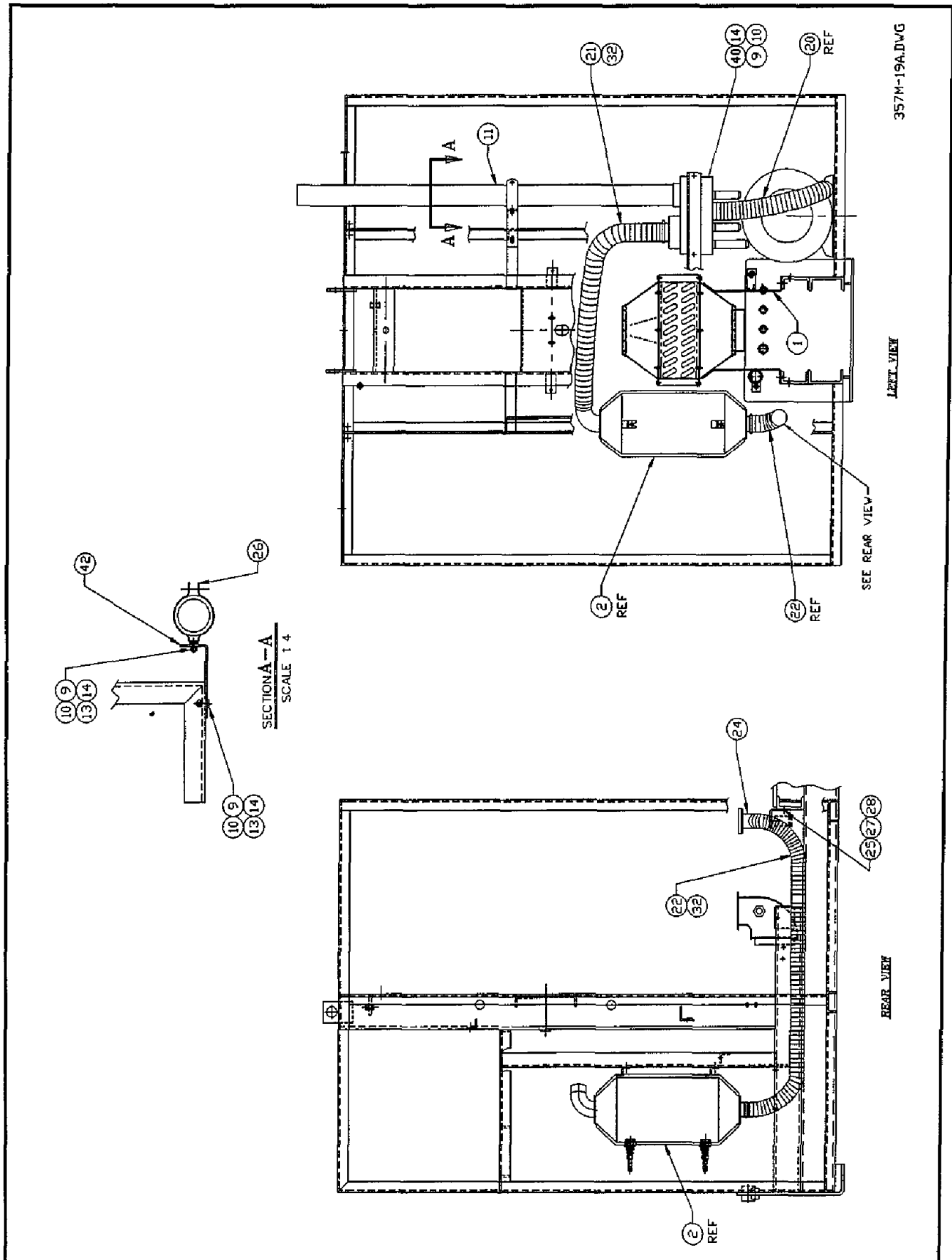


Figure 6-32. Low Pressure Air System (Sheet 1 of 2)

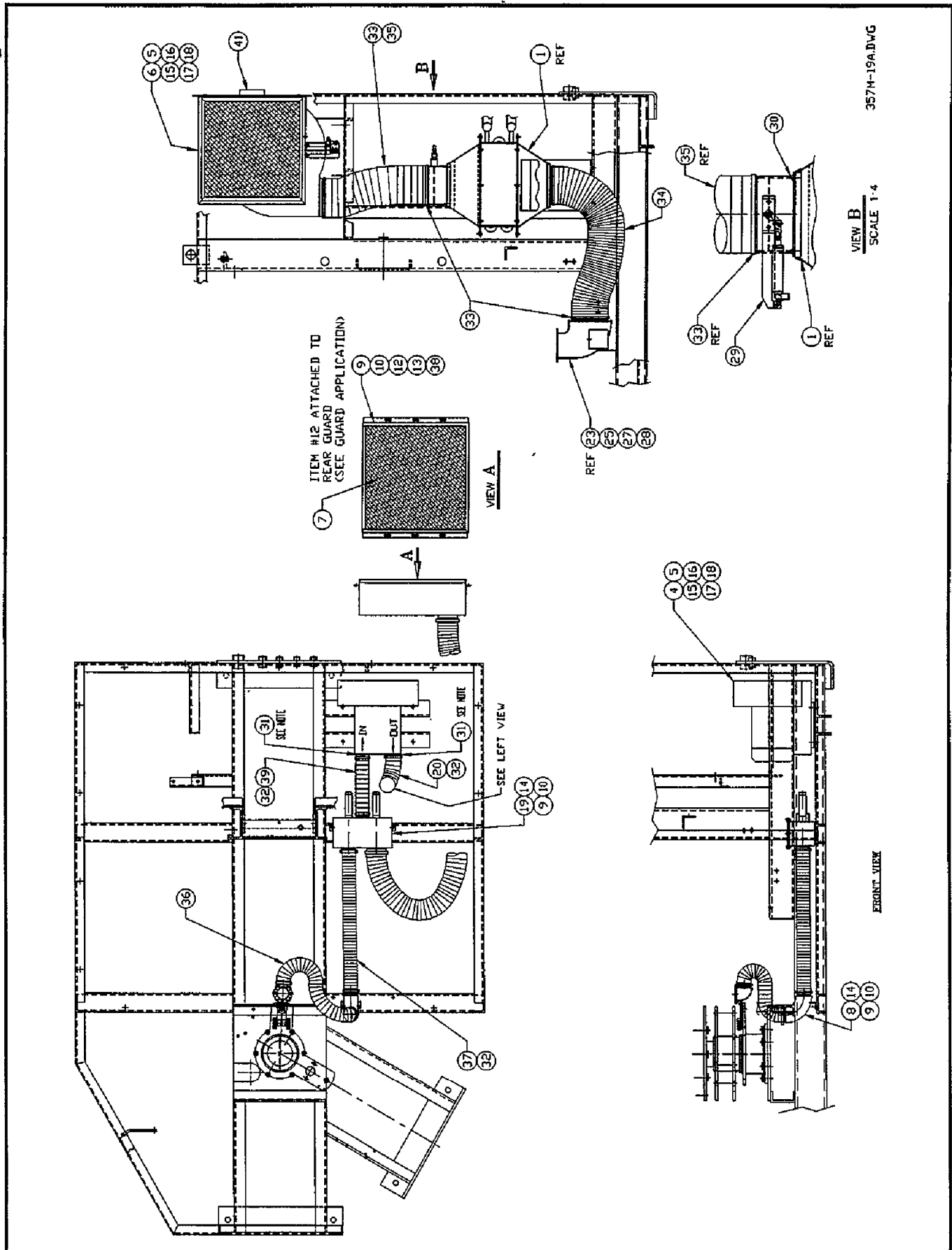


Figure 6-32. Low Pressure Air System (Sheet 2 of 2)

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-32—	ref	LOW PRESSURE AIR SYSTEM							ref
6-32-1	ref	STEAM COIL (see Figure 6-43 for breakdown)							ref
6-32-2	ref	HEAT EXCHANGER (see Figure 6-41 for breakdown)							ref
6-32-3	—	not used							
6-32-4	ref	BLOWER (see Figure 6-? for breakdown)							ref
6-32-5	A-51527	GASKET, Rubber							8
6-32-6	ref	AIR FILTER BOX AND DAMPER ASSEMBLY (see Figure 6-35 for breakdown)							1
6-32-7	1425719	SCREEN, Blower Filter							1
6-32-8	1587765	VACUUM ELBOW WELDMENT 1							
6-32-9	C-80513	WASHER, Plain, Z/P stl, type A, 1/4							14
6-32-10	1185073	LOCKWASHER, spring, Z/P stl, 1/4							14
6-32-11	1602218	PIPE, Exhaust							1
6-32-12	1598457	AIR FILTER BOX WELDMENT							1
6-32-13	1000769	NUT, hex, full, Z/P stl, 1/4-20							8
6-32-14	1001726	SCREW, hex hd, grade 5, Z/P stl, 1/4-20 x 5/8"lg							8
6-32-15	A-50153	SCREW, hex hd, grade 5, Z/P stl, 3/8-16 x 1-1/2"lg							8
6-32-16	1001304	WASHER, Plain, Z/P stl, type A, 3/8							8
6-32-17	1001064	LOCKWASHER, Z/P stl, Spring, 3/8							8
6-32-18	1000827	NUT, hex, full, Z/P stl, 3/8-16							8
6-32-19	ref	DAMPER BOX ASSEMBLY, Blower (see Figure 6-34 for breakdown)							1
6-32-20	1603638	HOSE, Exhaust, 2-1/2" id, gray							1
6-32-21	1603646	HOSE, Exhaust, 2-1/2" id, gray							1
6-32-22	1603653	HOSE, Flex Exhaust, 2" id, black							1
6-32-23	ref	DISCHARGE ELBOW ASSEMBLY (see Figure 6-44 for breakdown)							ref
6-32-24	ref	DISCHARGE TUBE ASSEMBLY (see Figure 6-36 for breakdown)							1
6-32-25	A-50134	SCREW, hex hd grade 5, Z/P stl, 5/16-18 x 1/2"lg							6
6-32-26	1615749	HANGER, Conduit, Z/P stl, 1-1/2"							1
6-32-27	C-80591	WASHER, Plain, Z/P stl, type A, 5/16							6
6-32-28	C-43212	LOCKWASHER, Spring, Z/P stl, 5/16							6
6-32-29	ref	BUTTERFLY DAMPER ASSEMBLY (see Figure 6-33 for breakdown)							1

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-32-30	1162668	SCREW. Tapping. phil pan hd. Z/P stl. type b. #10 x 5/8"lg							4
6-32-31	ref	HOSE - Flange Adaptor. Blower							2
6-32-32	C-21538	CLAMP. Hose. sst. range: 1-9/16 to 2-1/2"dia							14
6-32-33	C-21554	CLAMP. Hose. sst. range: 4-3/4 to 6"dia							4
6-32-34	1603612	HOSE. Aluminum Fiber. 6" id							1
6-32-35	1603620	HOSE. Aluminum Fiber. 6" id							1
6-32-36	1603661	HOSE. 2" id. gray							1
6-32-37	1604065	HOSE. Exhaust. 2" id. gray							1
6-32-38	1111095	SCREW. Mach. Phil truss hd. 1/4-20 x 1/2"lg							6
6-32-39	1603679	HOSE. Exhaust. 2" id. gray							1
6-32-40	1599315	DAMPER BOX ASSEMBLY. Heat Exchanger (see Figure 6-38 for breakdown)							1
6-32-41	1618701	FILTER ASSEMBLY (see Figure 6-37 for breakdown)							1
6-32-42	1624758	BRACKET. Exhaust pipe support							1

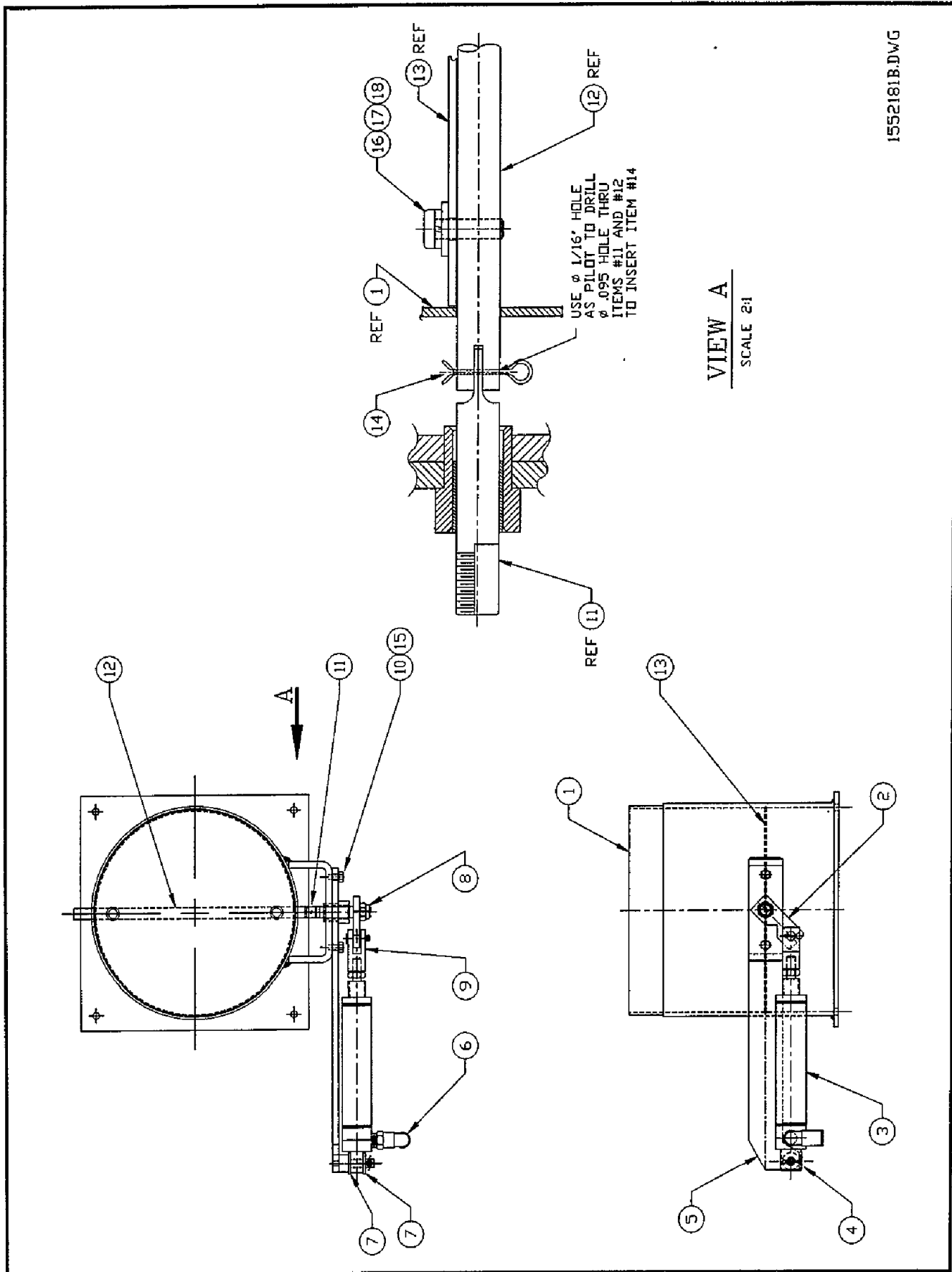


Figure 6-33. Butterfly Damper Assembly

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-33—	1552181	BUTTERFLY DAMPER ASSEMBLY							ref
6-33-1	1551944	HOUSE WELDMENT							1
6-33-2	1551845	LINKAGE							1
6-33-3	1561406	CYLINDER							1
6-33-4	C-54526	PIN, Cotter, 3/32" dia x 1/2" lg.							1
6-33-5	1553916	PLATE SUB-ASSEMBLY							1
	1551951	PLATE WELDMENT							1
	1554112	BUSHING, Plastic, self-lubricating, 3/8" od x 5/16" id x 1/2" lg							1
6-33-6	1407741	ELBOW, Tubing, male, swivel, 1/4t x 1/8npt							1
6-33-7	1370113	WASHER, Plain, sst, type A, 1/4"							2
6-33-8	1447424	LOCKNUT, hex, full, C/P stl, grade B, 5/16-18							1
6-33-9	1561414	CLEVIS							1
6-33-10	C-63463	SCREW, Cap, hex skt, sst, 1/4-20 x 3/8" lg							2
6-33-11	1551811	SHAFT, Drive							1
6-33-12	1551894	SHAFT, Intermediate							1
6-33-13	1551902	BUTTERFLY							1
6-33-14	1155530	PIN, Cotter, 1/16 x 3/4" lg.							2
6-33-15	C-80513	WASHER, Plain, Z/P stl, type A, 1/4"							1
6-33-16	C-61247	SCREW, Mach, phil pan hd, Z/P stl, 6-32 x 1/2" lg							2
6-33-17	1205129	LOCKWASHER, Spring, Z/P stl, #6							2
6-33-18	C-80612	WASHER, Plain, Z/P stl, type A, #6							2

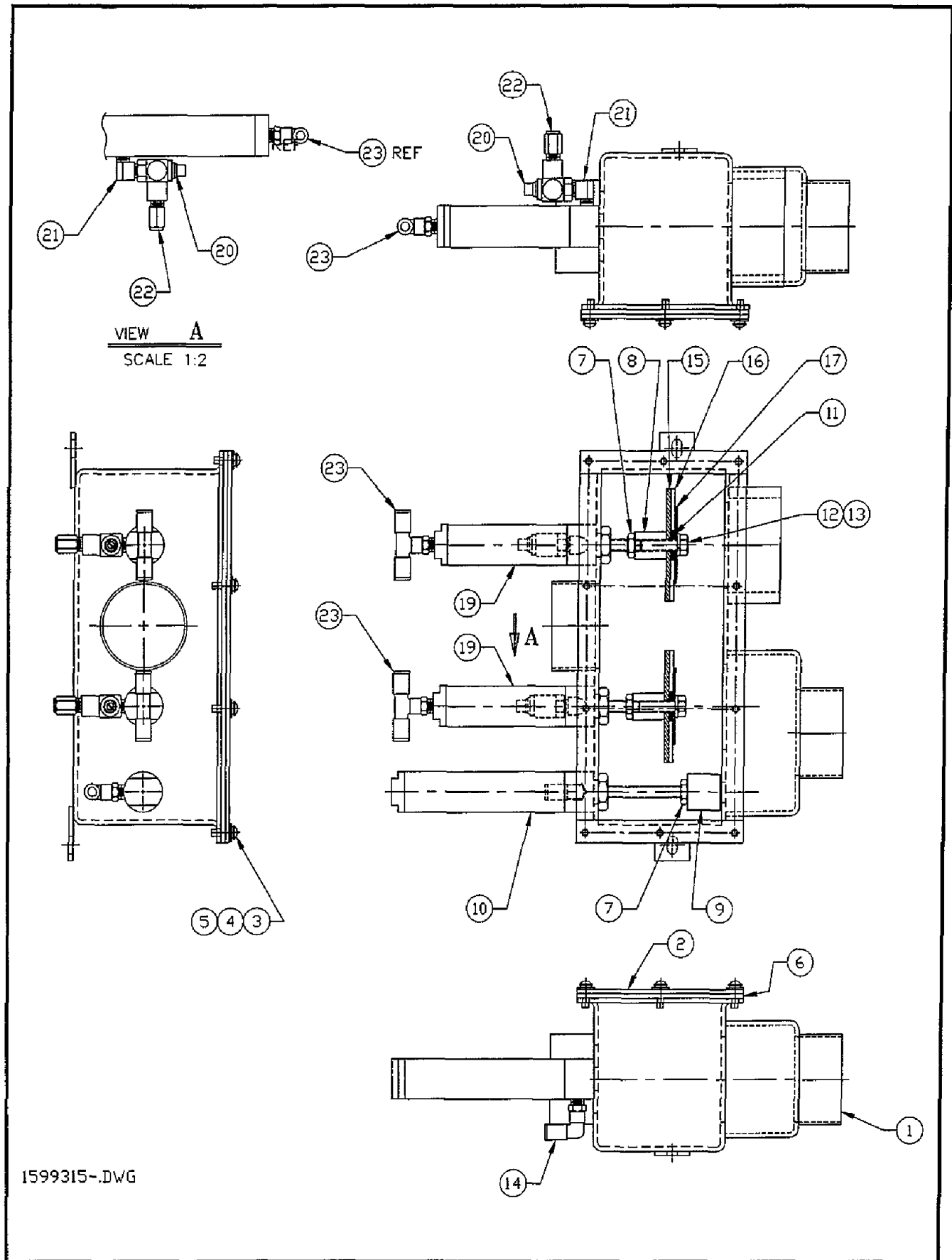


Figure 6-34. Damper Box Assembly, Blower

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-34—	1599315	DAMPER BOX ASSEMBLY. Blower							ref
6-34-1	1599323	DAMPER BOX WELDMENT							1
6-34-2	1599356	COVER. Damper Box							1
6-34-3	C-61269	SCREW. Mach. phil pan hd. Z/P stl. #10-24 x 5/8"lg							10
6-34-4	1000975	LOCKWASHER. spring. Z/P stl. #10							10
6-34-5	C-80759	WASHER. Plain Z/P stl. type. #10							10
6-34-6	1599380	GASKET. Damper Box							1
6-34-7	C-48289	NUT. Jam. 5/16-24. sst							3
6-34-8	1550938	ROD COUPLING. Cylinder							2
6-34-9	1578160	ROD END							1
6-34-10	1366269	CYLINDER. Air. single acting. 1-1/16"bore x 2"stroke							1
6-34-11	1398452	WASHER. Shim							2
6-34-12	C-62851	SCREW. Cap. hex hd, grade 5. Z/P stl. 5/16-24 x 1"lg							2
6-34-13	C-43212	LOCKWASHER. Spring. Z/P stl. 5/16"							2
6-34-14	1407741	ELBOW. Tubing, male, swivel, 1/4t x 1/8npt. qc							3
6-34-15	1437052	WASHER. Inside, large							2
6-34-16	1437045	WASHER. Rubber. large							2
6-34-17	1437037	WASHER. Outside. large							2
6-34-18	M-92297	CEMENT. Contact. #1300							a/r
6-34-19	1561240	CYLINDER. Air. double acting. 1-1/16B x 2"str							2
6-34-20	1455781	VALVE. Swivel. Flow Control. 1/8npt							2
6-34-21	C-28317	ELBOW. Pipe. street. 90°. brass. 1/8npt							2
6-34-22	1408004	CONNECTOR. Tube. 1/4t x 1/8npt. qc							2
6-34-23	1503614	TEE. Tube. branch. 1/4t x 1/8npt. qc							2

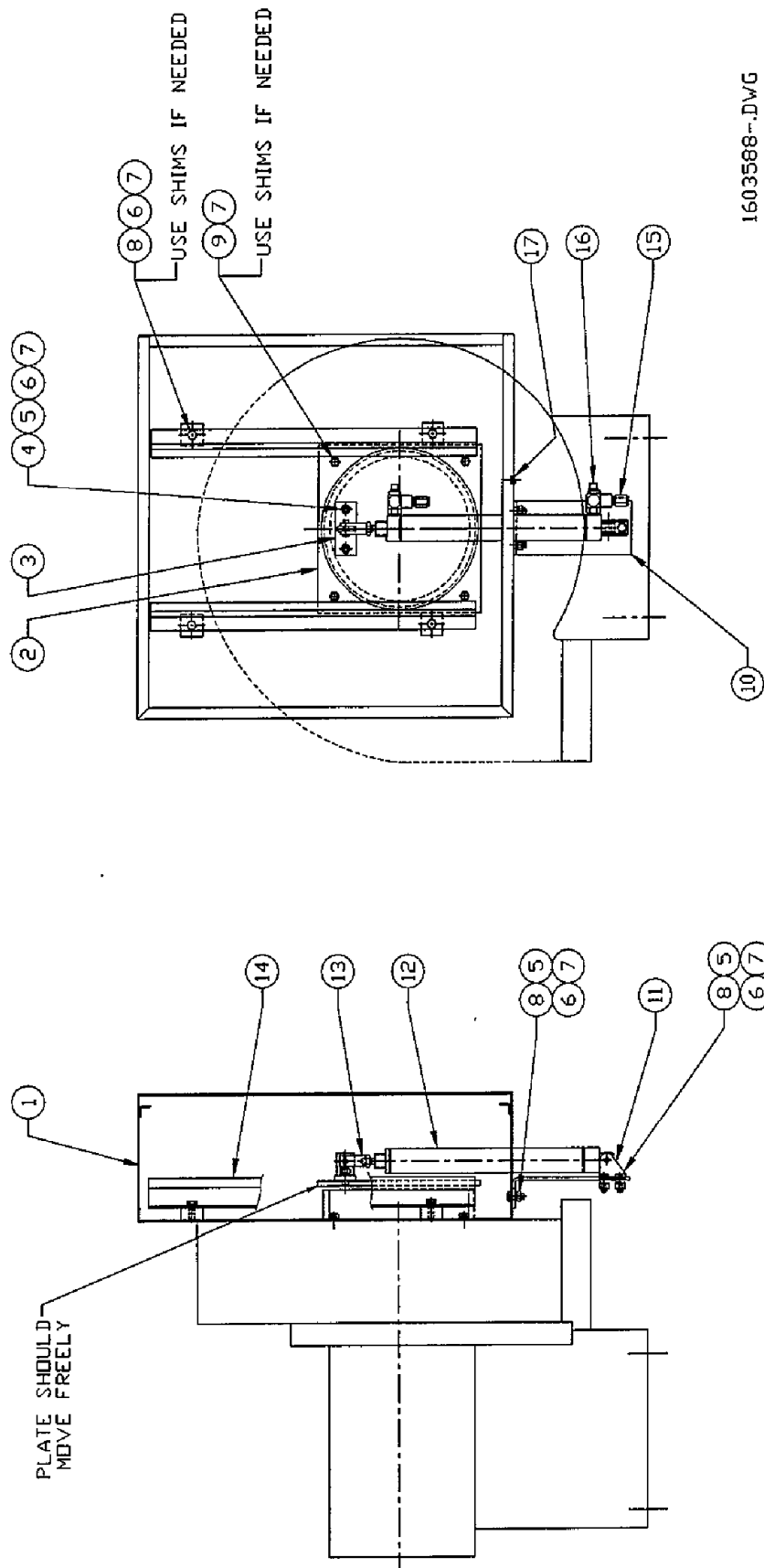


Figure 6-35. Air Filter Box and Damper Assembly

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-35—	1603588	AIR FILTER BOX AND DAMPER ASSEMBLY							ref
6-35-1	1602184	AIR FILTER BOX WELDMENT							1
6-35-2	1581230	PLATE, Damper, filter box							1
6-35-3	1581214	FRONT CLEVIS WELDMENT							1
6-35-4	C-62816	SCREW, Mach, flat hd, sst, 1/4-20 x 1"lg							2
6-35-5	1000769	NUT, hex, full, Z/P stl, 1/4-20							4
6-35-6	C-80513	WASHER, Plain, Z/P stl, type A, 1/4"							8
6-35-7	1001007	LOCKWASHER, Spring, Z/P stl, 1/4"							12
6-35-8	A-53020	SCREW, Cap, hex hd, grade 5, Z/P stl, 1/4-20 x 3/4"lg							8
6-35-9	A-52631	SCREW, Cap, hex hd, grade 5, Z/P stl, 1/4-20 x 1/2"lg							4
6-35-10	1581222	SUPPORT, Damper Filter Box							1
6-35-11	1581255	BRACKET, Rear cylinder,							1
6-35-12	1581263	CYLINDER, Air, double acting, 1-1/16"bore x 7-1/2"stroke							1
6-35-13	1258854	CLEVIS, Female rod w/nut, 5/16-24 thd							1
6-35-14	1579200	GUIDE WELDMENT							2
6-35-15	1408004	CONNECTOR, Tubing, male, 1/4t x 1/8npt, qc							2
6-35-16	1455781	VALVE, Swivel, Flow Control							2
6-35-17	1443886	GROMMET, Rubber, 1/4" id							1
6-35-18	ref	BLOWER (see Figure 6-? for breakdown)							ref

PRODUCT CODE 357

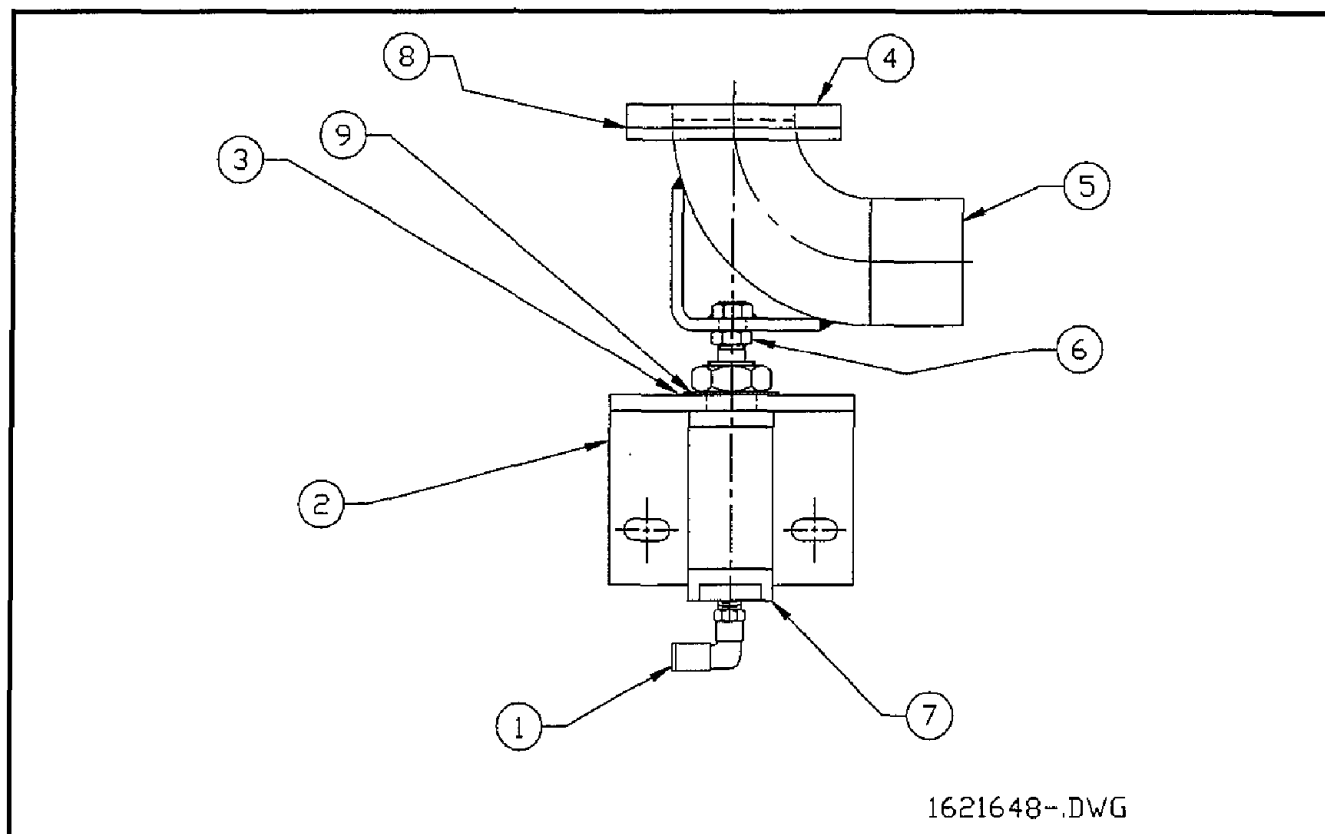


Figure 6-36. Discharge Tube Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-36—	1621648	DISCHARGE TUBE ASSEMBLY. with cylinder & bracket							ref
6-36-1	1407741	ELBOW. Tubing, 1/4t x 1/8npt. qc							1
6-36-2	1621630	BRACKET. Air Cylinder							1
6-36-3	A-53116	LOCKWASHER. Ext tooth. Z/P stl. 3/4"							1
6-36-4	1555663	GASKET. Discharge Tube							1
6-36-5	1555093	DISCHARGE TUBE WELDMENT							1
6-36-6	C-48220	NUT. hex. jam. Z/P stl. 3/8-							1
6-36-7	1566223	CYLINDER. Air. sst. 1-14"bore x 1/2"stroke							1
6-36-8	M-92275	SEALANT. Industrial grade silicone. 3 oz. tube							a/r
6-36-9	A-53116	LOCKWASHER. Int. Tooth. 3/4"							1

PRODUCT CODE 357

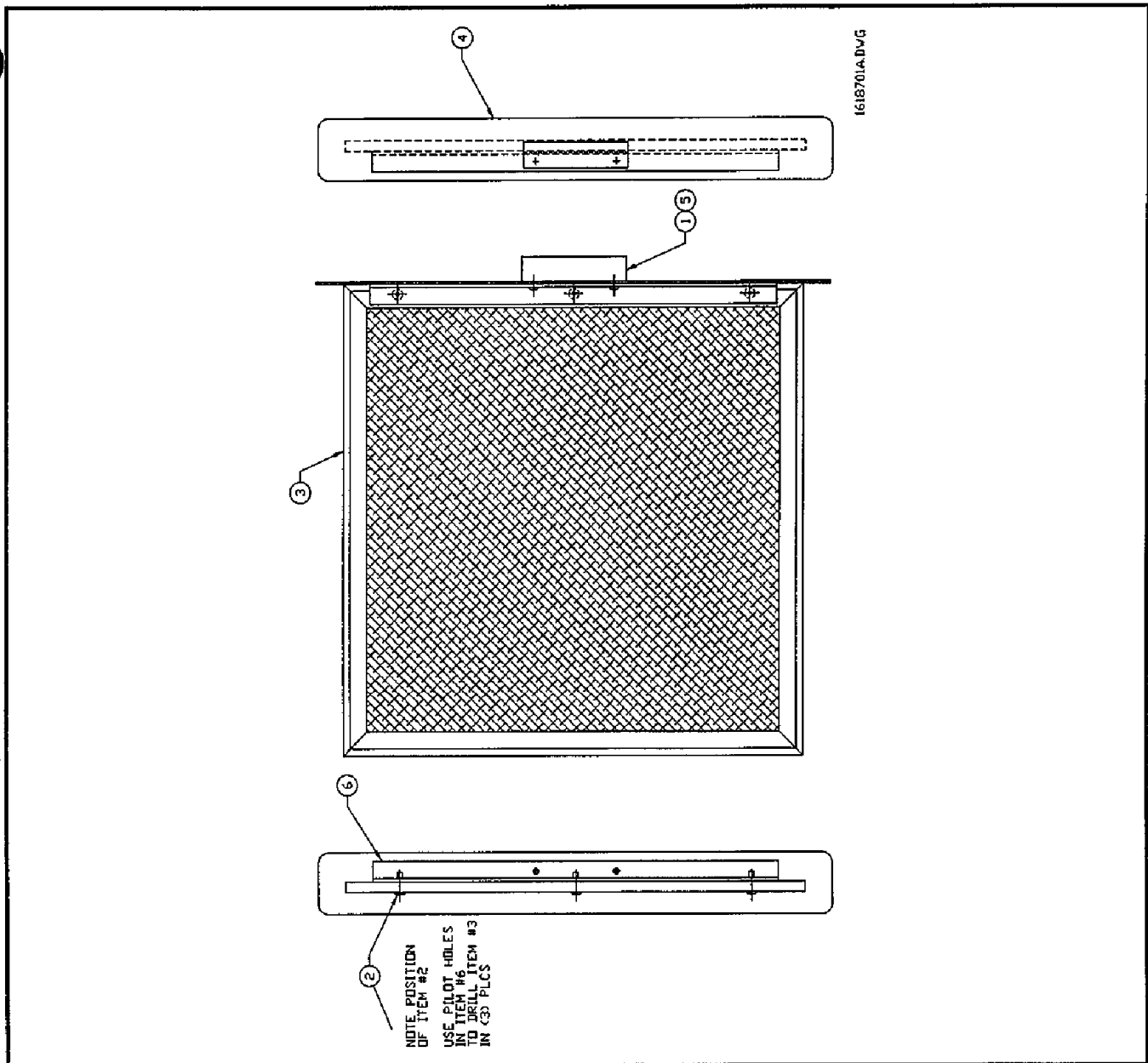


Figure 6-37. Filter Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-36—	1618701	FILTER ASSEMBLY							ref
6-36-1	1240985	HANDLE. Black aluminum							1
6-36-2	C-51528	RIVET. 3/16" dia.							3
6-36-3	1425719	SCREEN. Blower. filter							1
6-36-4	1618719	PLATE. Cover. filter opening							1
6-36-5	1086008	SCREW. Mach. Pil pan hd. Z/P stl. #8-32 x 1/2" lg.							2
6-36-6	1626126	ANGLE. Air Filter							1

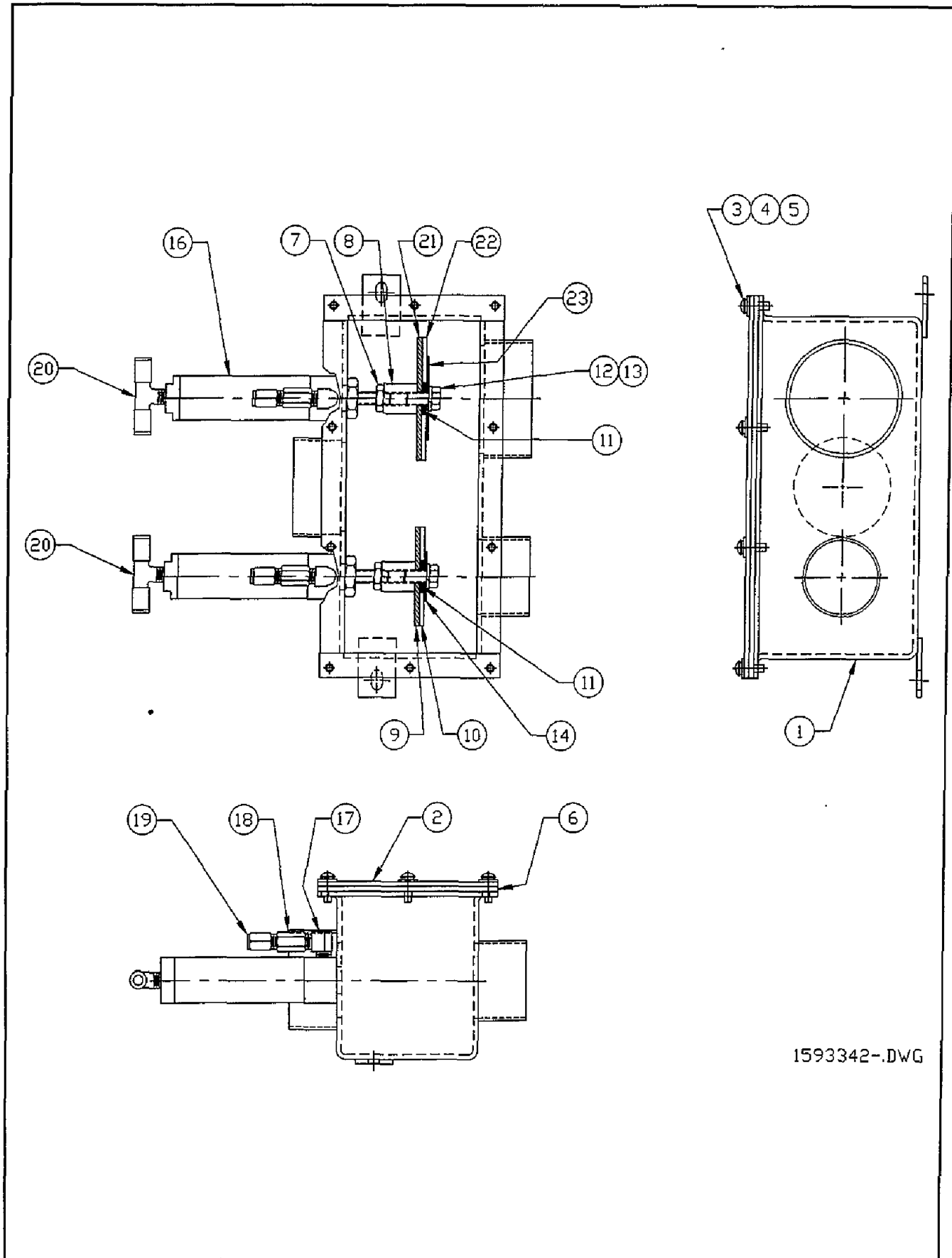


Figure 6-38. Damper Box Assembly, Heat Exchanger

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-38—	1593342	DAMPER BOX ASSEMBLY, Heat Exchanger							ref
6-38-1	1593359	DAMPER BOX WELDMENT							1
6-38-2	1594399	COVER, Damper Box							1
6-38-3	C-61269	SCREW, Mach. phil pan hd, Z/P stl. #10-24 x 5/8"lg							10
6-38-4	1000975	LOCKWASHER, spring, Z/P stl. #10							10
6-38-5	C-80759	WASHER, Plain Z/P stl. type. #10							10
6-38-6	1594464	GASKET, Damper Box							1
6-38-7	C-48289	NUT, Hex, Jam. 5/16-24, sst							2
6-38-8	1550938	ROD COUPLING, Cylinder							2
6-38-9	1398478	WASHER, Insde. small							1
6-38-10	1398460	WASHER, Rubber							1
6-38-11	1398452	WASHER, Shim							2
6-38-12	C-62851	SCREW, Cap. hex hd, grade 5, Z/P stl, 5/16-24 x 1"lg							2
6-38-13	C-43212	LOCKWASHER, Spring, Z/P stl. 5/16"							2
6-38-14	1398437	WASHER, Outside. small							1
6-38-15	M-92297	CEMENT, Contact, #1300							a/r
6-38-16	1561240	CYLINDER, Air, double acting, 1-1/16bore x 2"stroke							2
6-38-17	C-28317	ELBOW, Pipe, street, 90°, brass. 1/8npt							2
6-38-18	1392158	ORIFICE, 1/8npt							2
6-38-19	1408004	CONNECTOR, Tube, 1/4t x 1/8npt, qc							2
6-38-20	1437029	TEE, Tube, branch, 1/4t x 1/8npt, qc							2
6-38-21	1437052	WASHER, Inside, large							1
6-38-22	1437045	WASHER, Rubber, large							1
6-38-23	1437037	WASHER, Outside, large							1

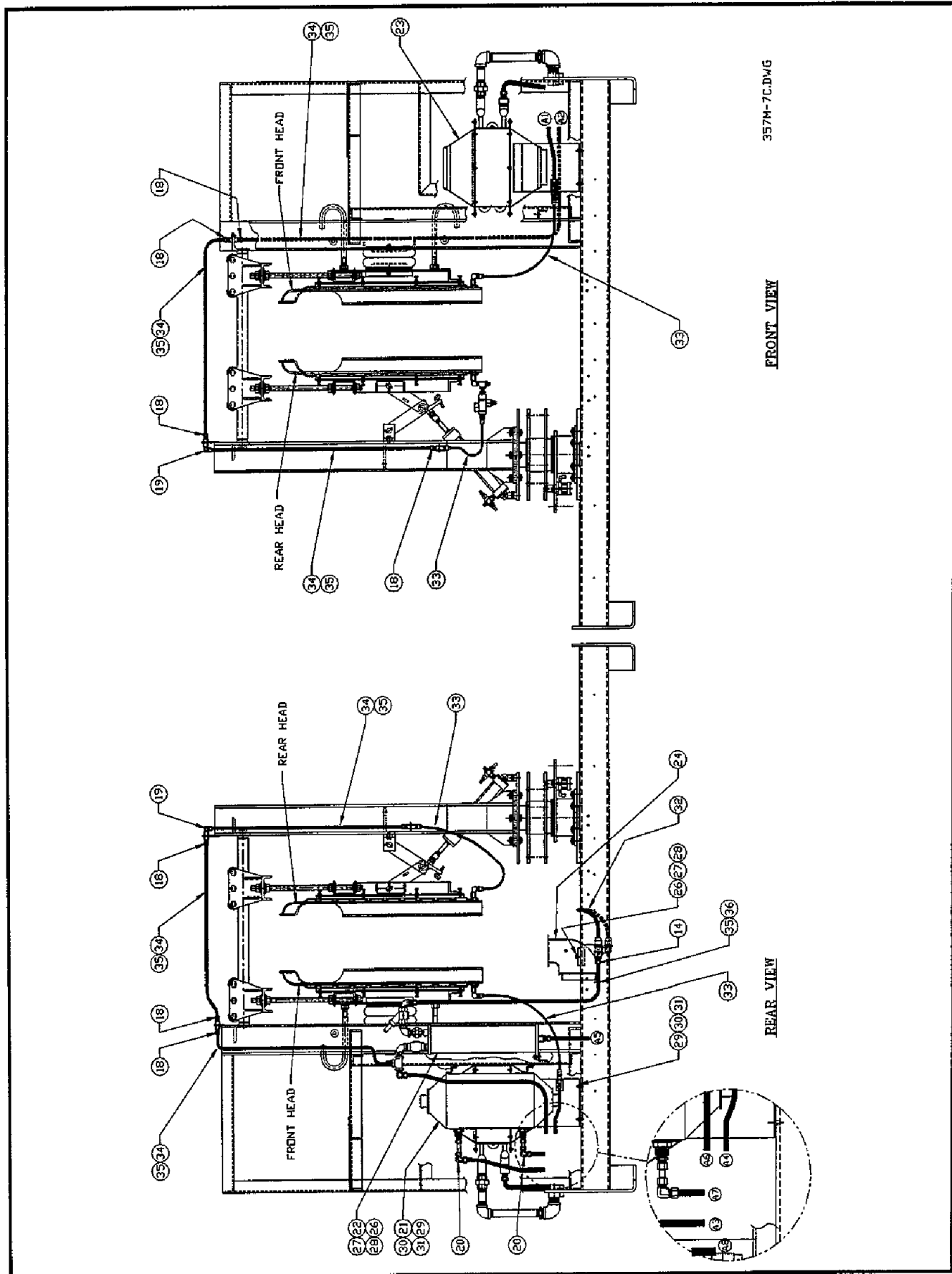


Figure 6-39. Steam Assembly (Sheet 1 of 2)

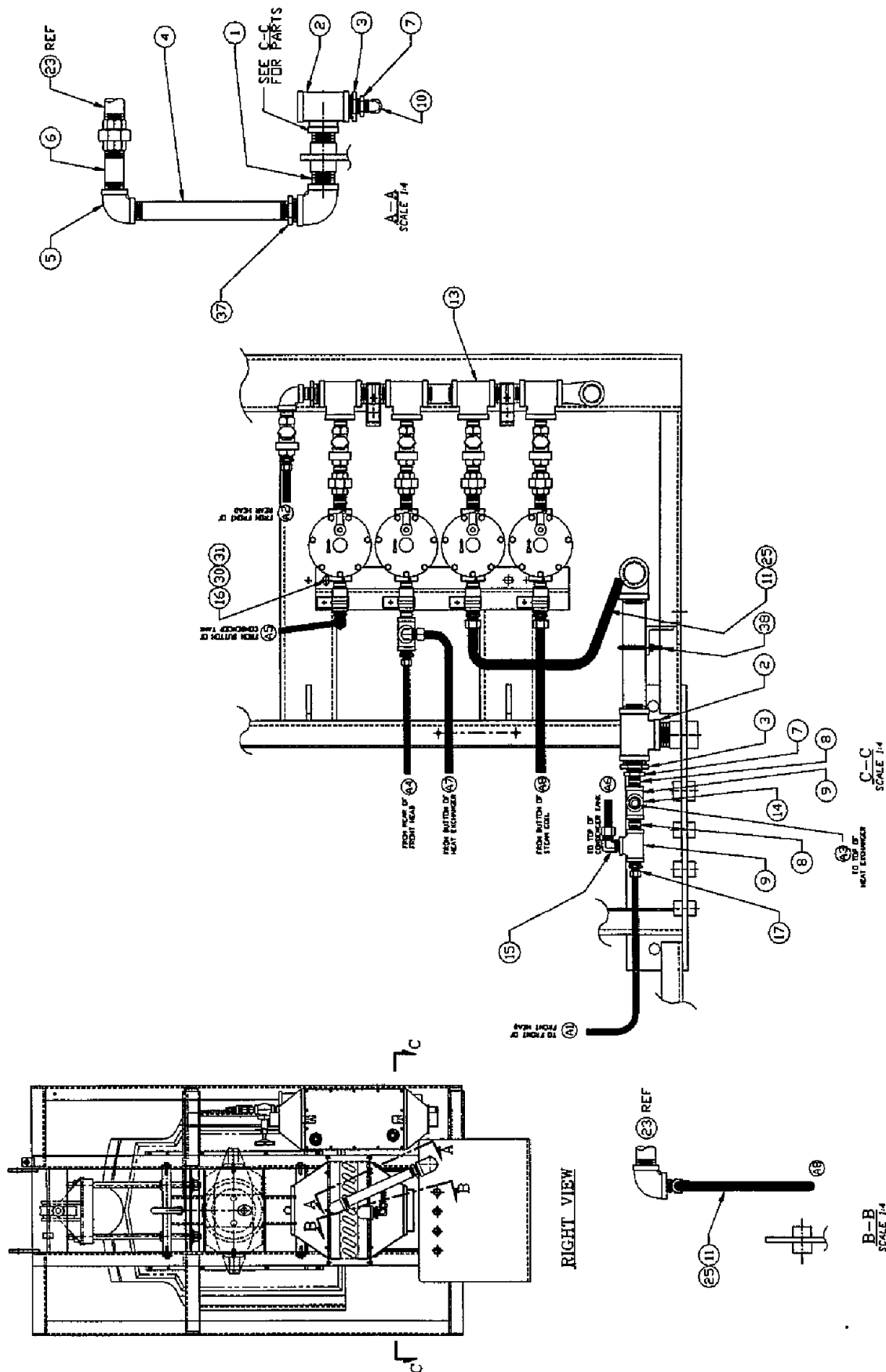


Figure 6-39. Steam System (Sheet 2 of 2)

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-39-	ref	STEAM ASSEMBLY							ref
6-39-1	C-46279	NIPPLE. Pipe. sch 40 bi. 1-1/4npt x close							2
6-39-2	C-70706	TEE. Pipe. sch 40 bi. 1-1/4npt, bi							2
6-39-3	1414895	BUSHING. Pipe. reduce. hex. 3/4npt x 1-1/4"							1
6-39-4	1514629	NIPPLE. Pipe. sch 40 ss. 1npt x 12"lg.							1
6-39-5	1012491	ELBOW. Pipe. 90°. 1npt							1
6-39-6	C-46075	NIPPLE. Pipe. sch 40 bi. 1npt x 3"lg.							1
6-39-7	1161140	BUSHING. Pipe. reduce. hex. 3/4" x 1/2"npt							2
6-39-8	1026665	NIPPLE. Pipe. sch 40. 1/2npt x 2"lg							2
6-39-9	C-70628	TEE. Pipe. sch 40. 1/2npt. bi							2
6-39-10	C-30923	ELBOW. Tube. male. brass. 5/8t x 1/2npt. comp.							1
6-39-11	1111525	TUBING. 5/8". copper							a/r
6-39-12	C-46296	NIPPLE. Pipe. sch 40 bi. 1-1/4npt x 8"lg							1
6-39-13	ref	MANIFOLD ASSEMBLY							1
		(see Figure 6-40 for breakdown)							
6-39-14	1161272	CONNECTOR. Tube. comp., male. brass. 1/2t x 1/2npt							2
6-39-15	1161280	ELBOW. Tube. comp., male brass. 1/2t x 1/2npt							1
6-39-16	A-52158	SCREW. Hex hd. gr 5. Z/P stl. 5/16-18 x 1"lg							4
6-39-17	C-30919	CONNECTOR. Tube. comp., male. brass. 3/8t x 1/2npt							1
6-39-18	1151646	CONNECTOR. Tube. comp., male. brass. 3/8t x 1/4npt							8
6-39-19	1151620	ELBOW. Tube. comp. 3/8t x 1/4npt							2
6-39-20	C-30454	ELBOW. Tube. union. brass. comp. 90°. 1/2t x 1/2t							2
6-39-21	ref	HEAT EXCHANGER ASSEMBLY (see Figure 6-41 for breakdown)							1
6-39-22	ref	CONDENSER TANK ASSEMBLY							1
		(see Figure 6-42 for breakdown)							
6-39-23	ref	STEAM COIL							1
		(see Figure 6-43 for breakdown)							
6-39-24	ref	DISCHARGE ELBOW ASSEMBLY (see Figure 6-44 for breakdown)							1
6-39-25	M-90529	TUBE. Fiberglass. 5/8" x 1/16"							a/r
6-39-26	1123389	SCREW. Hex hd. gr 5. Z/P stl. 3/8-16 x 3/4"lg							4
6-39-27	1001304	WASHER. Plain. Z/P stl. 3/8"							4
6-39-28	1001064	LOCKWASHER. Z/P stl. Spring. 3/8"							4
6-39-29	A-50134	SCREW. Hex hd. gr 5. Z/P stl. 5/16-18 x 1/2"lg.							6
6-39-30	C-43212	LOCKWASHER. Spring. 5/16". medium. Z/P stl							10
6-39-31	C-80564	WASHER. Plain. 5/8. Z/P stl							10
6-39-32	1458702	HOSE. Steam. 1/2npt. sst. baribed							1
6-39-33	1319268	HOSE. Steam							4
6-39-34	1106665	TUBING. 3/8. copper							a/r
6-39-35	M-90527	INSULATION. braided sleeve							a/r
6-39-36	1117191	TUBING. 1/2". copper							a/r
6-39-37	1161108	BUSHING. Reduce. 1-1/4" x 1npt							1
6-39-38	C-18038	U-BOLT. 1/4-20 thrd.							1

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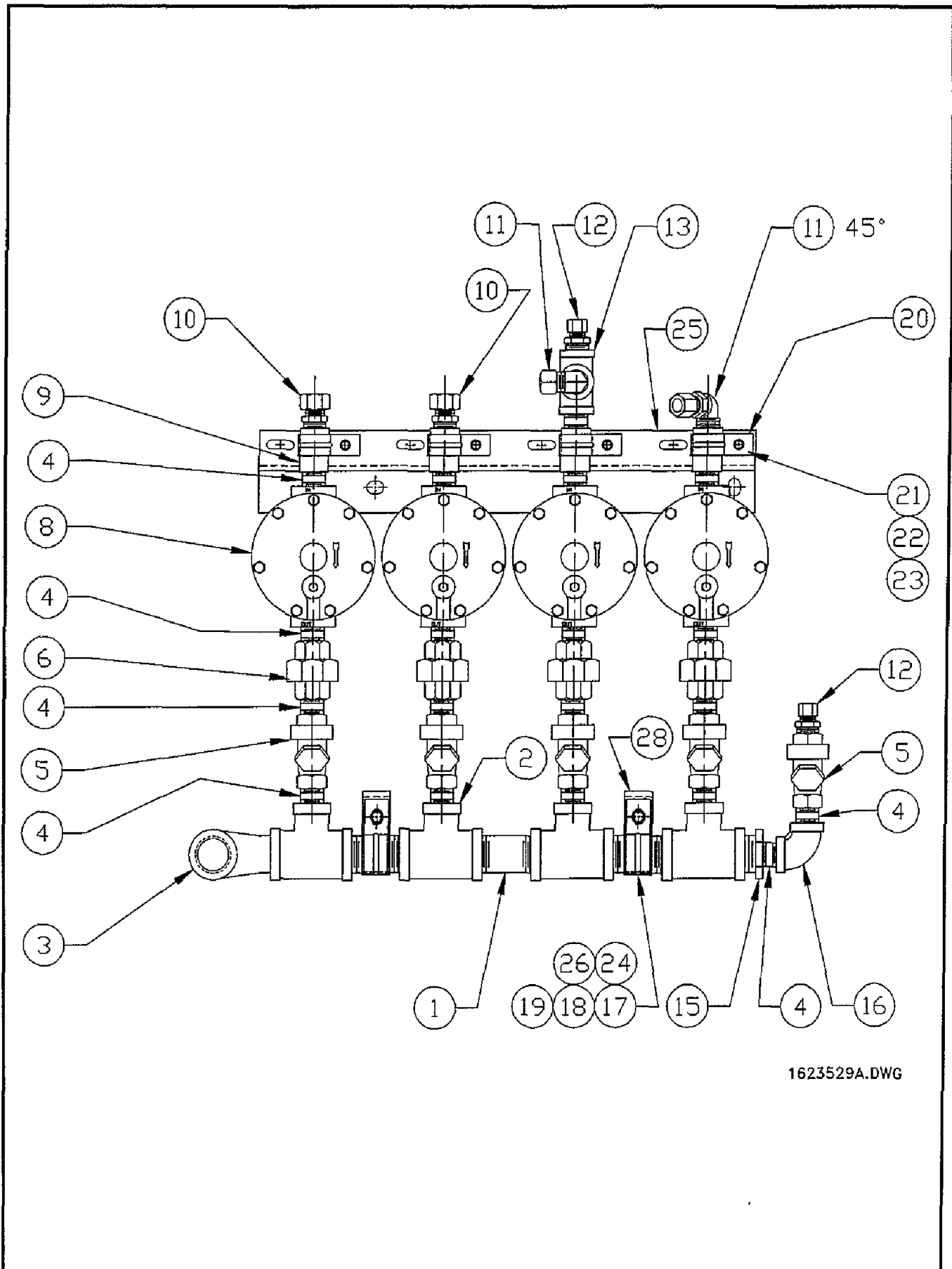


Figure 6-40. Manifold Assembly, Steam

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-40-	1623529	MANIFOLD ASSEMBLY, Steam							ref
6-40-1	C-46075	NIPPLE, Pipe, sch 40 bi, 1npt x 3"lg							3
6-40-2	1486463	TEE, Pipe, reducer, sch 40 bi, 1" x 1" x 1/2npt							4
6-40-3	C-28227	ELBOW, Street, 90°, 1npt, sch 40 bi							1
6-40-4	1239334	NIPPLE, Pipe, 1/2npt x 1-1/2"lg							19
6-40-5	1623495	VALVE, Check, 1/2npt							5
6-40-6	1014554	UNION, Pipe, 1/2npt							4
6-40-7	--	not used							
6-40-8	1623487	TRAP, Steam, 1/2npt							4
6-40-9	1240878	COUPLING, Pipe, full, 1/2npt							4
6-40-10	1355254	CONNECTOR, Tube, male, brass, 5/8t x 1/2npt, comp							2
6-40-11	1161280	ELBOW, Tube, male, brass, 1/2t x 1/2npt, comp.							2
6-40-12	C-30919	CONNECTOR, Tube, 3/8t x 1/2npt, comp.							2
6-40-13	C-70628	TEE, Pipe, Branch, shh 40 1/2npt, bi							1
6-40-14	--	not used							
6-40-15	1161165	BUSHING, Reducer, pipe, hex 1" x 1/2npt							1
6-40-16	1239383	ELBOW, Pipe, 90°, 1/2npt							1
6-40-17	C-21624	CLAMP, Electrical, 1"							2
6-40-18	1185073	LOCKWASHER, Spring, Z/P stl, 1/4"							2
6-40-19	C-80513	WASHER, Plain, Z/P stl, 1/4"							2
6-40-20	C-21623	CLAMP, Electrical, 3/4"							4
6-40-21	1019561	SCREW, Hex hd, Z/P stl, #10-24x 7/8"lg.							4
6-40-22	1000975	LOCKWASHER, Spring, Z/P stl, #10							4
6-40-23	C-80759	WASHER, Plain, Z/P stl, #10							4
6-40-24	1023894	SCREW, Hex hd, gr 5, Z/P stl, 1/4-20 x 7/8"lg.							2
6-40-25	1624618	BRACKET, Manifold Support							1
6-40-26	1000769	NUT, Hex full, Z/P stl, 1/4-20							2
6-40-27	1000736	NUT, Hex full, Z/P stl, #10-24							2
6-40-28	1624626	BRACKET, Small, manifold support							2

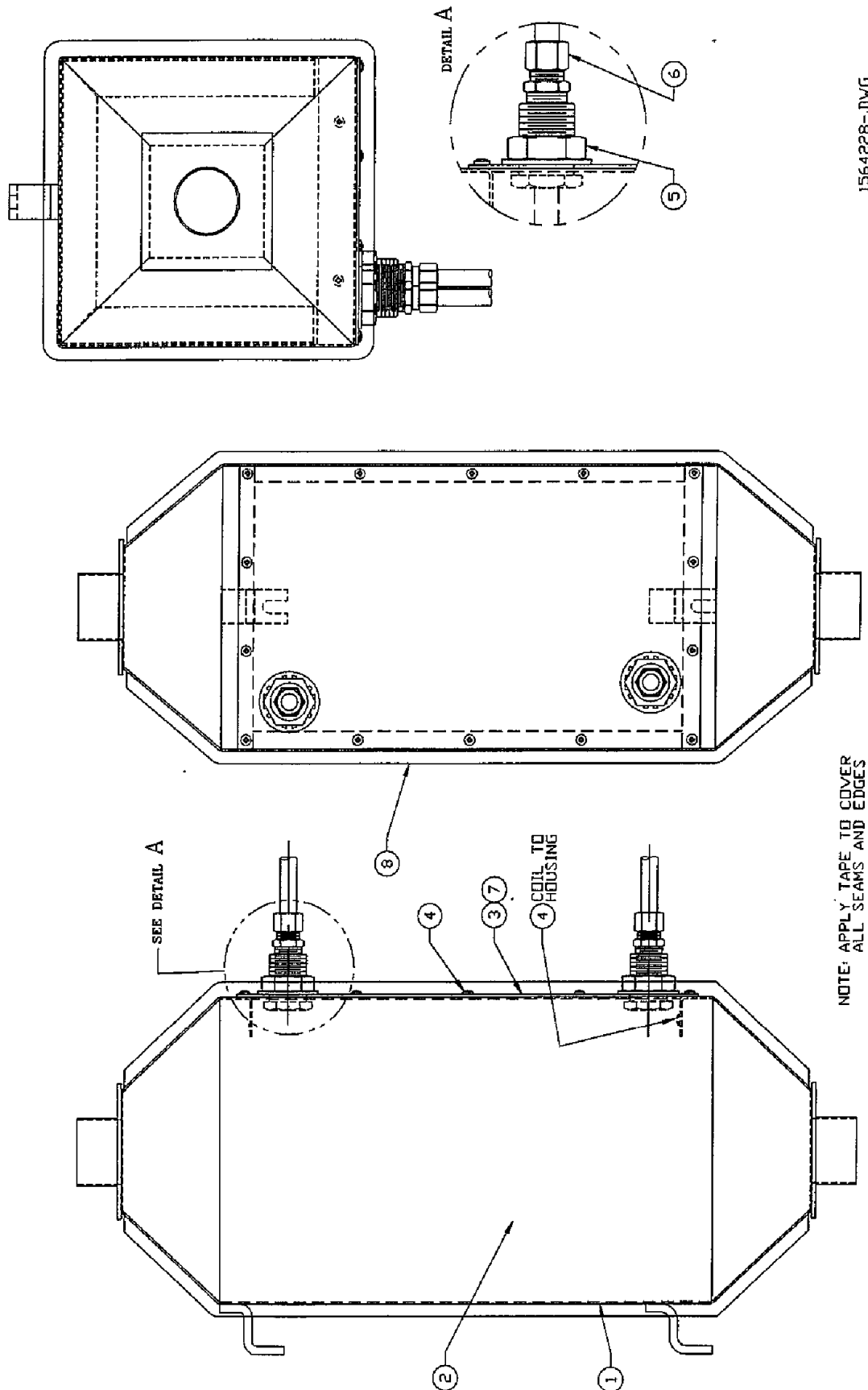


Figure 6-41. Heat Exchanger Assembly

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-41—	1564228	HEAT EXCHANGER ASSEMBLY							ref
6-41-1	1538727	HOUSING WELDMENT. Heat Exchanger							1
6-41-2	1536382	STEAM COIL WELDMENT							1
6-41-3	1552496	COVER PLATE. Heat Exchanger							1
6-41-4	1414788	SCREW. Tapping. phil pan hd. Z/P stl. type B. #10 x 1/2"lg							16
6-41-5	1540731	FITTING. Bulkhead. 1/2npt							2
6-41-6	C-31374	CONNECTOR. Tube. brass. male. comp.. 1/2t x 1/2npt							2
6-41-7	1540814	GASKET. Joint Sealant							45 in.
6-41-8	1564392	INSULATION. Heat Exchanger							1

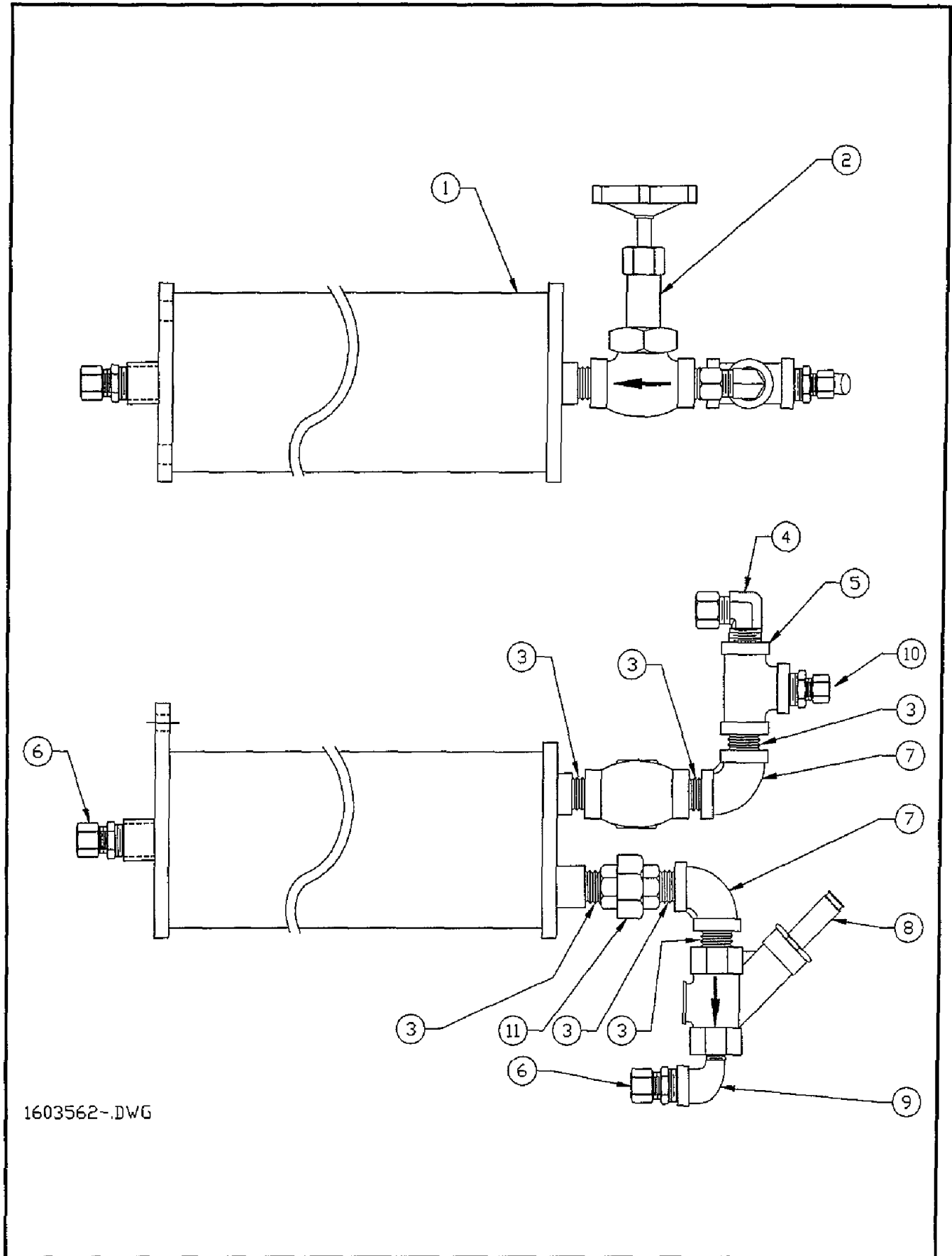


Figure 6-42. Condenser Tank Assembly

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-42—	1603562	CONDENSER TANK ASSEMBLY							ref
6-42-1	1538768	CONDENSER TANK WELDMENT							1
6-42-2	1178714	VALVE. Globe. bronze. 1/2npt							1
6-42-3	1144245	NIPPLE. Pipe. 1/2npt x 1-1/2"lg.. bi							6
6-42-4	1161280	ELBOW. Comp.. male brass. 1/2t x 1/2npt							1
6-42-5	C-70628	TEE. Pipe. sch 40 bi. 1/2npt							1
6-42-6	1161272	CONNECTOR. Comp . male. brass. 1/2t x 1/2npt							2
6-42-7	1239383	ELBOW. Pipe. Street. 1/2npt							2
6-42-8	GD-145-16	VALVE. Solenoid. 2-way. 1/2npt							1
6-42-9	1014455	ELBOW. Pipe. Street. 90°. 1/2npt. bi							1
6-42-10	C-30919	CONNECTOR. Comp.. male. brass. 3/8t x 1/2npt							1
6-42-11	1014554	UNION. Pipe. 1/2npt							1

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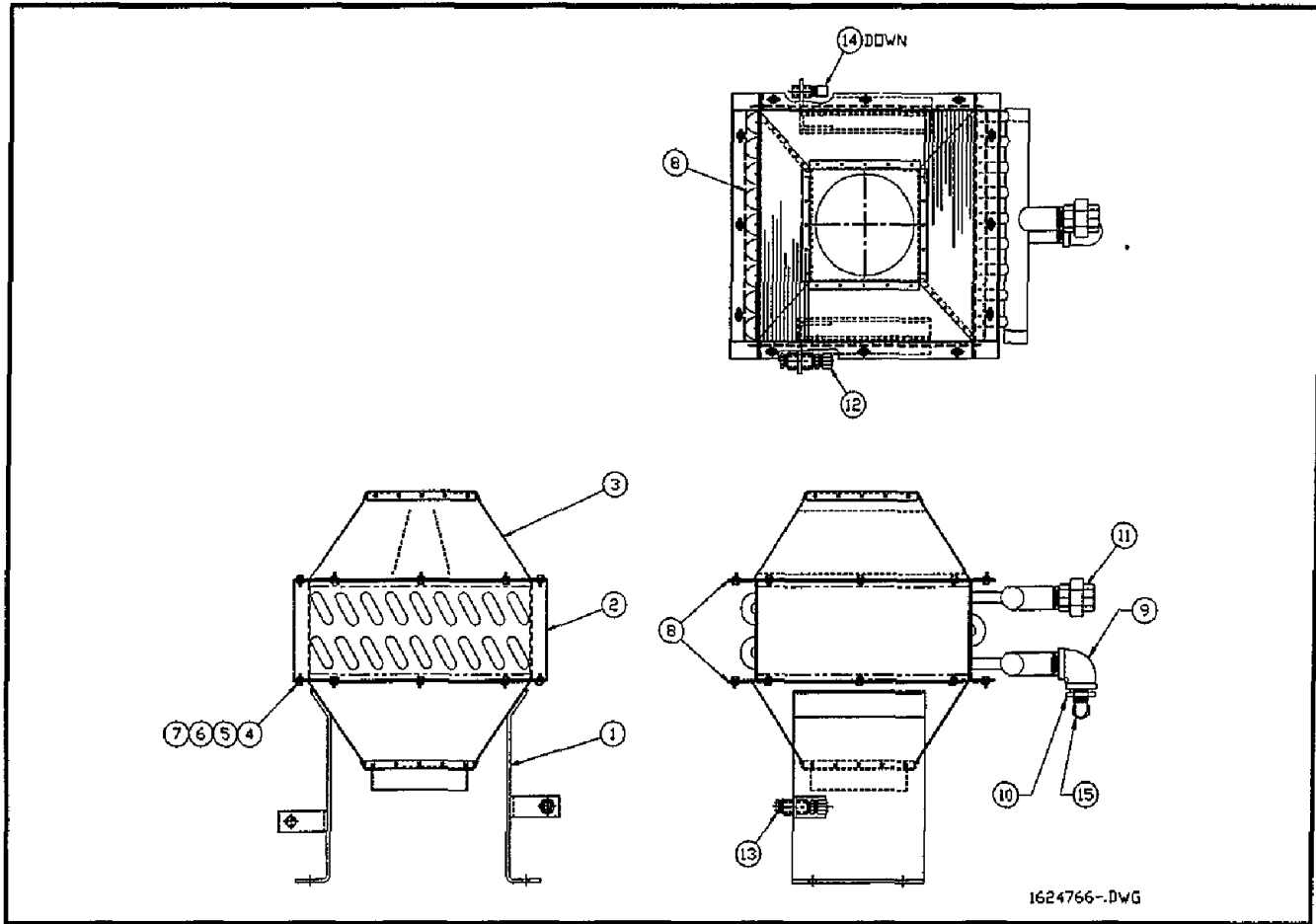


Figure 6-43. Steam Coil

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-43-	1624766	STEAM COIL							ref
6-43-1	1545771	BOTTOM DUCT WELDMENT							1
6-43-2	1536366	SUPER RADIATOR							1
6-43-3	1540780	TOP DUCT WELDMENT							1
6-43-4	1001627	SCREW, Cap. hex hd. Z/P stl. #10-24 x 1/2"LG							24
6-43-5	C-80759	WASHER, Plain. Z/P stl. type A. #10							24
6-43-6	1000975	LOCKWASHER, Z/P stl. Spring. #10							24
6-43-7	1000736	NUT, hex, mach. Z/P stl. #10-24							24
6-43-8	M-92275	SEALANT, Silicone. RTV							a/r
6-43-9	1012491	ELBOW, Pipe. 90°, 1"npt							1
6-43-10	1161165	BUSHING, Pipe, hex. reducer. 1" x 1/2npt							1
6-43-11	1014570	UNION, Pipe. 1"npt							1
6-43-12	C-30857	CONNECTOR, Comp. male, brass. 1/2t x 3/8npt							1
6-43-13	C-19662	BUSHING, Pipe, hex. reduce. 3/8 x 1/4npt							1
6-43-14	1151620	ELBOW, Comp. male, brass. 3/8t x 1/4npt							1
6-43-15	C-30923	ELBOW, Comp. male, brass. 5/8t x 1/2npt							1

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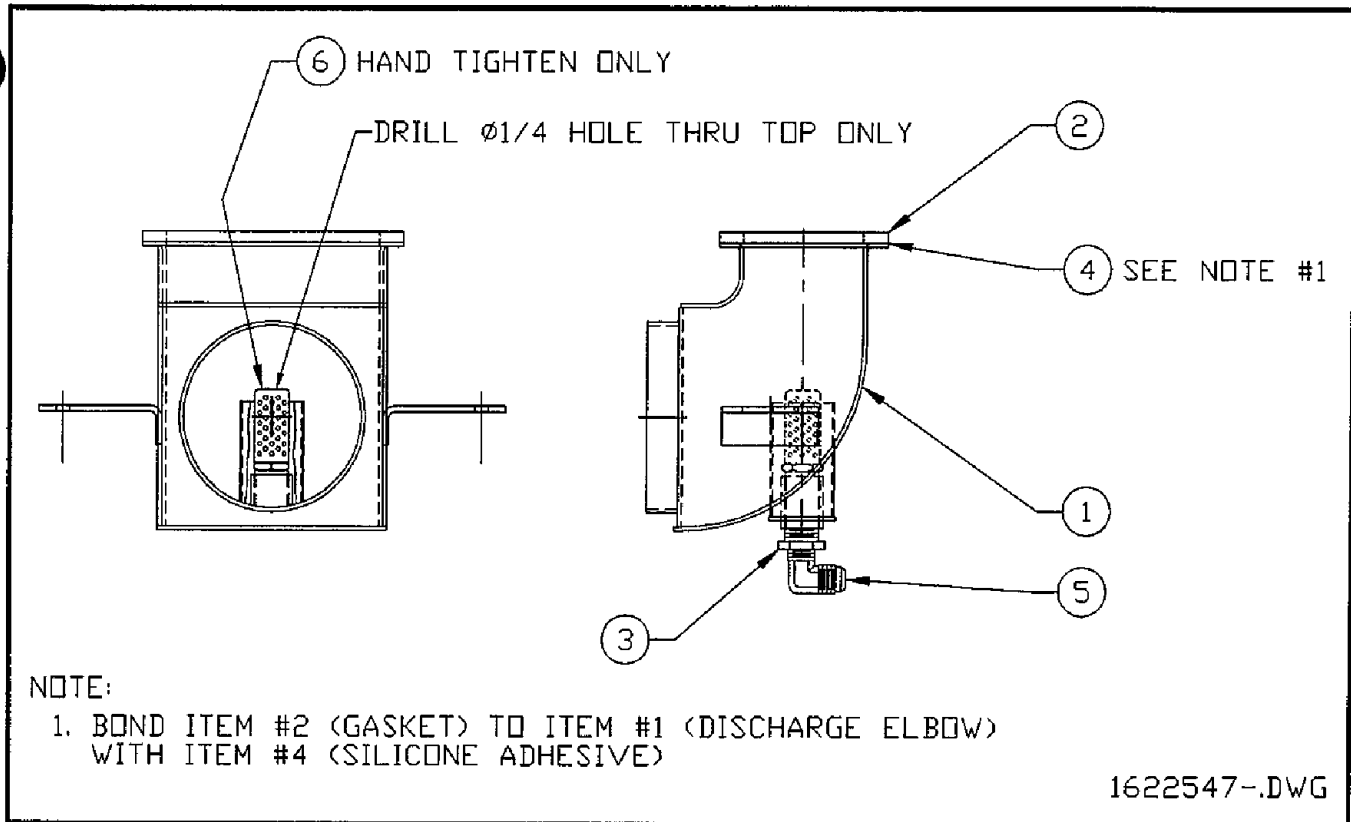


Figure 6-44. Discharge Elbow Assembly

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-44—	1622547	DISCHARGE ELBOW ASSEMBLY							ref
6-44-1	1622554	DISCHARGE ELBOW WELDMENT							1
6-44-2	1555671	GASKET							1
6-44-3	1161140	BUSHING, Hex. reducer, 3/4" x 1/2npt							1
6-44-4	M-92300	SEALANT, Silicone Adhesive							a/r
6-44-5	1119726	ELBOW, Flared, 45°, male, brass, 5/8t x 1/2npt							1
6-44-6	1327469	MUFFLER, 3/4npt							1

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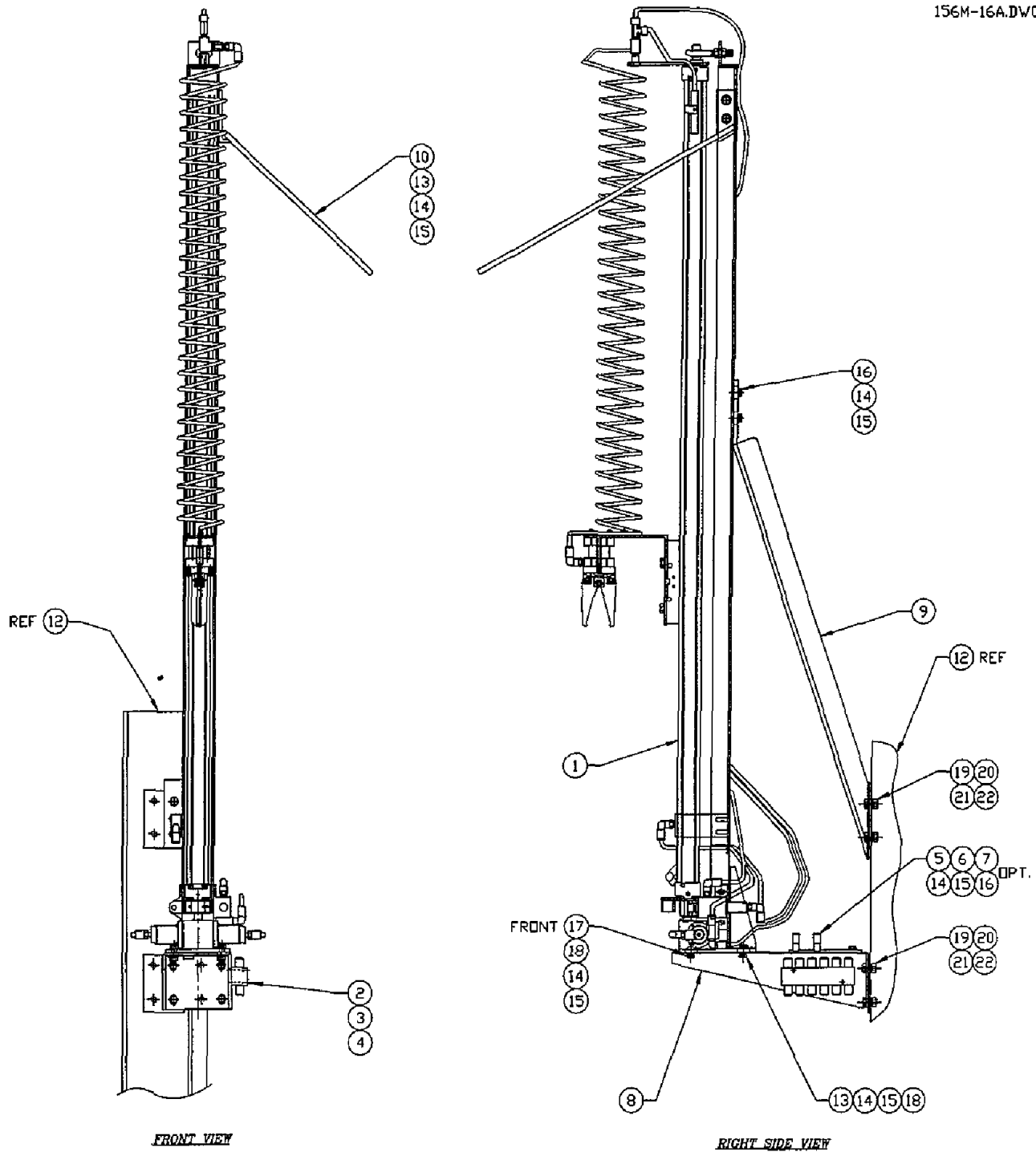


Figure 6-45. Shirt Takeaway System, Right Hand (Sheet 1 of 1)

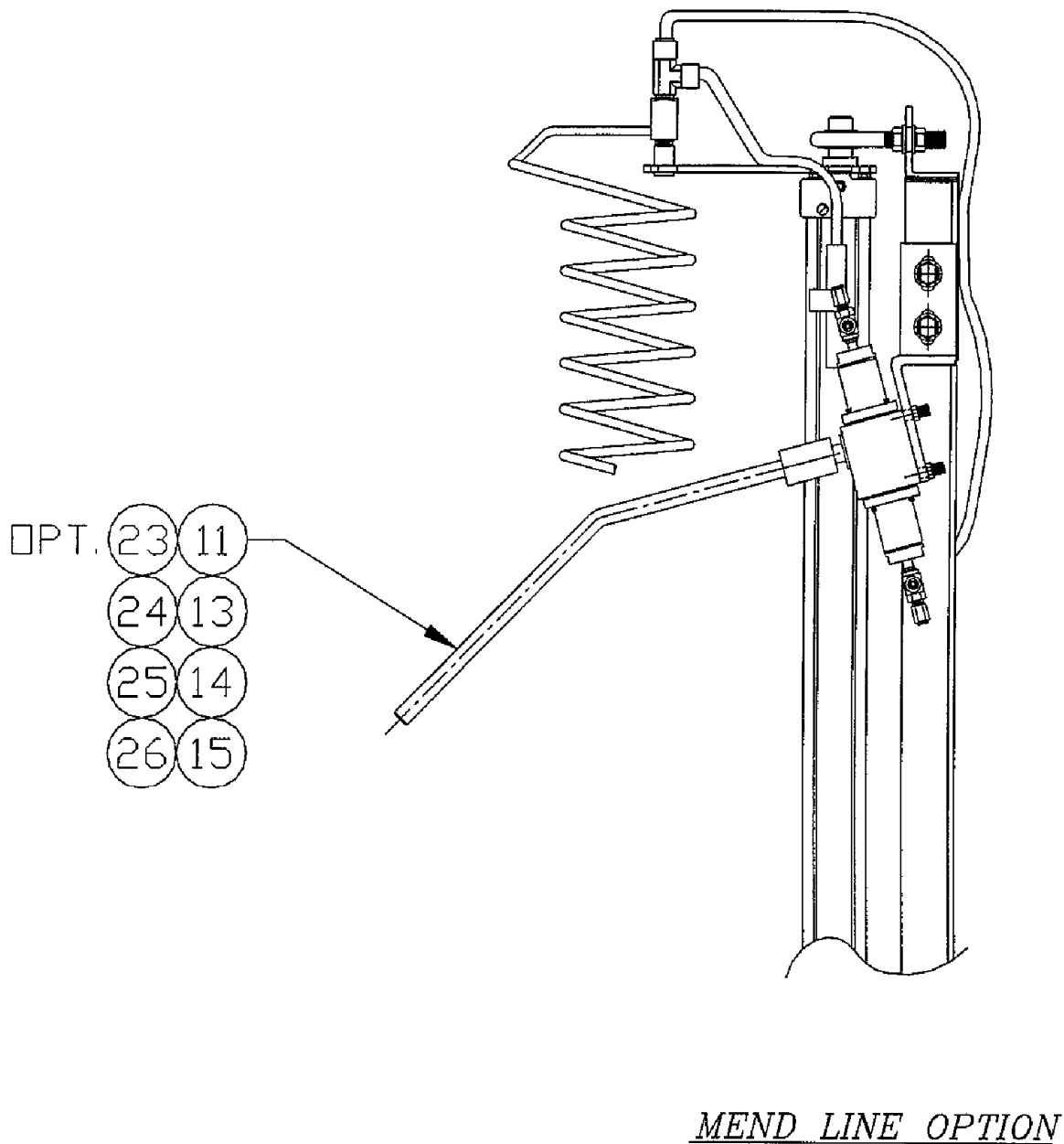


Figure 6-45. Mend Line Option, Right Hand (Sheet 2 of 2)

ITEM NO.	PART NO.	DESCRIPTION							W/O MEND LINE	W/ MEND LINE
		1	2	3	4	5	6	7		
6-45-1	ref 1554475	SHIRT TAKEAWAY SYSTEM. R.H SHIRT TAKEAWAY ASSEMBLY. R.H. (see Figure 6-47 for breakdown)							ref 1	ref 1
6-45-2	1581289	MANIFOLD							1	1
6-45-3	1569532	SCREW. Pan hd. #8-32 x 1-1/2"lg							2	2
6-45-4	1085984	LOCKWASHER. Int. Tooth. #8							2	2
6-45-5	1490895	BRACKET. Double Coupling							-	1

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ITEM NO.	PART NO.	DESCRIPTION							W/O MEND LINE	W/ MEND LINE
		1	2	3	4	5	6	7		
6-45-6	1407741	ELBOW, Tube. 1/4t x 1/8npt. qc							-	2
6-45-7	1408004	CONNECTOR, Tube. 1/4t x 1/8npt. qc							-	4
6-45-8	1555390	SUPPORT BRACKET							1	1
6-45-9	1576297	BRACE WELDMENT							1	1
6-45-10	1556265	HANGER WELDMENT, R.H.							1	-
6-45-11	1566132	MEND LINE ASSEMBLY, R.H. (see Figure 6-46 for breakdown)							-	1
6-45-12	ref	CENTER COLUMN WELDMENT							ref	ref
6-45-13	C-62708	SCREW, hex hd. 1/4-20 x 3/4"lg							4	4
6-45-14	C-80513	WASHER, Plain. 1/4"lg							8	9
6-45-15	1185073	LOCKWASHER, Spring. 1/4"							8	9
6-45-16	A-52631	SCREW, hex hd. 1/4-20 x 1/2"lg							2	3
6-45-17	A-50055	SCREW, hex hd. 1/4-20 x 3/4"lg							2	2
6-45-18	1000769	NUT, Hex. full. 1/4-20							4	4
6-45-19	A-52158	SCREW, Hex hd, 5/16-18 x 1"lg.							6	6
6-45-20	C-80591	WASHER, Plain. 5/16"							6	6
6-45-21	C-43212	LOOCKWASHER, Spring, 5/16"							6	6
6-45-22	1000793	NUT, hex. full, 5/16-18							6	6
6-45-23	1003669	TUBE, Poly-Flo. 1/4"o.d.							-	a/r
6-45-24	1523638	MARKER, #2. 1/4" tubing, ident							-	4
6-45-25	1523661	MARKER, #5. 1/4" tubing, ident							-	2
6-45-26	1523679	MARKER, #6. 1/4" tubing, ident							-	2

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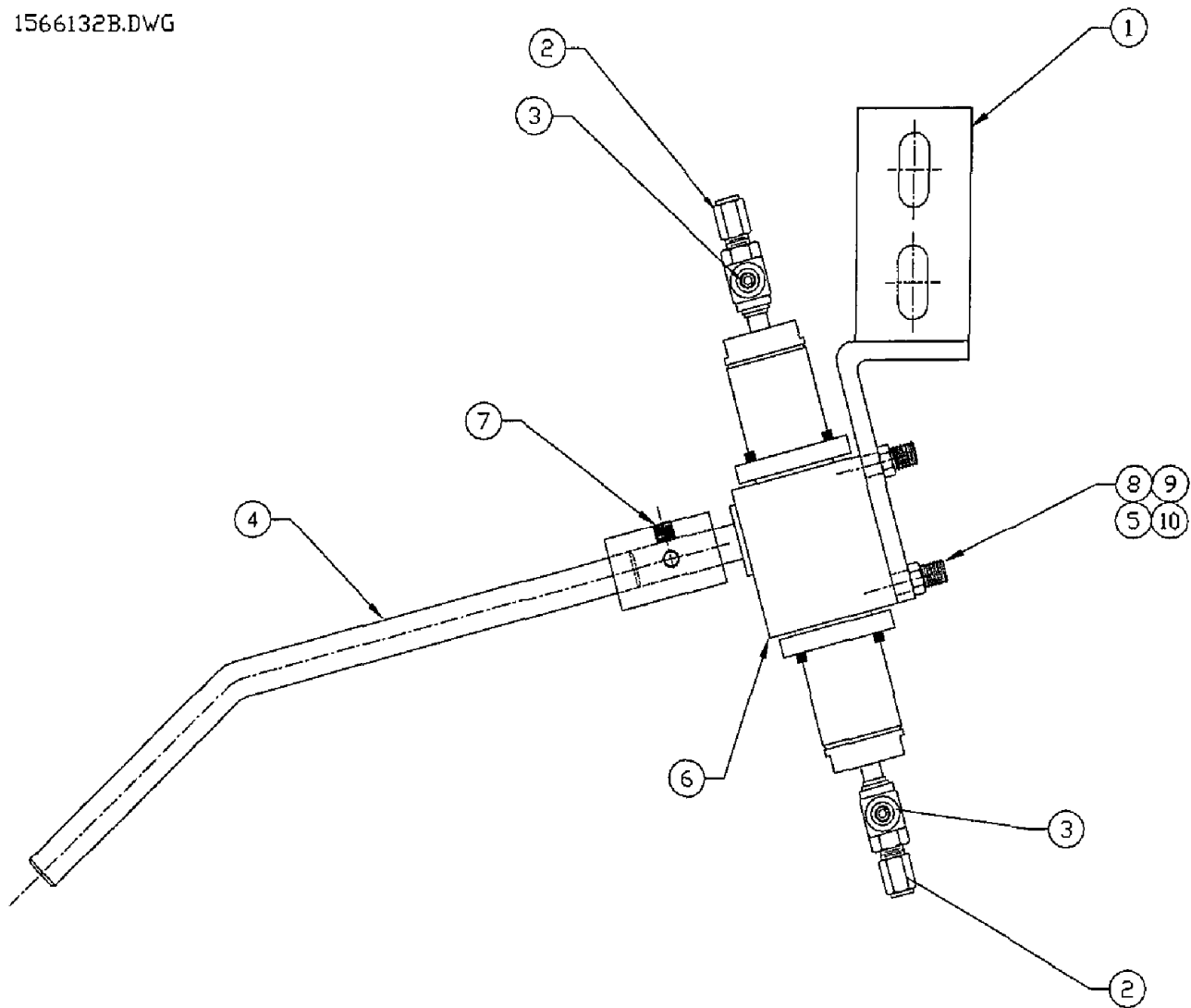


Figure 6-46. Mend Line Assembly, R.H.

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY
		1	2	3	4	5	6	7	
6-46—	1566132	MEND LINE ASSEMBLY, R.H.							ref
6-46-1	1566124	BRACKET, Mend Line, Right Hand							1
6-46-2	1408004	CONNECTOR, 1/4t x 1/8npt. qc							2
6-46-3	1455781	VALVE, Flow Control, Swivel, 1/8"							2
6-46-4	1578970	SLIDE ROD WELDMENT							1
6-46-5	C-80759	WASHER, Plain, #10							2
6-46-6	1441195	ACTUATOR, Rotary							1
6-46-7	C-61149	SCREW, Set. hex skt. Hd. #10-24 x 3/16"lg.							2
6-46-8	1482314	SCREW, Cap. hex skt. Hd. #10-24 x 2"lg.							2
6-46-9	1000736	NUT, Hex. mach. Z/P stl. #10-24							2
6-46-10	1000975	LOCKWASHER, Spring, #10							2

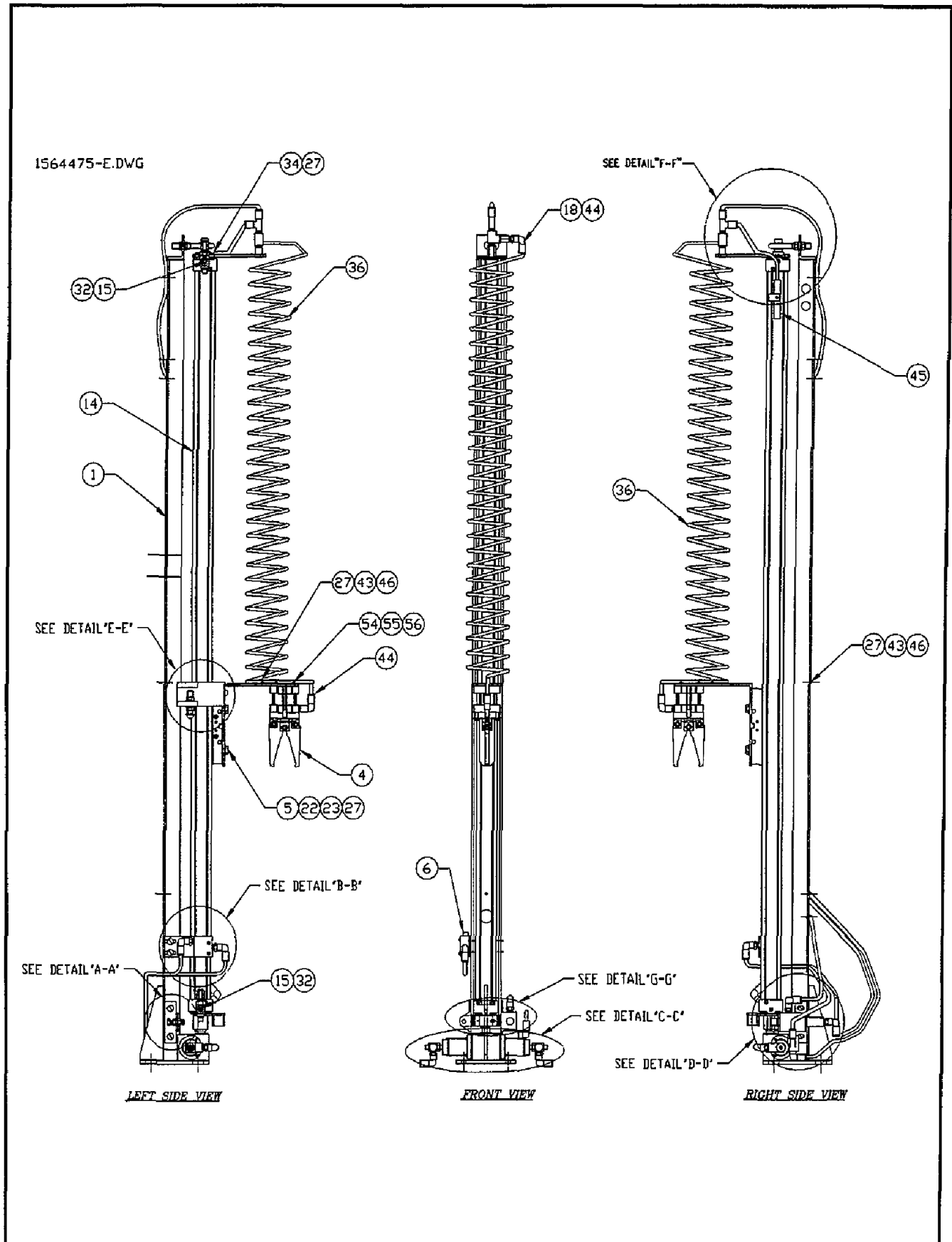


Figure 6-47. Shirt Takeaway Assembly, R.H.. (Sheet 1 of 2)

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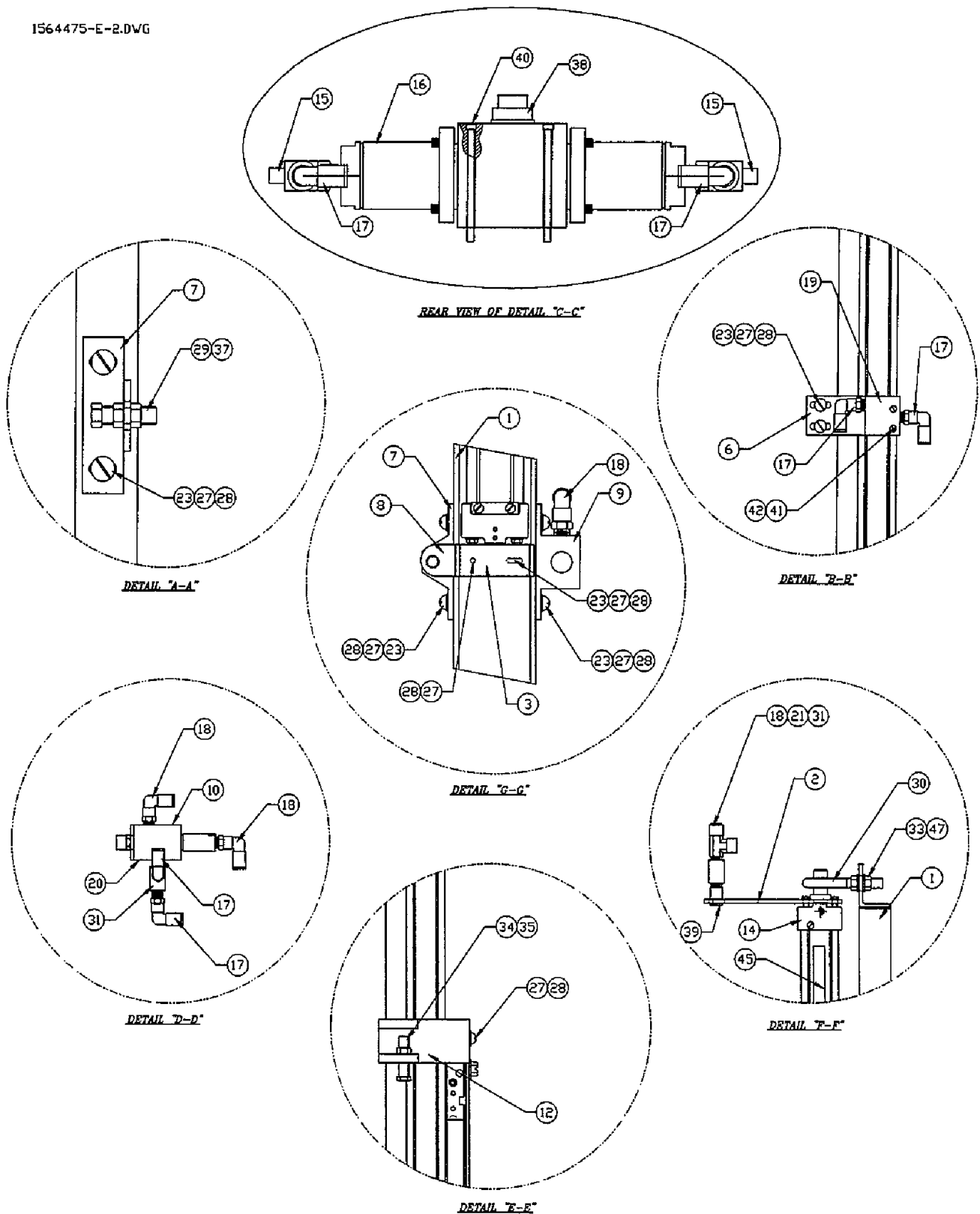


Figure 6-47. Shirt Takeaway Assembly, R.H. (Sheet 2 of 2)

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION	UNITS PER ASSY
		1 2 3 4 5 6 7	
6-47—	1564475	SHIRT TAKEAWAY ASSEMBLY. R.H.	ref
6-47-1	1576305	CHANNEL SUPPORT WELDMENT	1
6-47-2	1556059	AIR COUPLING WELDMENT	1
6-47-3	1556083	ROTARY ACTUATOR WELDMENT	1
6-47-4	1557594	GRIPPER ASSEMBLY	1
6-47-5	1556042	BRACKET. Gripper	1
6-47-6	1556034	BRACKET. Valve	1
6-47-7	1556257	BRACKET WELDMENT	1
6-47-8	1556018	ACTUATOR. Bracket. Stop	1
6-47-9	1556026	BRACKET. Valve Mounting	1
6-47-10	1039358	PLUG. Pipe. 1/8npt	1
6-47-11	--	not used	
6-47-12	1556299	BRACKET. Valve Actuator	1
6-47-13	--	not used	
6-47-14	1504919	CYLINDER AIR. Lift	1
6-47-15	1455781	VALVE. Flow Control Swivel, 1/8npt	4
6-47-16	1564327	ACTUATOR ROTARY. 120°lift, unloader	1
6-47-17	1398288	ELBOW. Tube. male, 1/8npt x 1/4t. qc	4
6-47-18	1407741	ELBOW. Tube. mgle, 1/8npt x 1/4t. qc	5
6-47-19	1142504	VALVE. 3-way	1
6-47-20	1517754	VALVE. 4-way. pushbutton	1
6-47-21	1438357	TEE. Tube. male. run. 1/8npt x 1/4t. qc	1
6-47-22	1504935	SCREW. Hex hd. Z/P stl. #10-32 x 5/8"lg	10
6-47-23	C-80759	WASHER. Plain. Z/P stl. #10	14
6-47-24	--	not used	
6-47-25	--	not used	
6-47-26	--	not used	
6-47-27	1085992	LOCKWASHER. Int tooth, Z/P stl. #10	28
6-47-28	C-61203	SCREW. Hex hd. 18-8 sst. #10-24 x 1/2"lg.	6
6-47-29	1238518	SCREW. Hex hd. gr 5. Z/P stl. 1/4-20 x 1"lg.	1
6-47-30	1432020	BEARING. male rod end. 1/2-20	1
6-47-31	C-30541	TEE. Pipe. street. brass. 1/8npt	2
6-47-32	1408004	CONNECTOR. Tubing. male. 1/4t x 1/8npt. qc	2
6-47-33	1178391	WASHER. Plain. Z/P stl. 1/2"	2
6-47-34	C-61685	SCREW. Hex hd. #10-24 x 1"lg.	9
6-47-35	1000736	NUT. Hex. 10-24	1
6-47-36	1492693	HOSE. air single coil, 1/4"od	1
6-47-37	1000769	NUT. Hex. full. Z/P stl. 1/4-20	10
6-47-38	1519610	BEARING. Thrust. ball	1
6-47-39	1039858	PLUG. Pipe. hex skt hd. 1/8"	2

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY
		1	2	3	4	5	6	7	
6-47-40	1599240	SCREW. Hex skt hd. Z/P stl. 1/4-20 x 1-3/4"lg.							2
6-47-41	C-61260	SCREW. Mach. phil pan hd. #8-32 x 7/8"lg.							2
6-47-42	1085984	LOCKWASHER. Int tooth. Z/P stl. #8							2
6-47-43	1120211	SCREW. Mach. Phil pan hd. Z/P stl. #10-24 x 1/4"lg.							7
6-47-44	1564384	INSERT. Brass							2
6-47-45	1564483	SWITCH. reed							1
6-47-46	C-56142	PLATE. Mounting							5
6-47-47	1065671	NUT. Hex. jam. 1/2-20							2
6-47-48	1523612	MARKER. #0. 1/4" tubing ident							3
6-47-49	1523620	MARKER. #1. 1/4" tubing ident							17
6-47-50	1523638	MARKER. #2. 1/4" tubing ident							3
6-47-51	1523646	MARKER. #3. 1/4" tubing ident							3
6-47-52	1523653	MARKER. #4. 1/4" tubing ident							4
6-47-53	1523703	MARKER. #9. 1/4" tubing ident							4
6-47-54	A-55600	SCREW. Phil hd. Z/P stl. #6-32 x 3/4"lg.							4
6-47-55	C-43267	LOCKWASHER. Int tooth. Z/P stl. #6							4
6-47-56	C-80612	WASHER. Plain, #6							4

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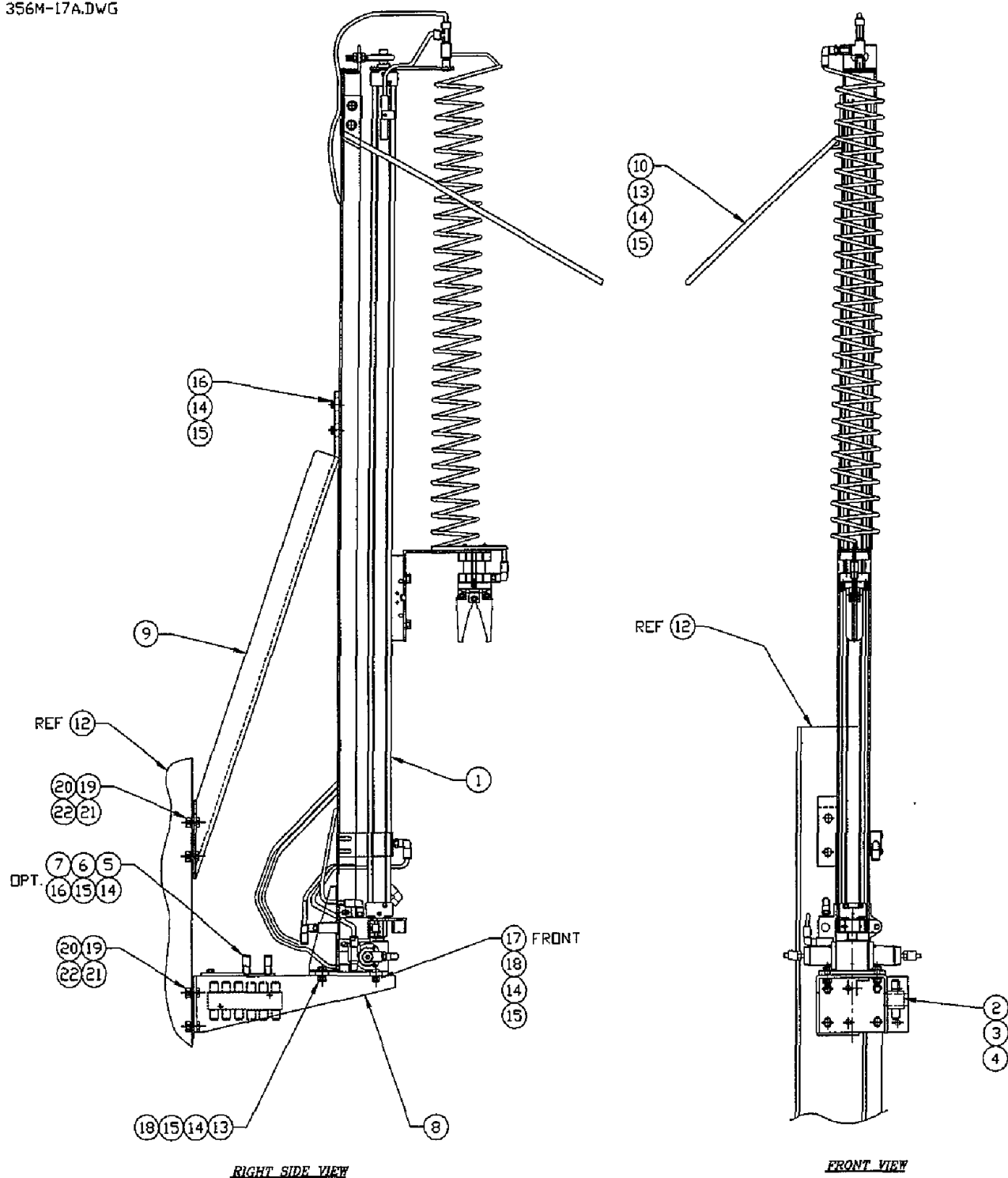
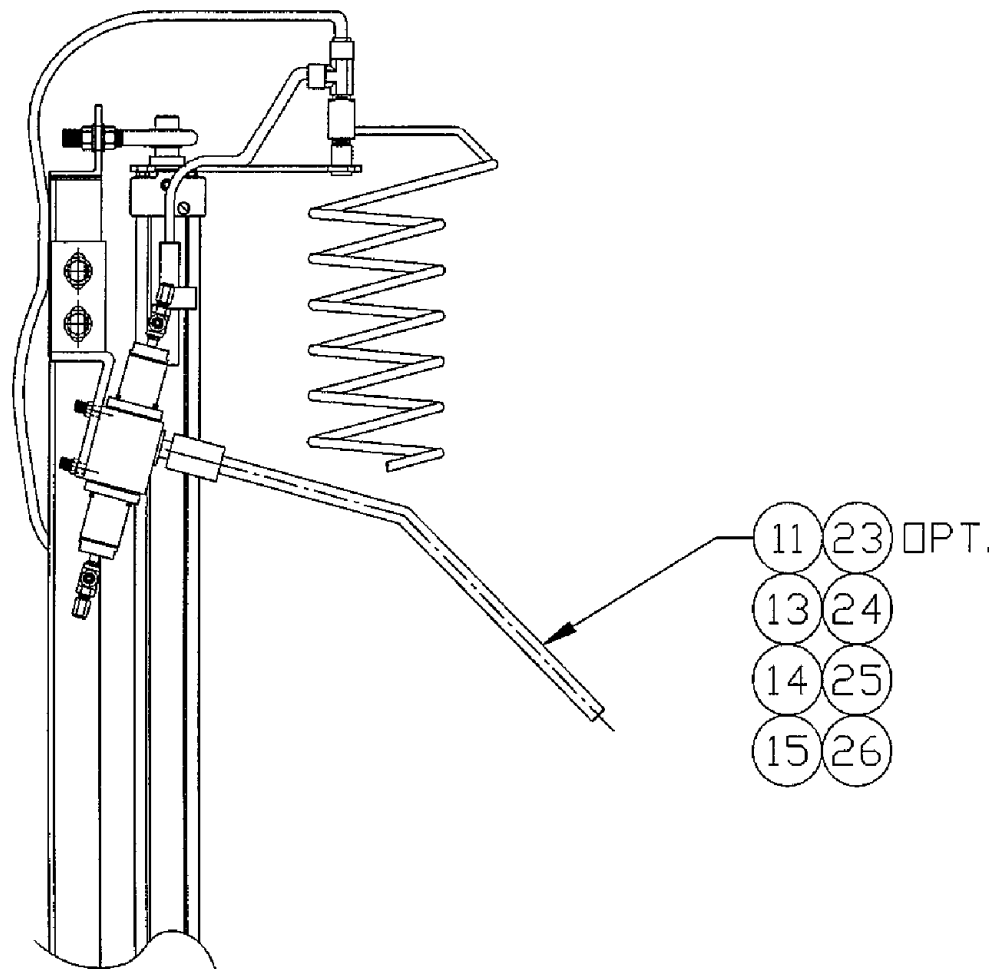


Figure 6-48. Shirt Takeaway System, Left Hand (Sheet 1 of 1)

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MEND LINE OPTION

Figure 6-48. Mend Line Option, Left Hand (Sheet 2 of 2)

ITEM NO.	PART NO.	DESCRIPTION							W/O MEND LINE	W/ MEND LINE
		1	2	3	4	5	6	7		
6-48-1	ref 1557644	SHIRT TAKEAWAY SYSTEM. L.H. SHIRT TAKEAWAY ASSEMBLY. L.H. (see Figure 6-47 for breakdown)							ref 1	ref 1
6-48-2	1581289	MANIFOLD							1	1
6-48-3	1569532	SCREW. Pan hd. #8-32 x 1-1/2"lg							2	2
6-48-4	1085984	LOCKWASHER. Int. Tooth. Z/P stl. #8							2	2
6-48-5	1490895	BRACKET. Double Coupling							-	1

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ITEM NO.	PART NO.	DESCRIPTION 1 2 3 4 5 6 7	W/O MEND LINE	W/ MEND LINE
6-48-6	1407741	ELBOW. Tube. male. swivel. 1/4t x 1/8npt. qc	-	2
6-48-7	1408004	CONNECTOR. Tube. male. 1/4t x 1/8npt. qc	-	4
6-48-8	1555390	BRACKET. Unloader	1	1
6-48-9	1576297	BRACE WELDMENT	1	1
6-48-10	1557560	HANGER WELDMENT. L.H.	1	-
6-48-11	1566116	MEND LINE ASSEMBLY. L.H. (see Figure 6-46 for breakdown)	-	1
6-48-12	ref	CENTER COLUMN WELDMENT	ref	ref
6-48-13	C-62708	SCREW. hex hd. gr 5. Z/P stl. 1/4-20 x 3/4"lg	4	4
6-48-14	C-80513	WASHER. Plain. Z/P stl. 1/4"lg	8	9
6-48-15	1185073	LOCKWASHER. Spring. medium. Z/P stl. 1/4"	8	9
6-48-16	A-52631	SCREW. hex hd. gr 5. Z/P stl. 1/4-20 x 1/2"lg	2	3
6-48-17	A-50055	SCREW. Pil pan hd. Z/P stl. 1/4-20 x 3/4"lg	2	2
6-48-18	1000769	NUT. Hex. full. Z/P stl. 1/4-20	4	4
6-48-19	A-52158	SCREW. Hex hd. 5/16-18 x 1"lg.	6	6
6-48-20	C-80591	WASHER. Plain. Z/P stl. p5/16"	6	6
6-48-21	C-43212	LOCKWASHER. Spring. medium. Z/P stl. 5/16"	6	6
6-48-22	1000793	NUT. Hex. full. Z/P stl. 5/16-18	6	6
6-48-23	1003669	TUBE. Poly-Flo. 1/4"o d.	-	a/r
6-48-24	1523638	MARKER. #2. 1/4" tubing. ident	-	4
6-48-24	1523661	MARKER. #5. 1/4" tubing. ident	-	2
6-48-24	1523679	MARKER. #6. 1/4" tubing. ident	-	2

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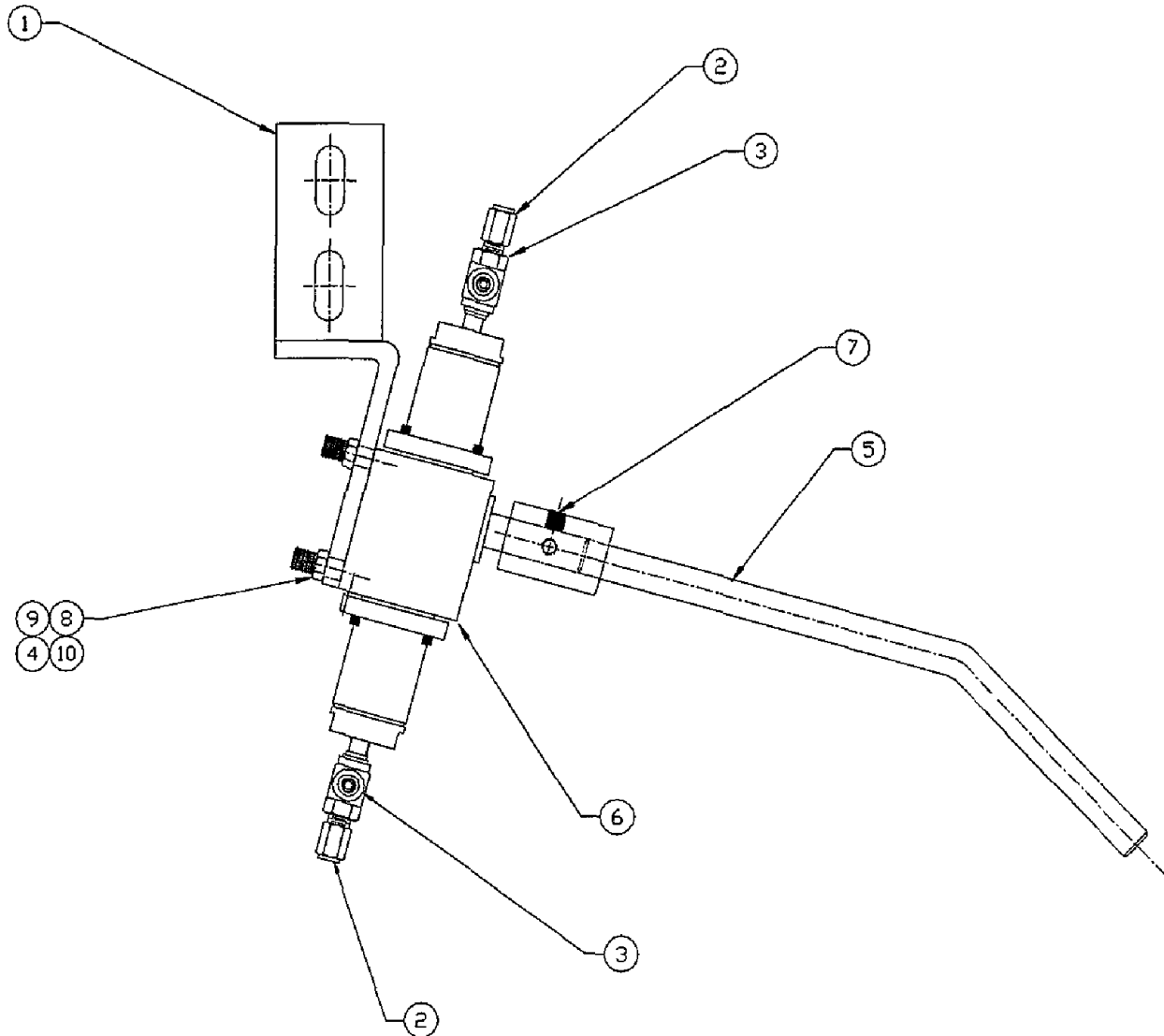


Figure 6-49. Mend Line Assembly, L.H.

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY
		1	2	3	4	5	6	7	
6-49—	1566116	MEND LINE ASSEMBLY, L.H.							ref
6-49-1	1564400	BRACKET, Mend Line, Left Hand							1
6-49-2	1408004	CONNECTOR, Tube, male, 1/4t x 1/8npt, qc							2
6-49-3	1455781	VALVE, Flow Control, Swivel, 1/8npt							2
6-49-4	C-80759	WASHER, Plain, Z/P stl, #10							2
6-49-5	1578970	SLIDE ROD WELDMENT							1
6-49-6	1441195	ACTUATOR, Rotary							1
6-49-7	C-61149	SCREW, Set, hex skt, hd, #10-24 x 3/16"lg.							2
6-49-8	1482314	SCREW, Cap, hex skt, hd, #10-24 x 2"lg.							2
6-49-9	1000736	NUT, Hex, mach, Z/P stl, #10-24							2
6-49-10	1000975	LOCKWASHER, Spring, medium, Z/P stl, #10							2

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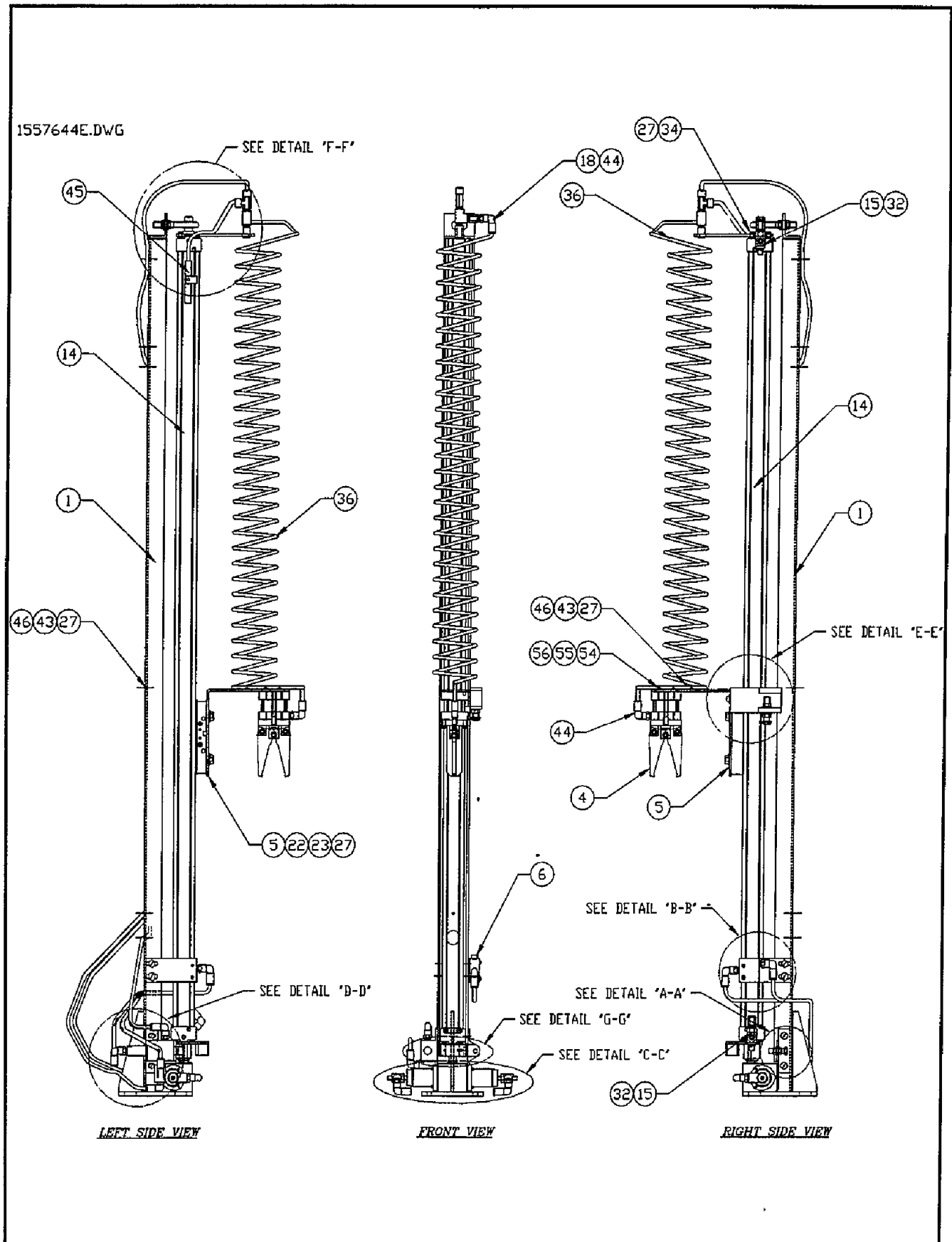


Figure 6-50. Shirt Takeaway Assembly, L.H.. (Sheet 1 of 2)

PRODUCT CODE 357

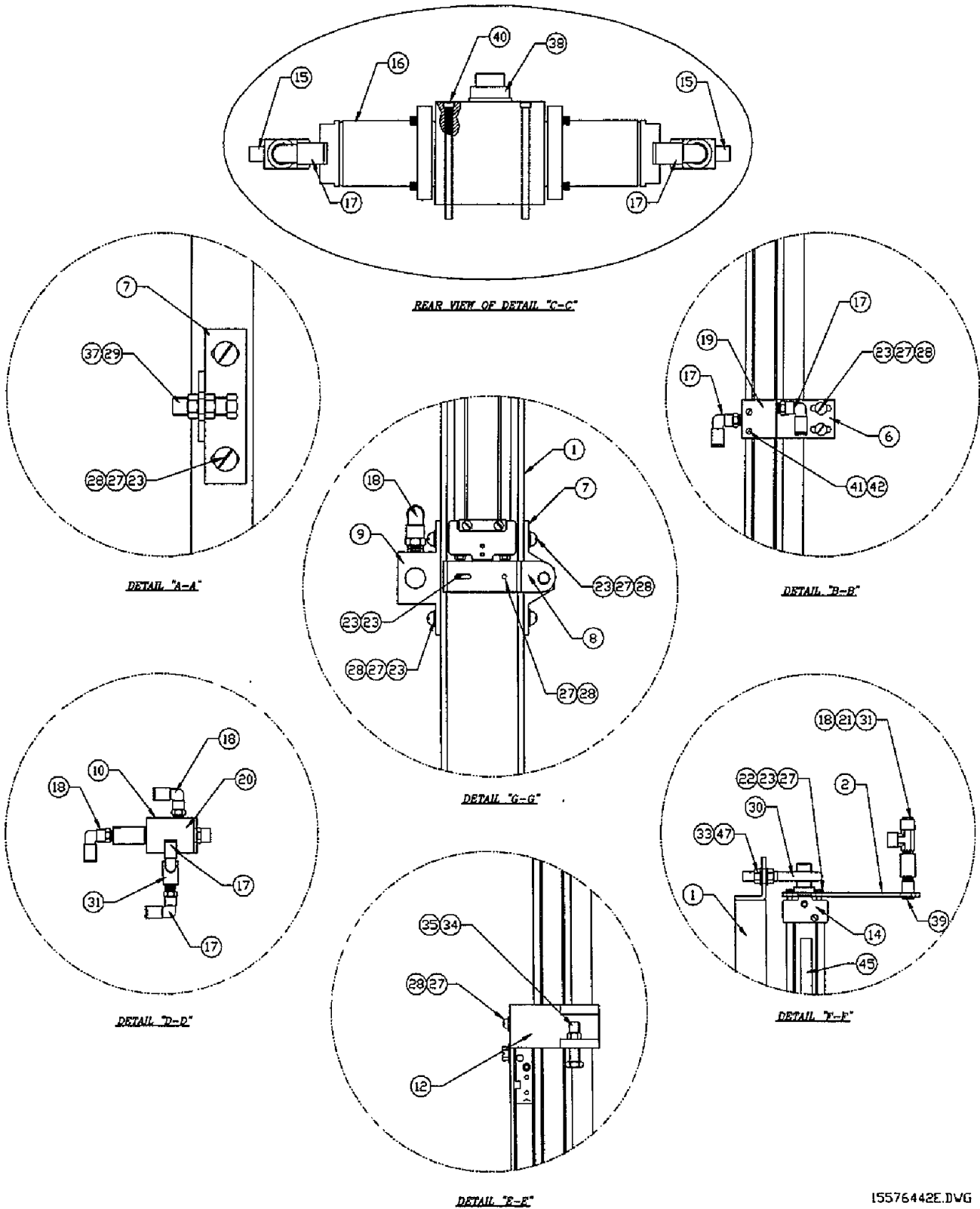


Figure 6-50. Shirt Takeaway Assembly, L.H.. (Sheet 2 of 2)

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION	UNITS PER ASSY
		1 2 3 4 5 6 7	
6-50—	1557644	SHIRT TAKEAWAY ASSEMBLY, L.H.	ref
6-50-1	1576305	CHANNEL SUPPORT WELDMENT	1
6-50-2	1556059	AIR COUPLING WELDMENT	1
6-50-3	1556083	ROTARY ACTUATOR WELDMENT	1
6-50-4	1557594	GRIPPER ASSEMBLY	1
6-50-5	1556042	BRACKET, Gripper	1
6-50-6	1556034	BRACKET, Valve	1
6-50-7	1556257	BRACKET WELDMENT	1
6-50-8	1556018	ACTUATOR, Bracket, Stop	1
6-50-9	1556026	BRACKET, Valve Mounting	1
6-50-10	1039358	PLUG, Pipe, Hex skt hd, 1/8npt	1
6-50-11	--	not used	
6-50-12	1556299	BRACKET, Valve Actuator	1
6-50-13	--	not used	
6-50-14	1504919	CYLINDER AIR, Lift	1
6-50-15	1455781	VALVE, Flow Control Swivel, 1/8npt	4
6-50-16	1564327	ACTUATOR ROTARY, 120°lift, unloader	1
6-50-17	1398288	ELBOW, Tube, male, 1/8npt x 1/4t, qc	5
6-50-18	1407741	ELBOW, Tube, male, swivel, 1/8npt x 1/4t, qc	3
6-50-19	1142504	VALVE, 3-way	1
6-50-20	1517754	VALVE, 4-way, pushbutton	1
6-50-21	1438357	TEE, Tube, male, run, 1/8npt x 1/4t	1
6-50-22	1504935	SCREW, Hex hd, Z/P stl, #10-32 x 5/8"lg.	10
6-50-23	C-80759	WASHER, Plain, Z/P stl, #10	14
6-50-24	--	not used	
6-50-25	--	not used	
6-50-26	--	not used	
6-50-27	1085992	LOCKWASHER, Int. Tooth, Z/P stl, #10	28
6-50-28	C-61203	SCREW, Hex hd, 18-8 sst, #10-24 x 1/2"lg.	4
6-50-29	1238518	SCREW, Hex hd, gr 5, Z/P stl, 1/4-20 x 1"lg.	1
6-50-30	1432020	BEARING, male rod end, 1/2-20	1
6-50-31	C-30541	TEE, Pipe, brass, 1/8npt	4
6-50-32	1408004	CONNECTOR, 1/4t x 1/8npt, qc	2
6-50-33	1178391	WASHER, Plain, Z/P stl, 1/2"	2
6-50-34	C-61685	SCREW, HEX HD, #10-24 X 1"LG.	9
6-50-35	1000736	NUT, Hex, 10-24	1
6-50-36	1492693	HOSE, air single coil, 1/4"	1
6-50-37	1000769	NUT, Hex, full, 1/4-20	2
6-50-38	1519610	BEARING, Thrust, ball	1
6-50-39	1039858	PLUG, Pipe, hex skt hd, 1/8"	2

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ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY
		1	2	3	4	5	6	7	
6-50-40	1599240	SCREW, Skt hd. 1/4-20 x 1-3/4"lg.							2
6-50-41	C-61260	SCREW, Mach. phil pan hd. #8-32 x 7/8"lg.							2
6-50-42	1085984	LOCKWASHER, Int tooth. #8							2
6-50-43	1120211	SCREW, Mach. Phil pan hd. #10-24 x 1/4"lg							5
6-50-44	1564384	INSERT, Brass							2
6-50-45	1564483	SWITCH, reed							1
6-50-46	C-56142	PLATE, Mounting							5
6-50-47	1065671	NUT, Hex. jam. 1/2-20							2
6-50-48	1523612	MARKER, #0							3
6-50-49	1523620	MARKER, #1							17
6-50-50	1523638	MARKER, #2							3
6-50-51	1523646	MARKER, #3							3
6-50-52	1523653	MARKER, #4							4
6-50-53	1523703	MARKER, #9							4
6-50-54	A-55600	SCREW, Phil hd, #6-32 x 3/4"lg.							4
6-50-55	C-43267	WASHER, Plain, #6							4
6-50-56	C-80612	LOCKWASHER, Spring, #6							4

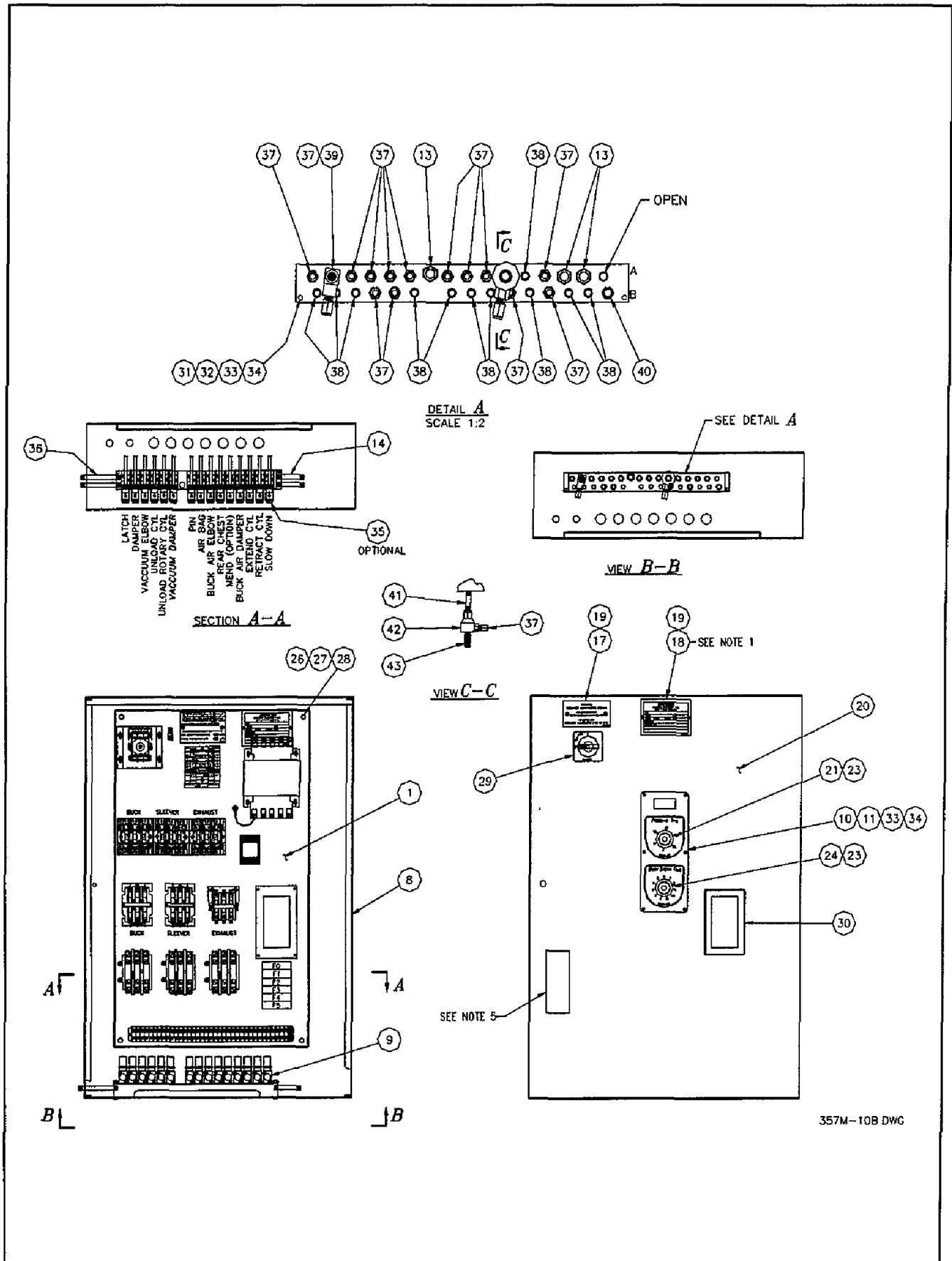


Figure 6-51. Control Assembly

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.0
		1	2	3	4	5	6	7	
6-51-	ref	CONTROL ASSEMBLY(Specify whether:)							1
	1608660	208v-3ph-60hz							
	1608678	230v-3ph-60hz							
	1608686	460v-3ph-60hz							
	1608694	575v-3ph-60hz							
	1608702	220v-3ph-60hz							
	1608710	380v-3ph-60hz							
	1608728	415v-3ph-50hz							
6-51-1	--	not used							
6-51-2	--	not used							
6-51-3	--	not used							
6-51-4	--	not used							
6-51-5	--	not used							
6-51-6	--	not used							
6-51-7	--	not used							
6-51-8	1602317	ENCLOSURE WELDMENT							1
6-51-9	1560168	MANIFOLD ASSEMBLY. 110v							1
6-51-10	1086008	SCREW. #8-32 x 1/2" rhms							6
6-51-11	1616325	NAMEPLATE. Pressing time/Steam time							1
6-51-12	--	not used							
6-51-13	--	not used							
6-51-14	C-46357	NIPPLE. 1/8 x 2".sch 40							2
6-51-15	--	not used							
6-51-16	--	not used.							
6-51-17	1145689	NAMEPLATE. Disconnect Power							1
6-51-18	1134089	NAMEPLATE. Data							1
6-51-19	A-53558	RIVET. Blind pop. 1/8							4
6-51-20	1408764	COUNTER. Self powered							1
6-51-21	1357466	TIMER ASSEMBLY. 25 seconds							1
6-51-22	--	not used							
6-51-23	E-66023	KNOB							2
6-51-24	1447861	TIMER ASSEMBLY. 11 seconds							1
6-51-25	--	not used							
6-51-26	1000793	NUT. Hex. 5/16-18. Z/P stl							8
6-51-27	1001270	WASHER. Flat. 5/16. Z/P stl							4
6-51-28	C-43212	LOCKWASHER. 5/16. Z/P stl							4
6-51-29	1411875	HANDLE. Disconnect Switch							1
6-51-30	1464502	WINDOW. Polycarb. 2" x 4"							1
6-51-31	1569532	SCREW. #8-32 x 1-2/2"lg.							2
6-51-32	1241447	WASHWE. Flat. #8							2
6-51-33	1120195	LOCKWASHER. #8							8
6-51-34	1209113	NUT. Hex. #8-32							8
6-51-35	1567858	VALVE. 4-way. Mac (MEND OPTION)							1
6-51-36	C-4601	NIPPLE. 1/4t x 3"LG.. SCH 40							2
6-51-37	1408004	TEE. Run. 1/4t x 1/8npt							15
6-51-38	1039858	PLUG. Pipe. 1/8npt							11
6-51-39	1455781	VALVE. Flow Control. 1/8npt							1
6-51-40	1392158	ORIFICE. 1/8npt							1
6-51-41	1026111	NIPPLE. 1/8npt x 2"lg.							1
6-51-42	A-56925	VALVE. Quick Exhaust							1
6-51-43	A-53584	MUFFLER. 1/4npt							1

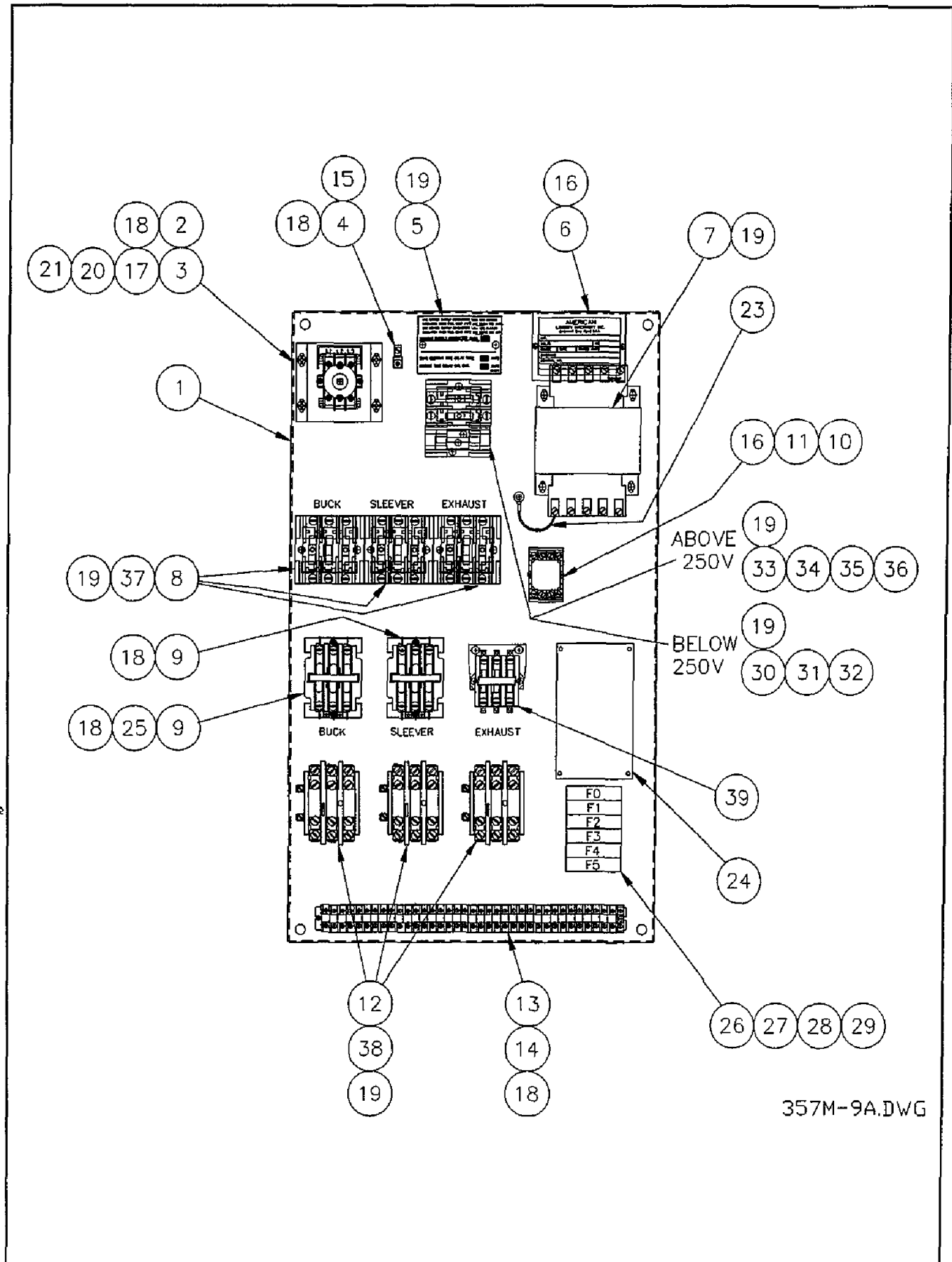


Figure 6-52. Control Panel Assembly

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-52-	ref	CONTROL PANEL ASSEMBLY(Specify whether:)							1
	1608595	208v-3ph-60hz							
	1608603	230v-3ph-60hz							
	1608611	460v-3ph-60hz							
	1608629	575v-3ph-60hz							
	1608637	220v-3ph-60hz							
	1608645	380v-3ph-60hz							
	1608652	415v-3ph-50hz							
6-52-1	1602325	PANEL. Control							1
6-52-2	1408186	BRACKET. Disconnect Switch mounting							1
6-52-3	1408715	DISCONNECT SWITCH. 30A							1
6-52-4	1189125	TERMINAL LUG							1
6-52-5	1312545	NAMEPLATE. Supply wire. fuse. CB							1
6-52-6	1134089	NAMEPLATE. Electrical serial/rating							1
6-52-7	1333483	TRANSFORMER. 250VA							1
6-52-8		FUSEBLOCK. 3P (Specify whether:)							1
	1234616	BELOW 250V							
	1460955	ABOVE 250V							
6-52-9	C-57855	CONTACTOR. 30A							2
6-52-10	C-67530	SOCKET. 11 pin							1
6-52-11	1042043	RELAY. 3 pole. 120VAC							1
6-52-12	T-126-39	OVERLOAD RELAY							3
6-52-13	1081793	TERMINAL BLOCKS							37
6-52-14	1085943	END SECTION. Terminal Block							1
6-52-15	10-607	LABEL. "Ground Wire"							1
6-52-16	1378603	SCREW. #6 x 3/8"							4
6-52-17	A-55600	SCREW. #6-32 x 3/4"R.H.M.							2
6-52-18	C-64014	SCREW. #8 x 3/8"lg.							14
6-52-19	1063619	SCREW. #10 x 3/8"lg.							17
6-52-20	1205129	LOCKWASHER. #6. spring							2
6-52-21	C-48126	NUT. #6-32. hex. Z/P stl							2
6-52-22	1492446	DIN RAIL							6"
6-52-23	1305507	WIRE. 14ga. green							6"
6-52-24	1560010	PROGRAMMABLE CONTROLLER							1
6-52-25	C-25008	CONTACTS. AUX.. N O							1
6-52-26	1530351	TERMINAL BLOCK. Fuse							6
6-52-27	E-66017	FUSE. 2 amp. AGC							2
6-52-28	E-66017	FUSE. 4 amp. AGC							1
6-52-29	E-66017	FUSE. 8 amp. AGC							3
6-52-30	1234616	FUSE BLOCK. 3P. 250V. 30A							1
6-52-31	C-31602	FUSE. #FRNR-5 (PRIMARY)							2
6-52-32	1406719	FUSE. #FRNR-2.5 (SECONDARY)							1
6-52-33	1401884	FUSE BLOCK. 2P. 600V. 30A							1
6-52-34	1081710	FUSE BLOCK. 1P. 250V. 30A							1
6-52-35	1402163	FUSE. #FRQ-R2 (PRIMARY)							2
6-52-36	1406719	FUSE. #FRNR-2.5 (SECONDARY)							1
6-52-37	See Chart	FUSES							9
6-52-38	See Chart	HEATER COILS							9
6-52-39	1116045	CONTACTOR..25A							1

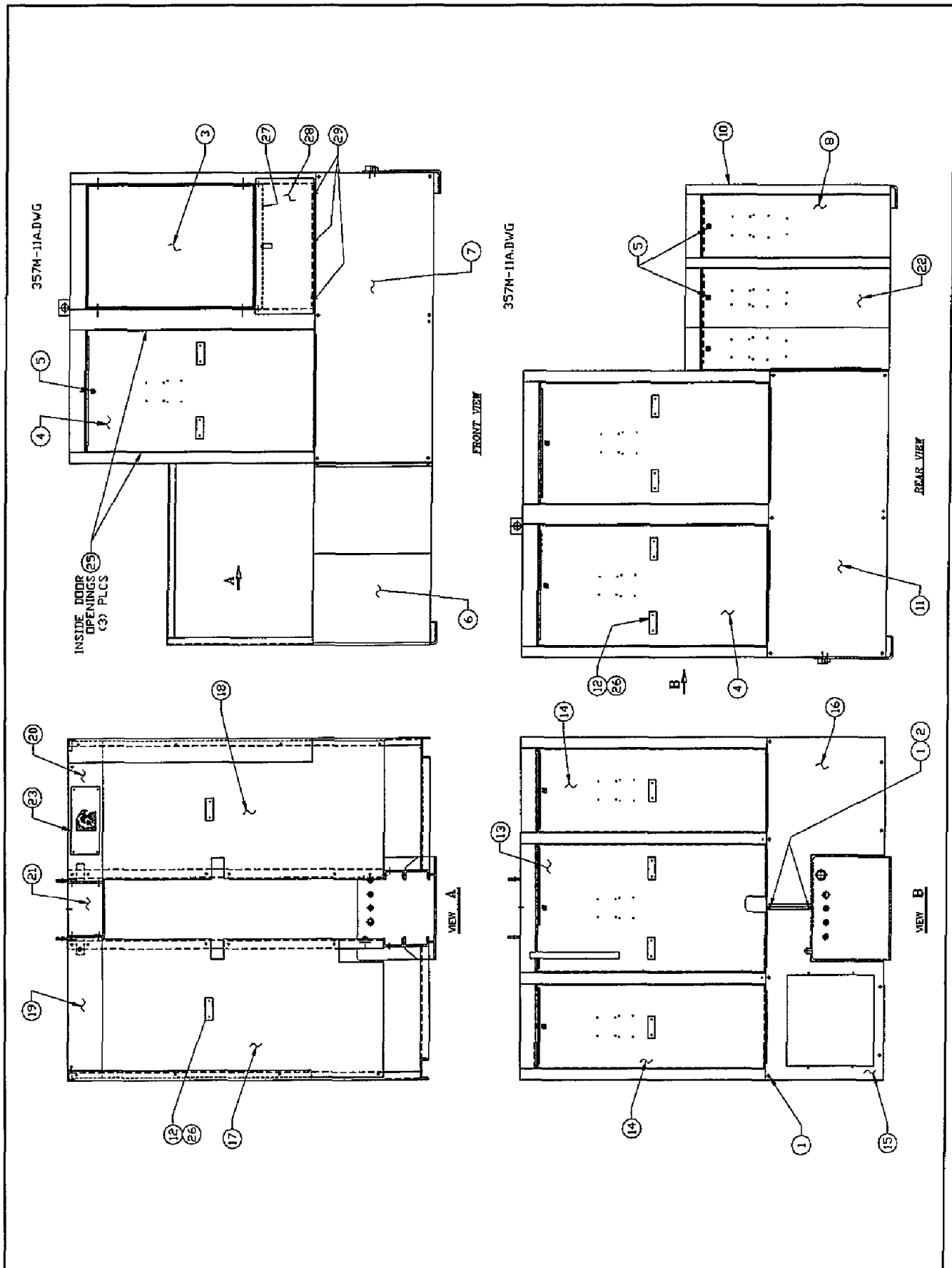


Figure 6-53. Covers

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-53-	ref	COVERS							ref
6-53-1	1111095	SCREW, Mach, truss hd. 1/4-20 x 1/2"lg.							74
6-53-2	1348192	NUT, Speed. 1/4-20							2
6-53-3	ref	CONTROL BOX							ref
6-53-4	1588235	COVER, Door							3
6-53-5	1615863	LATCH, Comp, vise action							10
6-53-6	1586833	COVER WELDMENT, Control							1
6-53-7	1588250	COVER, Bottom front							1
6-53-8	1623370	DOOR WELDMENT, Rear, Left							1
6-53-9	--	not used							
6-53-10	1623404	DOOR WELDMENT, Left							1
6-53-11	1588243	COVER, Bottom, Rear							1
6-53-12	1240985	HANDLE, Black, aluminum							16
6-53-13	1623172	DOOR, Right, Middle							1
6-53-14	1622620	DOOR, Right							2
6-53-15	1623453	COVER, Side, Front, Bottom							1
6-53-16	1623461	COVER, Side, Rear, Bottom							1
6-53-17	1603695	COVER PARTITION, Rear							1
6-53-18	1603703	COVER PARTITION, Front							1
6-53-19	1602259	COVER, Rear, Logo							1
6-53-20	1602242	COVER, Front, Logo							1
6-53-21	1602267	COVER, Middle, Logo							1
6-53-22	1623438	DOOR WELDMENT, Rear							1
6-53-23	1607084	NAMEPLATE, "Triple-Pro"							1
6-53-24	--	not used							
6-53-25	M-92807	GASKET MATERIAL, cork w/adhesive black							12ft.
6-53-26	1086008	SCREW, Phil pan hd, Z/P stl. #8-32 x 1/2"lg.							28
6-53-27	1618727	BRACE, Top, Door							1
6-53-28	1618735	DOOR ASSEMBLY							1
6-53-29	1323724	RIVET, 3/16dia.							3

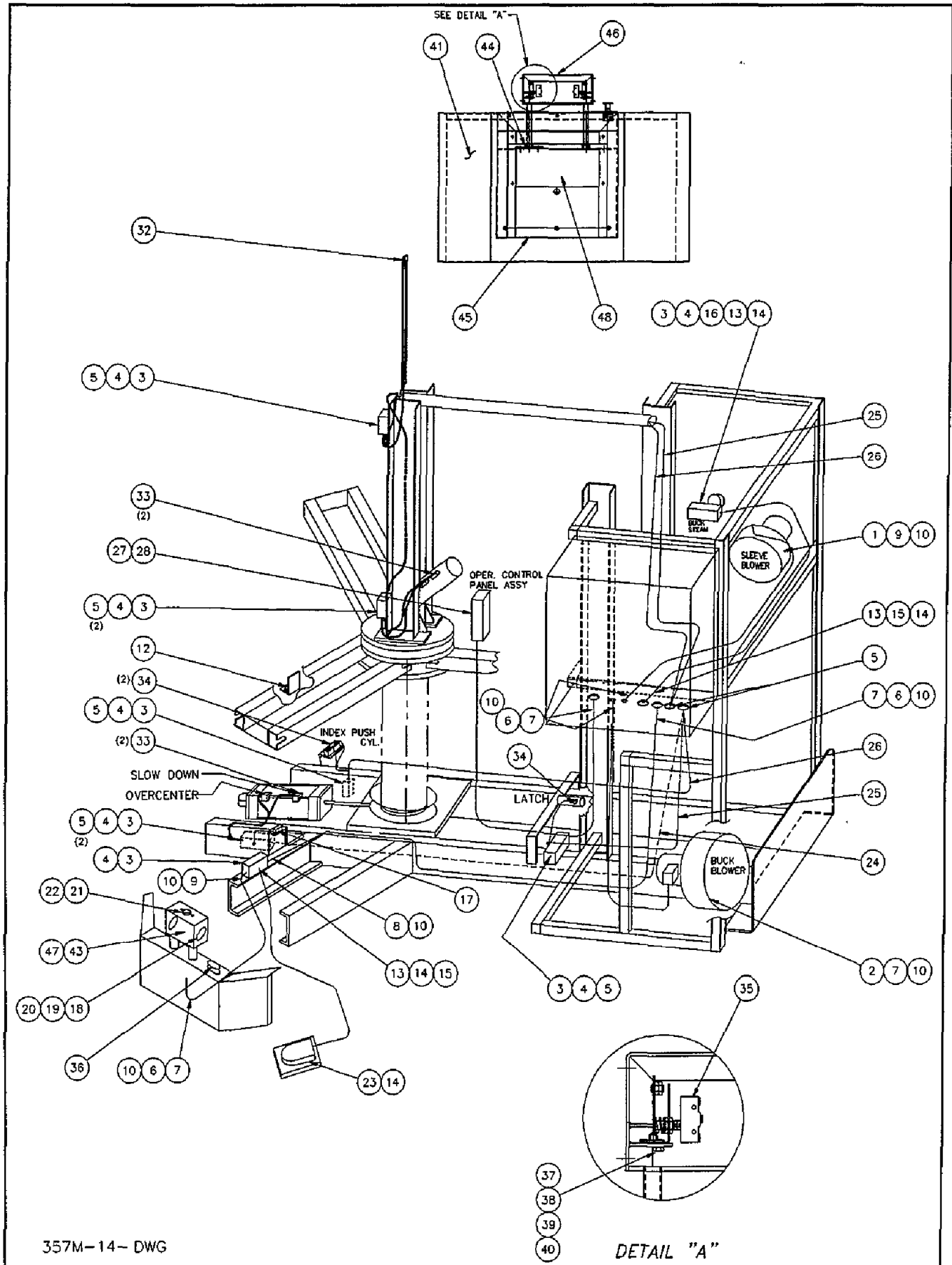


Figure 6-54. Electrical Parts

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-54-	REF	MACHINE ELECTRICAL PARTS AND CONDUIT							ref
6-54-1		BLOWER (Specify whether:)							1
	1583889	208-230/460v-3ph-60hz							
	1621986	220/380/440v-3ph-50hz							
6-54-2		BLOWER (Specify whether:)							1
	1567775	200v-3ph-60hz							
	1567734	220/460v-3ph-60hz							
	1567767	575v-3ph-60hz							
6-54-3	1232958	JUNCTION BOX, 4" x 2-1/8"							7
6-54-4	1075621	COVER, Junction box.							7
6-54-5	1043108	CONN. Cable, 2-scr squeeze							9
6-54-6	1108497	CONDUIT, 1/2" flex							52ft.
6-54-7	1086115	FITTING, 1/2" x 90° .. Flex conduit							6
6-54-8	C-22893	FITTING, 1/2" x str .. Flex conduit							1
6-54-9	C-22817	FITTING, 1/2" x 45° .. Flex conduit							2
6-54-10	1232990	INSULINER, 1/2 conduit							9
6-54-11	--	not used							
6-54-12	1445626	MAGNET, Prox. Switch							3
6-54-13	1086065	FITTING, 1/2" x 90°							3
6-54-14	C-67063	INSULINER, 3/8							4
6-54-15	M-92602	CONDUIT, 3/8 flex							18ft.
6-54-16	GD-145-16	VALVE, Solinoid, 2-way							1
6-54-17	1145618	SWITCH, Prox.							1
6-54-18	1538958	PUSH BUTTON ASSEMBLY, Gray							2
6-54-19	1591304	GROMMET, Gray, mach.							2
6-54-20	A-17705	RING, Locking							2
6-54-21	A-52478	PUSH BUTTON, Black							1
6-54-22	1233659	SCREW, #6-32 x 1/4"lg.							2
6-54-23	A-52460	FOOT SWITCH							1
6-54-24	1322882	CABLE, 6 Conductor							16ft.
6-54-25	1121243	CABLE, 2 Conductor							23ft.
6-54-40	1467182	CABLE, 4 Conductor							32ft.
6-54-27	1289834	CABLE, 10 Conductor							15ft
6-54-28	1625268	PRESS TIME CONTROL, Ext.							1
CONTINUED ON NEXT PAGE									

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-54-29	--	not used							
6-54-30	--	not used							
6-54-31	--	not used							
6-54-32	1564483	SWITCH. Reed. unloader							ref
6-54-33	1610252	SWITCH. Magnetic							ref
6-54-34	1404326	SWITCH. Magnetic, reed							ref
6-54-35	1404789	SWITCH ASSEMBLY							2
6-54-36	1537380	SWITCH. E-stop							1
6-54-37	1083641	SCREW. #10-24 x 1/2"lg.							4
6-54-38	1001213	WASHER. Flat. #1							4
6-54-39	1000975	LOCKWASHER. Spring. #10							4
6-54-40	1000736	NUT. Hex. #10-24							4
6-54-41	1586833	COVER WELDMENT. Control							1
6-54-42	--	not used							
6-54-43		COVER WELDMENT (specify whether:)							1
	1605591	With/out mend line							
	1605591	With mend line							
6-54-44	1604958	PLATE WELDMENT. Support leg							1
6-54-45	1586734	FRAME WELDMENT. Control							1
6-54-46	1604966	OPERATOR CONTROL WELDMENT							1
6-54-47	1605609	COVER. Rear operator control							1
6-54-48	1607621	PLATE. Rear operator control cover							1

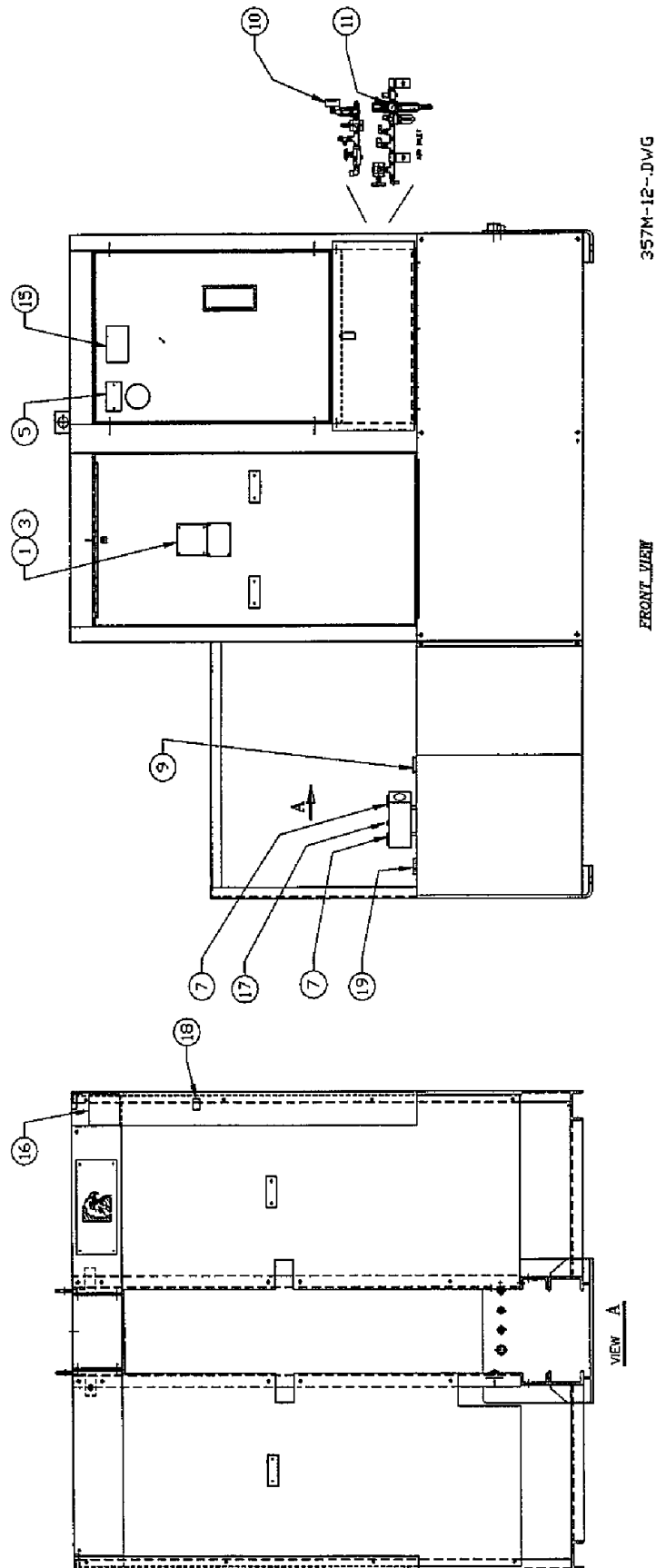


Figure 6-55. Labels (Sheet 1 of 2)

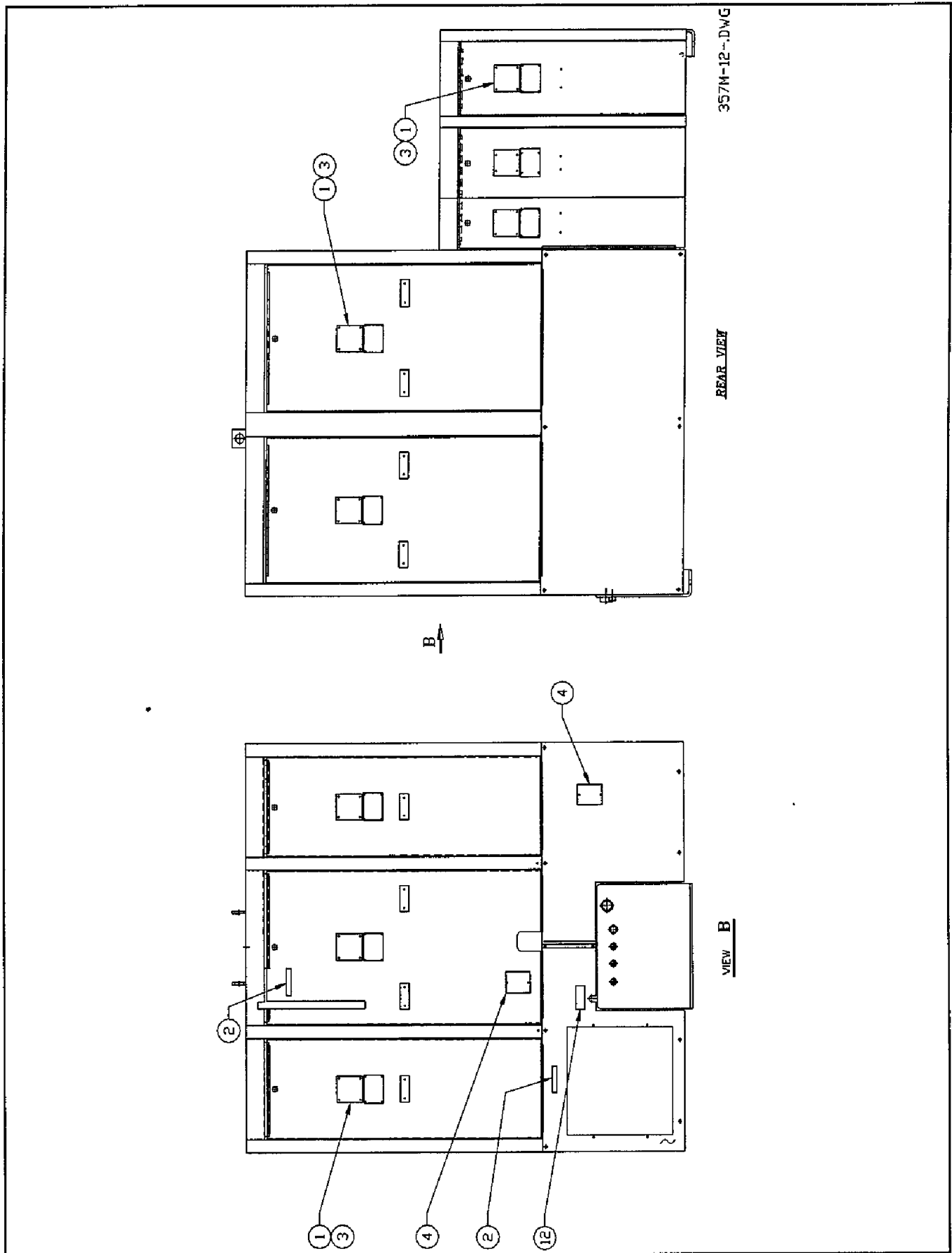


Figure 6-55. Labels (Sheet 2 Of 2)

PRODUCT CODE 357

ITEM NO.	PART NO.	DESCRIPTION							UNITS PER ASSY.
		1	2	3	4	5	6	7	
6-55-	REF	LABELS							ref
6-55-1	1184712	NAMEPLATE. Warning							1
6-55-2	1401785	NAMEPLATE. "Clean Filter Daily"							2
6-55-3	1162718	NAMEPLATE. Warning							2
6-55-4	1401660	NAMEPLATE. Warning. "Shut off"							1
6-55-5	1145689	NAMEPLATE. Danger: "Always..."							1
6-55-6	1134089	NAMEPLATE. Electric. serial/rating							3
6-55-7	1372069	NAMEPLATE. Warning. "Guard in place..."							3
6-55-8	A-19055	LABEL. Start							1
6-55-9	A-19054	DECAL. Stop							1
6-55-10	1267434	LABEL. Set at 60 psi							2
6-55-11	1326156	LABEL. Air pressure 80-100 psi							1
6-55-12	A-17842	LABEL. Air Inlet							1
6-55-13	A-17840	LABEL. Steam Return							4
6-55-14	A-17841	LABEL. Steam Inlet							1
6-55-15	1312545	NAMEPLATE							1
6-55-16	1133388	NAMEPLATE							1
6-55-17	1441229	MEND LINE							1
6-55-18	1411339	NAMEPLATE. Reset							1
6-55-19	1400415	LABEL. U.S. Patent pending							1

Table 6-2. Abbreviations

adj.....	adjustable	NPT.....	National pipe taper thread
amp.....	ampere	NPT-m.....	National pipe taper - male
A/R.....	as required	NPT-f.....	National pipe taper - female
assy.....	assembly	N/S.....	Not shown in illustration
aux.....	auxiliary	od.....	outside diameter
bi.....	black iron	p.....	pipe
blk.....	black	pd.....	pitch diameter
brs.....	brass	ph.....	phase
brz.....	bronze	pld.....	plated
C.....	Centigrade	p/n.....	part number
comp.....	compression	pot.....	potentiometer
cpvc.....	chlorinated polyvinyl chloride	pri.....	primary
D.C.....	direct current	psi.....	pounds per square inch
deg.....	degree	pt.....	point
dia.....	diameter	rnd.....	round
dpst.....	double pole single throw	rnd hd.....	round head
dpdt.....	double pole double throw	ref.....	reference
dVm.....	digital volt meter	rh.....	right hand
exh.....	exhaust	RPM.....	revolutions per minute
ext.....	external	sch.....	schedule
F.....	fahrenheit	skt hd.....	socket head
flex.....	flexible	sec.....	secondary
fl hd.....	flat head	shkprf.....	shakeproof
ft.....	feet	shld.....	shoulder
ga.....	gauge	skt.....	socket
galv.....	galvanized	spdt.....	single pole double throw
gnd.....	ground	specs.....	specifications
grv.....	groove	sq hd.....	square head
hd.....	head	sst.....	stainless steel
hdls.....	headless	std.....	standard
Hex.....	hexagon	stl.....	steel
hp.....	horsepower	T.....	tube
Hz.....	hertz	tbe.....	threaded both ends
id.....	inside diameter	temp.....	temperature
int.....	internal	thd.....	thread
kPa.....	kilo-pascals	thk.....	thick
lb.....	pound	toe.....	threaded one end
LED.....	light emitting diode	tr hd.....	truss head
lg.....	long	V.....	volt
lh.....	left hand	VA.....	volt ampere
mach.....	machine	VAC.....	volts alternating current
mfrs.....	manufacturers	VDC.....	volts direct current
mi.....	malleable iron	w.....	watt
mtg.....	mounting	w/.....	with
N/A.....	not applicable	wht.....	white
N.C.....	normally closed	w/o.....	without
N.O.....	normally open	°.....	degree
No.....	number	".....	inch
		#.....	number